

Cost of Quality

Cost of Good Quality

Prevention

- APQP
- FMEA
- FTA
- Process Capability
- Variation Reduction
- Lessons Learned
- Education / Training

Problem / Cause
Preventive Action

Appraisal Costs

- Incoming Inspection
- In-process Inspection
- Final Inspection
- Calibration
- Auditing
- Registration Costs

Problem / Cause
Detection

Cost of Poor Quality

Internal Failure

- Process Delay
- Rework
- Scrap
- Retest / Validation
- 8D / RCA / CAPA
- Downtime
- Loss of Capacity

Problem Solving /
Corrective Action

External Failure

- Customer Returns
- Warranty
- Loss of Customer Sales
- Sort & Repair at Customer
- Lower Quality Scores

Problem Solving /
Corrective Action

Quality Pays Increasing Profits Through Quality Cost Analysis

Puja Mehta

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