

Review

A Review of Recent Advances in Unidirectional Ultrasonic Guided Wave Techniques for Nondestructive Testing and Evaluation

Ali Abuassal ¹, Lei Kang ^{1,*} , Lucas Martinho ², Alan Kubrusly ² , Steve Dixon ³, Edward Smart ¹ , Hongjie Ma ¹ and David Sanders ¹

¹ School of Electrical and Mechanical Engineering, University of Portsmouth, Portsmouth PO1 3DJ, UK; ali.abuassal@port.ac.uk (A.A.); edward.smart@port.ac.uk (E.S.); hongjie.ma@port.ac.uk (H.M.); david.sanders@port.ac.uk (D.S.)

² Department of Electrical Engineering, Pontifical Catholic University of Rio de Janeiro, Rio de Janeiro 38097, Brazil; lucas.martinho@cpti.cetuc.puc-rio.br (L.M.); alan@cpti.cetuc.puc-rio.br (A.K.)

³ Department of Physics, University of Warwick, Warwick CV4 7AL, UK; s.m.dixon@warwick.ac.uk

* Correspondence: lei.kang@port.ac.uk

Abstract: Unidirectional ultrasonic guided waves (UGWs) play a crucial role in the nondestructive testing and evaluation (NDT&E) domains, offering unique advantages in detecting material defects, evaluating structural integrity, and improving the accuracy of thickness measurements. This review paper thoroughly studies the state of the art of unidirectional UGWs before presenting a comprehensive review of the foundational mathematical principles of unidirectional UGWs, focusing on the recent advancements in their methodologies and applications. This review introduces ultrasonic guided waves and their modes before looking at mode excitability and selectivity, signal excitation, and mechanisms used to generate and receive guided waves unidirectionally. This paper outlines the applications of unidirectional UGWs to reflect their effectiveness, for instance, in measuring thickness and in identifying defects such as cracks and corrosion in pipelines, etc. The paper also studies the challenges associated with unidirectional UGW generation and utilisation, such as multi-mode and side lobes. It includes a review of the literature to mitigate these challenges. Finally, this paper highlights promising future perspectives and develops directions for the technique. This review aims to create a useful resource for researchers and practitioners to comprehend unidirectional ultrasonic guided waves' capabilities, challenges, and prospects in NDT&E applications.

Keywords: ultrasonic guided waves (UGWs); unidirectional UGWs; nondestructive testing and evaluation (NDT&E)



Academic Editors: Roberto Tetti and Bernhard Tittmann

Received: 26 December 2024

Revised: 26 January 2025

Accepted: 6 February 2025

Published: 10 February 2025

Citation: Abuassal, A.; Kang, L.; Martinho, L.; Kubrusly, A.; Dixon, S.; Smart, E.; Ma, H.; Sanders, D.

A Review of Recent Advances in Unidirectional Ultrasonic Guided Wave Techniques for Nondestructive Testing and Evaluation. *Sensors* **2025**, *25*, 1050. <https://doi.org/10.3390/s25041050>

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1. Introduction

Ultrasonic guided waves (UGWs) are mechanical waves propagating along structures, such as pipes, plates, and rods, and are bound by the surfaces or boundaries along which they propagate. Their ability to travel long distances while maintaining sensitivity to defects makes them highly valuable for applications like nondestructive testing and evaluation (NDT&E), structural health monitoring (SHM), and industrial inspection. Guided waves offer advantages over bulk waves because they can propagate through complex geometries and reach areas that would otherwise be inaccessible [1–3]. UGWs propagate as distinct modes with dispersion relationships that depend on the material properties and waveguide geometry of the sample [4–9].

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Recent Advances in Nondestructive Evaluation Techniques for Material Science and Industries Chiaki Miyasaka, 2004 *Advances in Signal Processing for Nondestructive Evaluation of Materials* X.P. Maldague, 2012-12-06 Non Destructive Evaluation NDE is now playing an increasing role in our modern global economy in security sensitive industries for instance The complexity of the inspection task and either large or limited lot runs now require more operator assisted or fully automated signal processing This book deals with both fields of expertise NDE and signal processing On the signal processing side in the particular context of NDE applications the following topics are discussed sensor fusion signal knowledge representation artificial intelligence fuzzy logic computer vision integration of numeric and non numeric informations parallel decomposition noise processing and calibration of sensor devices as well as reliability of detection Some hardware considerations are introduced as well to discuss platforms on which processing is done On the NDE side applications include advances in holographic interferometry microwave resonance or shearography and also on more traditional NDE techniques such as ultrasonics infrared techniques X ray computed tomography Eddy currents Inverse problems are also discussed This book is required reading for those who already have some experience in one or both fields signal processing and or NDE

Practical Residual Stress Measurement Methods Gary S. Schajer, 2013-08-01 An introductory and intermediate level handbook written in pragmatic style to explain residual stresses and to provide straightforward guidance about practical measurement methods Residual stresses play major roles in engineering structures with highly beneficial effects when designed well and catastrophic effects when ignored With ever increasing concern for product performance and reliability there is an urgent need for a renewed assessment of traditional and modern measurement techniques Success critically depends on being able to make the most practical and effective choice of measurement method for a given application Practical Residual Stress Measurement Methods provides the reader with the information needed to understand key residual stress concepts and to make informed technical decisions about optimal choice of measurement technique Each chapter written by invited specialists follows a focused and pragmatic format with subsections describing the measurement principle residual stress evaluation practical measurement procedures example applications references and further reading The chapter authors represent both international academia and industry Each of them brings to their writing substantial hands on experience and expertise in their chosen field Fully illustrated throughout the book provides a much needed practical approach to residual stress measurements The material presented is essential reading for industrial practitioners academic researchers and interested students Key features Presents an overview of the principal residual stress measurement methods both destructive and non destructive with coverage of new techniques and modern enhancements of established techniques Includes stand alone chapters each with its own figures tables and list of references and written by an invited team of international specialists

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United States. Congress. House. Committee on Appropriations. Subcommittee on the Departments of Commerce, Justice, and State, the Judiciary, and Related Agencies,1990 *Investment in Research and Development* United States. Congress. Joint Economic Committee,1988 Electromagnetic Nondestructive Evaluation (IX) Lalita Udpa,Nicola Bowler,2005 Electromagnetic Nondestructive Evaluation has grown considerably in recent years largely due to advances in sensor technology computational modeling and data analysis techniques This publication discusses developments in numerical simulation of physical phenomena associated with electromagnetic NDE methods new electromagnetic sensors signal and image processing techniques and inverse solutions to NDE problems Electromagnetic Nondestructive Evaluation IX emphasizes basic science and early engineering developments in the field as well as practical application of emerging technologies to problems of direct relevance to industry The book contains thirty six technical papers covering topics on modeling forward and inverse problems new inspection methods materials characterization signal processing and applications **Advanced Materials and Processing** Federal Coordinating Council for Science, Engineering, and Technology. Committee on Industry and Technology,1992 **Advanced Materials and Processing** ,1992 *Composite Materials* Glenn C. Grimes,1992 Annotation In papers presented at the Tenth ASTM Conference on Composite Materials held in San Francisco April 1990 important composite materials technical issues are discussed in eight sections compression test methodology analysis and development general test methodology analysis and development material mechanical properties and failure criteria advanced materials analysis and test analysis test and certification of structure quality assurance and process control interlaminar fracture analysis and test and damage flows and repair Member price 95 Annotation copyrighted by Book News Inc Portland OR

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