# Evaluación de la Robustez del sistema Mahalanobis— Taguchi a diferentes Arreglos Factoriales

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Recibido Dic. 03, 2010; Aceptado Ene. 20, 2011; Versión Final recibida Ene. 30, 2011

#### Resumen

Se evalúa la robustez del Sistema Mahalanobis-Taguchi a los diferentes arreglos que pudieran utilizarse para discriminar las variables consideradas en un estudio. Para esto se utilizaron diferentes niveles de fraccionado de un diseño factorial 2º, así como todas las fracciones posibles para cada nivel, para evaluar si el resultado variaba dependiendo del arreglo empleado. Se utilizaron para este análisis los datos del estudio del câncer de mama de Wisconsin reportados en una publicación, en cuyo análisis utilizaron un arreglo ortogonal L<sub>12</sub>. En este trabajo se realizó el análisis con diseños 2ººº (k= 0,1,2,3,4 y 5) y todas las fracciones posibles para cada valor de k, generadas con el software Minitab 15 y se generó un programa en Matlab. Los resultados demostraron que esta técnica no es robusta a los diferentes arreglos que pudieran utilizarse.

Palabras clave: robustez, sistema Mahalanobis-Taguchi, diseño factorial, arreglo ortogonal

# A robustness evaluation of the Mahalanobis-Taguchi System to different Factorial Arrays

The robustness of the Mahalanobis-Taguchi System to different arrays that could be used to discriminate variables in a study, is evaluated. For this, different levels of fractional factorial design  $2^9$  were used, as well as all possible fractions for each level to find out if the results varied depending on the array utilized. For this analysis the Wisconsin's breast cancer data reported in a publication were used, in which, an orthogonal array  $L_{12}$  was employed. In this work, the analysis was performed with  $2^{98}$  designs (k = 0.1.2.3.4 and 5) and all the possible fractions for each value of k generated using the software Minitab 15 and a Matlab program was generated. The results showed that this method is not robust to the different arrays that could be used.

Keywords: robustness, Mahalanobis-Taguchi system, factorial design, orthogonal array

# **Mahalanobis Taguchi System**

Mohd. Yazid Abu

# Mahalanobis Taguchi System:

The Mahalanobis-Taguchi System Genichi Taguchi, Gen'ichi Taguchi, Subir Chowdhury, Yuin Wu, 2001 This resource shows how to harness the power of an amazing new pattern recognition and forecasting method from Dr Genichi Taguchi a world renowned quality genius Fifteen case studies from the U S and Japan show how industry giants used the MTS effectively in their organizations This is the first book on this subject The Mahalanobis-Taguchi Strategy Genichi Taguchi, Gen'ichi Taguchi, Rajesh Jugulum, 2002-05-23 This book written by one of the founding fathers of statistical quality control covers the latest measurement technology for multi variable processes Mahalanobis-Taquchi System - Ise Gen'ichi Taguchi, Subir Chowdhury, Yuin Wu, 2001 MTS goes beyond theory it shows you exactly how international business giants have successfully put the system to work for them The book includes 15 case studies that provide an inside look at how organizations such as Fuji Nissan Sharp Xerox and others have utilized the system effectively MTS can be applied in patient monitoring medical diagnosis software manufacturing weather forecasting automotive collision prevention system and fire detection Doctors researchers engineers insurance experts financial analysts programmers and anyone else with an interest in pattern recognition and forecasting will find this book a blueprint to improved decision making Jacket **Recognition & Prediction** Shoichi Teshima, 2012-06-15 The Mahalanobis Taguchi data handling and pattern recognition system is widely established built and extended from the original quality control precepts of Genichi Taguchi But the MT system is not always well understood This new book makes the system much more vivid and concrete with real life applications in a wide variety of disciplines from industry to general commerce The book offers a clear computational method to show the user how to actually apply the system to real manufacturing control problems With the renowned international industry background of the three authors and their historic ties to Genichi Taguchi this book will bring a unique insight into how to get the most benefits from the MT System The book offers an overview of pattern recognition issues and the precepts of the MT system explains the merits of the MT System and its computational methods shows how to handle data with the MT System and extract useful information provides a useful comparison of the advantages and disadvantages between traditional Artificial Intelligence systems and the MT system provides case study examples of MT Systems applications

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