

# SEQUENTIAL LOGIC TESTING AND VERIFICATION

**Abhijit Ghosh**  
**Srinivas Devadas**  
**A. Richard Newton**



**Kluwer Academic Publishers**

# Sequential Logic Testing And Verification

**Alexander Miczo**



## **Sequential Logic Testing And Verification:**

**Sequential Logic Testing and Verification** Abhijit Ghosh, Srinivas Devadas, A. Richard Newton, 1991-11-30

**Sequential Logic Testing and Verification** Abhijit Ghosh, Srinivas Devadas, A. Richard Newton, 2012-12-06 In order to design and build computers that achieve and sustain high performance it is essential that reliability issues be considered carefully. The problem has several aspects. Certainly considering reliability implies that an engineer must be able to analyze how design decisions affect the incidence of failure. For instance in order design reliable integrated circuits it is necessary to analyze how decisions regarding design rules affect the yield i.e. the percentage of functional chips obtained by the manufacturing process. Of equal importance in producing reliable computers is the detection of failures in its Very Large Scale Integrated VLSI circuit components caused by errors in the design specification implementation or manufacturing processes. Design verification involves the checking of the specification of a design for correctness prior to carrying out an implementation. Implementation verification ensures that the manual design or automatic synthesis process is correct i.e. the mask level description correctly implements the specification. Manufacture test involves the checking of the complex fabrication process for correctness i.e. ensuring that there are no manufacturing defects in the integrated circuit. It should be noted that all the above verification mechanisms deal not only with verifying the functionality of the integrated circuit but also its performance.

**Computer Logic, Testing, and Verification** John Paul Roth, 1980      **Testing and Diagnosis of VLSI and ULSI** F. Lombardi, M.G. Sami, 2012-12-06 This volume contains a collection of papers presented at the NATO Advanced Study Institute on Testing and Diagnosis of VLSI and ULSI held at Villa Olmo Como Italy June 22 July 3 1987. High Density technologies such as Very Large Scale Integration VLSI Wafer Scale Integration WSI and the not so far promises of Ultra Large Scale Integration ULSI have exasperated the problems associated with the testing and diagnosis of these devices and systems. Traditional techniques are fast becoming obsolete due to unique requirements such as limited controllability and observability increasing execution complexity for test vector generation and high cost of fault simulation to mention just a few. New approaches are imperative to achieve the highly sought goal of the three months turn around cycle time for a state of the art computer chip. The importance of testing and diagnostic processes is of primary importance if costs must be kept at acceptable levels. The objective of this NATO ASI was to present analyze and discuss the various facets of testing and diagnosis with respect to both theory and practice. The contents of this volume reflect the diversity of approaches currently available to reduce test and diagnosis time. These approaches are described in a concise yet clear way by renowned experts of the field. Their contributions are aimed at a wide readership the uninitiated researcher will find the tutorial chapters very rewarding. The expert will be introduced to advanced techniques in a very comprehensive manner.

*An Introduction to Logic Circuit Testing* Parag K. Lala, 2022-06-01 An Introduction to Logic Circuit Testing provides a detailed coverage of techniques for test generation and testable design of digital electronic circuits systems. The material covered in the book

should be sufficient for a course or part of a course in digital circuit testing for senior level undergraduate and first year graduate students in Electrical Engineering and Computer Science The book will also be a valuable resource for engineers working in the industry This book has four chapters Chapter 1 deals with various types of faults that may occur in very large scale integration VLSI based digital circuits Chapter 2 introduces the major concepts of all test generation techniques such as redundancy fault coverage sensitization and backtracking Chapter 3 introduces the key concepts of testability followed by some ad hoc design for testability rules that can be used to enhance testability of combinational circuits Chapter 4 deals with test generation and response evaluation techniques used in BIST built in self test schemes for VLSI chips Table of Contents Introduction Fault Detection in Logic Circuits Design for Testability Built in Self Test References

**Digital Logic Testing and Simulation** Alexander Miczo, 2003-10-10 Your road map for meeting today's digital testing challenges Today digital logic devices are common in products that impact public safety including applications in transportation and human implants Accurate testing has become more critical to reliability safety and the bottom line Yet as digital systems become more ubiquitous and complex the challenge of testing them has become more difficult As one development group designing a RISC stated the work required to test a chip of this size approached the amount of effort required to design it A valued reference for nearly two decades Digital Logic Testing and Simulation has been significantly revised and updated for designers and test engineers who must meet this challenge There is no single solution to the testing problem Organized in an easy to follow sequential format this Second Edition familiarizes the reader with the many different strategies for testing and their applications and assesses the strengths and weaknesses of the various approaches The book reviews the building blocks of a successful testing strategy and guides the reader on choosing the best solution for a particular application Digital Logic Testing and Simulation Second Edition covers such key topics as Binary Decision Diagrams BDDs and cycle based simulation Tester architectures Standard Test Interface Language STIL Practical algorithms written in a Hardware Design Language HDL Fault tolerance Behavioral Automatic Test Pattern Generation ATPG The development of the Test Design Expert TDX the many obstacles encountered and lessons learned in creating this novel testing approach Up to date and comprehensive Digital Logic Testing and Simulation is an important resource for anyone charged with pinpointing faulty products and assuring quality safety and profitability

*Efficient Branch and Bound Search with Application to Computer-Aided Design* Xinghao Chen, Michael L. Bushnell, 2012-12-06 Branch and bound search has been known for a long time and has been widely used in solving a variety of problems in computer aided design CAD and many important optimization problems In many applications the classic branch and bound search methods perform duplications of computations or rely on the search decision trees which keep track of the branch and bound search processes In CAD and many other technical fields the computational cost of constructing branch and bound search decision trees in solving large scale problems is prohibitive and duplications of computations are intolerable Efficient branch and bound methods are needed to deal with today's

computational challenges Efficient branch and bound methods must not duplicate computations Efficient Branch and Bound Search with Application to Computer Aided Design describes an efficient branch and bound method for logic justification which is fundamental to automatic test pattern generation ATPG redundancy identification logic synthesis minimization verification and other problems in CAD The method is called justification equivalence based on the observation that justification processes may share identical subsequent search decision sequences With justification equivalence duplication of computations is avoided in the dynamic branch and bound search process without using search decision trees Efficient Branch and Bound Search with Application to Computer Aided Design consists of two parts The first part containing the first three chapters provides the theoretical work The second part deals with applications particularly ATPG for sequential circuits This book is particularly useful to readers who are interested in the design and test of digital circuits     Principles of Testing Electronic Systems Samiha Mourad,Yervant Zorian,2000-07-25 A pragmatic approach to testing electronic systems As we move ahead in the electronic age rapid changes in technology pose an ever increasing number of challenges in testing electronic products Many practicing engineers are involved in this arena but few have a chance to study the field in a systematic way learning takes place on the job By covering the fundamental disciplines in detail Principles of Testing Electronic Systems provides design engineers with the much needed knowledge base Divided into five major parts this highly useful reference relates design and tests to the development of reliable electronic products shows the main vehicles for design verification examines designs that facilitate testing and investigates how testing is applied to random logic memories FPGAs and microprocessors Finally the last part offers coverage of advanced test solutions for today s very deep submicron designs The authors take a phenomenological approach to the subject matter while providing readers with plenty of opportunities to explore the foundation in detail Special features include An explanation of where a test belongs in the design flow Detailed discussion of scan path and ordering of scan chains BIST solutions for embedded logic and memory blocks Test methodologies for FPGAs A chapter on testing system on a chip Numerous references     **Timing Analysis and Optimization of Sequential Circuits** Naresh Maheshwari,S. Sapatnekar,2012-12-06 Recent years have seen rapid strides in the level of sophistication of VLSI circuits On the performance front there is a vital need for techniques to design fast low power chips with minimum area for increasingly complex systems while on the economic side there is the vastly increased pressure of time to market These pressures have made the use of CAD tools mandatory in designing complex systems Timing Analysis and Optimization of Sequential Circuits describes CAD algorithms for analyzing and optimizing the timing behavior of sequential circuits with special reference to performance parameters such as power and area A unified approach to performance analysis and optimization of sequential circuits is presented The state of the art in timing analysis and optimization techniques is described for circuits using edge triggered or level sensitive memory elements Specific emphasis is placed on two methods that are true sequential timing optimizations techniques retiming and clock skew optimization

Timing Analysis and Optimization of Sequential Circuits covers the following topics Algorithms for sequential timing analysis Fast algorithms for clock skew optimization and their applications Efficient techniques for retiming large sequential circuits Coupling sequential and combinational optimizations Timing Analysis and Optimization of Sequential Circuits is written for graduate students researchers and professionals in the area of CAD for VLSI and VLSI circuit design *Logic Verification and Test Generation for VLSI Circuits* Ruey-sing Wei,1986 **Embedded Systems Handbook 2-Volume Set** Richard Zurawski,2018-10-08 During the past few years there has been an dramatic upsurge in research and development implementations of new technologies and deployments of actual solutions and technologies in the diverse application areas of embedded systems These areas include automotive electronics industrial automated systems and building automation and control Comprising 48 chapters and the contributions of 74 leading experts from industry and academia the Embedded Systems Handbook Second Edition presents a comprehensive view of embedded systems their design verification networking and applications The contributors directly involved in the creation and evolution of the ideas and technologies presented offer tutorials research surveys and technology overviews exploring new developments deployments and trends To accommodate the tremendous growth in the field the handbook is now divided into two volumes New in This Edition Processors for embedded systems Processor centric architecture description languages Networked embedded systems in the automotive and industrial automation fields Wireless embedded systems Embedded Systems Design and Verification Volume I of the handbook is divided into three sections It begins with a brief introduction to embedded systems design and verification The book then provides a comprehensive overview of embedded processors and various aspects of system on chip and FPGA as well as solutions to design challenges The final section explores power aware embedded computing design issues specific to secure embedded systems and web services for embedded devices Networked Embedded Systems Volume II focuses on selected application areas of networked embedded systems It covers automotive field industrial automation building automation and wireless sensor networks This volume highlights implementations in fast evolving areas which have not received proper coverage in other publications Reflecting the unique functional requirements of different application areas the contributors discuss inter node communication aspects in the context of specific applications of networked embedded systems Essentials of Electronic Testing for Digital, Memory and Mixed-Signal VLSI Circuits M. Bushnell,Vishwani Agrawal,2006-04-11 The modern electronic testing has a forty year history Test professionals hold some fairly large conferences and numerous workshops have a journal and there are over one hundred books on testing Still a full course on testing is offered only at a few universities mostly by professors who have a research interest in this area Apparently most professors would not have taken a course on electronic testing when they were students Other than the computer engineering curriculum being too crowded the major reason cited for the absence of a course on electronic testing is the lack of a suitable textbook For VLSI the foundation was provided by semiconductor device technology circuit design and

electronic testing In a computer engineering curriculum therefore it is necessary that foundations should be taught before applications The field of VLSI has expanded to systems on a chip which include digital memory and mixed signalsubsystems To our knowledge this is the first textbook to cover all three types of electronic circuits We have written this textbook for an undergraduate foundations course on electronic testing Obviously it is too voluminous for a one semester course and a teacher will have to select from the topics We did not restrict such freedom because the selection may depend upon the individual expertise and interests Besides there is merit in having a larger book that will retain its usefulness for the owner even after the completion of the course With equal tenacity we address the needs of three other groups of readers

**Embedded Systems Handbook** Richard Zurawski,2018-09-03 Considered a standard industry resource the Embedded Systems Handbook provided researchers and technicians with the authoritative information needed to launch a wealth of diverse applications including those in automotive electronics industrial automated systems and building automation and control Now a new resource is required to report on current developments and provide a technical reference for those looking to move the field forward yet again Divided into two volumes to accommodate this growth the Embedded Systems Handbook Second Edition presents a comprehensive view on this area of computer engineering with a currently appropriate emphasis on developments in networking and applications Those experts directly involved in the creation and evolution of the ideas and technologies presented offer tutorials research surveys and technology overviews that explore cutting edge developments and deployments and identify potential trends This first self contained volume of the handbook Embedded Systems Design and Verification is divided into three sections It begins with a brief introduction to embedded systems design and verification It then provides a comprehensive overview of embedded processors and various aspects of system on chip and FPGA as well as solutions to design challenges The final section explores power aware embedded computing design issues specific to secure embedded systems and web services for embedded devices Those interested in taking their work with embedded systems to the network level should complete their study with the second volume Network Embedded Systems

**Anatomy of a Silicon Compiler** Robert W. Brodersen,2012-12-06 A silicon compiler is a software system which can automatically generate an integrated circuit from a user s specification Anatomy of a Silicon Compiler examines one such compiler in detail covering the basic framework and design entry the actual algorithms and libraries which are used the approach to verification and testing behavioral synthesis tools and several applications which demonstrate the system s capabilities

Hardware Security Mark Tehranipoor,Kimia Zamiri Azar,Navid Asadizanjani,Fahim Rahman,Hadi Mardani Kamali,Farimah Farahmandi,2024-06-11 This book provides a look into the future of hardware and microelectronics security with an emphasis on potential directions in security aware design security verification and validation building trusted execution environments and physical assurance The book emphasizes some critical questions that must be answered in the domain of hardware and microelectronics security in the next 5 10 years i The notion of security must be migrated from IP

level to system level ii What would be the future of IP and IC protection against emerging threats iii How security solutions could be migrated expanded from SoC level to SiP level iv the advances in power side channel analysis with emphasis on post quantum cryptography algorithms v how to enable digital twin for secure semiconductor lifecycle management and vi how physical assurance will look like with considerations of emerging technologies The main aim of this book is to serve as a comprehensive and concise roadmap for new learners and educators navigating the evolving research directions in the domain of hardware and microelectronic securities Overall throughout 11 chapters the book provides numerous frameworks countermeasures security evaluations and roadmaps for the future of hardware security **Design of Embedded Control**

**Systems** Marian Andrzej Adamski, Andrei Karatkevich, Marek Wegrzyn, 2006-11-22 A set of original results in the field of high level design of logical control devices and systems is presented in this book These concern different aspects of such important and long term design problems including the following which seem to be the main ones First the behavior of a device under design must be described properly and some adequate formal language should be chosen for that Second effective algorithm should be used for checking the prepared description for correctness for its syntactic and semantic verification at the initial behavior level Third the problem of logic circuit implementation must be solved using some concrete technological base efficient methods of logic synthesis test and verification should be developed for that Fourth the task of the communication between the control device and controlled objects and maybe between different control devices waits for its solution All these problems are hard enough and cannot be successfully solved without efficient methods and algorithms oriented toward computer implementation Some of these are described in this book The languages used for behavior description have been descended usually from two well known abstract models which became classic Petri nets and finite state machines FSMs Anyhow more detailed versions are developed and described in the book which enable to give more complete information concerning specific qualities of the regarded systems For example the model of parallel automaton is presented which unlike the conventional finite automaton can be placed simultaneously into several places called partial As a base for circuit implementation of control algorithms FPGA is accepted in majority of cases **Introduction to VLSI Systems**

Ming-Bo Lin, 2011-11-28 With the advance of semiconductors and ubiquitous computing the use of system on a chip SoC has become an essential technique to reduce product cost With this progress and continuous reduction of feature sizes and the development of very large scale integration VLSI circuits addressing the harder problems requires fundamental understanding of circuit and layout design issues Furthermore engineers can often develop their physical intuition to estimate the behavior of circuits rapidly without relying predominantly on computer aided design CAD tools **Introduction to VLSI Systems** A Logic Circuit and System Perspective addresses the need for teaching such a topic in terms of a logic circuit and system design perspective To achieve the above mentioned goals this classroom tested book focuses on Implementing a digital system as a full custom integrated circuit Switch logic design and useful paradigms that may apply to various static



and dynamic logic families The fabrication and layout designs of complementary metal oxide semiconductor CMOS VLSI Important issues of modern CMOS processes including deep submicron devices circuit optimization interconnect modeling and optimization signal integrity power integrity clocking and timing power dissipation and electrostatic discharge ESD Introduction to VLSI Systems builds an understanding of integrated circuits from the bottom up paying much attention to logic circuit layout and system designs Armed with these tools readers can not only comprehensively understand the features and limitations of modern VLSI technologies but also have enough background to adapt to this ever changing field

**Wavelet Theory and Its Applications** Randy K. Young, 2012-12-06 The continuous wavelet transform has deep mathematical roots in the work of Alberto P Calderon His seminal paper on complex method of interpolation and intermediate spaces provided the main tool for describing function spaces and their approximation properties The Calderon identities allow one to give integral representations of many natural operators by using simple pieces of such operators which are more suited for analysis These pieces which are essentially spectral projections can be chosen in clever ways and have proved to be of tremendous utility in various problems of numerical analysis multidimensional signal processing video data compression and reconstruction of high resolution images and high quality speech A proliferation of research papers and a couple of books written in English there is an earlier book written in French have emerged on the subject These books so far are written by specialists for specialists with a heavy mathematical flavor which is characteristic of the Calderon Zygmund theory and related research of Duffin Schaeffer Daubechies Grossman Meyer Morlet Chui and others Randy Young's monograph is geared more towards practitioners and even non specialists who want and probably should be cognizant of the exciting proven as well as potential benefits which have either already emerged or are likely to emerge from wavelet theory Finite State Machine Verification, Test, and Minimization Sezer Gören, 2003 **Economics of Electronic**

**Design, Manufacture and Test** M. Abadir, T. Ambler, 2013-06-29 The general understanding of design is that it should lead to a manufacturable product Neither the design nor the process of manufacturing is perfect As a result the product will be faulty will require testing and fixing Where does economics enter this scenario Consider the cost of testing and fixing the product If a manufactured product is grossly faulty or too many of the products are faulty the cost of testing and fixing will be high Suppose we do not like that We then ask what is the cause of the faulty product There must be something wrong in the manufacturing process We trace this cause and fix it Suppose we fix all possible causes and have no defective products We would have eliminated the need for testing Unfortunately things are not so perfect There is a cost involved with finding and eliminating the causes of faults We thus have two costs the cost of testing and fixing we will call it cost 1 and the cost of finding and eliminating causes of faults call it cost 2 Both costs in some way are included in the overall cost of the product If we try to eliminate cost 1 cost 2 goes up and vice versa An economic system of production will minimize the overall cost of the product Economics of Electronic Design Manufacture and Test is a collection of research contributions derived from the

Second Workshop on Economics of Design Manufacture and Test written for inclusion in this book

## Unveiling the Power of Verbal Art: An Mental Sojourn through **Sequential Logic Testing And Verification**

In a global inundated with screens and the cacophony of fast communication, the profound energy and psychological resonance of verbal beauty usually fade into obscurity, eclipsed by the continuous onslaught of noise and distractions. Yet, situated within the lyrical pages of **Sequential Logic Testing And Verification**, a captivating work of literary splendor that pulses with natural thoughts, lies an unique trip waiting to be embarked upon. Written by way of a virtuoso wordsmith, this magical opus instructions viewers on an emotional odyssey, gently exposing the latent potential and profound influence embedded within the intricate web of language. Within the heart-wrenching expanse of this evocative analysis, we will embark upon an introspective exploration of the book is main subjects, dissect its captivating writing type, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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