



Article

Design and Analysis of Extended Exponentially Weighted Moving Average Signed-Rank Control Charts for Monitoring the Process Mean

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Abstract: In the real world, a nonparametric control chart is a powerful substitute for enhancing outcome quality, although the fundamental procedure characteristic often fails to match the distribution assumptions. This study aims to construct and evaluate an extended exponentially weighted moving average control chart based on signed-rank statistics (EEWMA-SR) for recognizing changes in procedures. According to the study, the proposed chart proves more potent recognition of shifts in the process mean, predominantly small shifts, than the other control charts by the average run length in Monte Carlo simulation. Applying the proposed control chart to an actual dataset yielded events that corroborated the study discoveries.

Keywords: signed-rank test; extended exponentially weighted moving average control chart; average run length; mean process; detection; nonparametric control chart

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1. Introduction

Statistical process control (SPC) assists organizations in monitoring and controlling quality. It allows manufacturers to increase efficiency, decrease waste products, and detect concerns early. The monitoring of quality and processes is critical to manufacturing efficiency. A control chart is a statistical instrument used to track and control the performance of a process over a specific time. Control charts aim to detect and prevent irregularities or deviations in operation. Shewhart was the first author to develop a control chart [1], which was more effective at detecting significant large shifts. Next, the moving average (MA) [2], exponentially weighted moving average (EWMA) [3], and cumulative sum (CUSUM) control charts were utilized to identify small to medium-sized shifts [4]. In terms of rapidly detecting shifts, Naveed et al. developed an extended exponentially weighted moving average (EEWMA) control chart that was expanded from the EWMA structure for effectively tracking the process mean with the result outperforming the Shewhart and EWMA control charts [5].

For ordinary purposes, parametric control charts assume that process observations follow a normal distribution. Nevertheless, if the observations are from a non-normal distribution, employing counterparts of these control charts to monitor process shifts is not appropriate. As a result, constructing a nonparametric control chart is a viable option. Nonparametric control charts have many positives, including accessibility, no requirement for assuming a particular parametric distribution for the foundational process, more robustness and resistance to outliers, and no requirement for estimating the variance when statistics in conjunction with the other control charts, such as the EWMA-Sign control chart

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Mathematics of Design and Analysis of Experiments M. C. Chakrabarti,1970 Mathematics of Design and Analysis of Experiments Mukunda Chandra Chakrabarti, 1963 Design and Analysis of Experiments by Douglas Montgomery Heath Rushing, Andrew Karl, James Wisnowski, 2014-11-12 With a growing number of scientists and engineers using JMP software for design of experiments there is a need for an example driven book that supports the most widely used textbook on the subject Design and Analysis of Experiments by Douglas C Montgomery Design and Analysis of Experiments by Douglas Montgomery A Supplement for Using IMP meets this need and demonstrates all of the examples from the Montgomery text using JMP In addition to scientists and engineers undergraduate and graduate students will benefit greatly from this book While users need to learn the theory they also need to learn how to implement this theory efficiently on their academic projects and industry problems In this first book of its kind using JMP software Rushing Karl and Wisnowski demonstrate how to design and analyze experiments for improving the quality efficiency and performance of working systems using JMP Topics include JMP software two sample t test ANOVA regression design of experiments blocking factorial designs fractional factorial designs central composite designs Box Behnken designs split plot designs optimal designs mixture designs and 2 k factorial designs JMP platforms used include Custom Design Screening Design Response Surface Design Mixture Design Distribution Fit Y by X Matched Pairs Fit Model and Profiler With JMP software Montgomery s textbook and Design and Analysis of Experiments by Douglas Montgomery A Supplement for Using JMP users will be able to fit the design to the problem instead of fitting the problem to the design This book is part of the SAS Press program **Mathematics of Design** and Analysis of Experiments Mukumda Chandra Chakrabarti,1970 Handbook of Design and Analysis of Experiments Angela Dean, Max Morris, John Stufken, Derek Bingham, 2015-06-26 This carefully edited collection synthesizes the state of the art in the theory and applications of designed experiments and their analyses It provides a detailed overview of the tools required for the optimal design of experiments and their analyses The handbook covers many recent advances in the field including designs for nonlinear models and algorithms applicable to a wide variety of design problems It also explores the extensive use of experimental designs in marketing the pharmaceutical industry engineering and other areas The **Design of Experiments** R. Mead,1990-07-26 In all the experimental sciences good design of experiments is crucial to the success of research Well planned experiments can provide a great deal of information efficiently and can be used to test several hypotheses simultaneously This book is about the statistical principles of good experimental design and is intended for all applied statisticians and practising scientists engaged in the design implementation and analysis of experiments Professor Mead has written the book with the emphasis on the logical principles of statistical design and employs a minimum of mathematics Throughout he assumes that the large scale analysis of data will be performed by computers and he is thus able to devote more attention to discussions of how all of the available information can be used to extract the clearest

answers to many questions The principles are illustrated with a wide range of examples drawn from medicine agriculture industry and other disciplines Numerous exercises are given to help the reader practise techniques and to appreciate the difference that good design of experiments can make to a scientific project **Design And Analysis Of Experiments D G** Kabe, Arjun K Gupta, 2013-07-23 The design of experiments holds a central place in statistics. The aim of this book is to present in a readily accessible form certain theoretical results of this vast field This is intended as a textbook for a one semester or two quarter course for undergraduate seniors or first year graduate students or as a supplementary resource Basic knowledge of algebra calculus and statistical theory is required to master the techniques presented in this book To help the reader basic statistical tools that are needed in the book are given in a separate chapter Mathematical results from Modern Algebra which are needed for the construction of designs are also given Wherever possible the proofs of the theoretical results are provided **Design and Analysis of Experiments with SAS** John Lawson, 2010-05-04 A culmination of the author's many years of consulting and teaching Design and Analysis of Experiments with SAS provides practical guidance on the computer analysis of experimental data It connects the objectives of research to the type of experimental design required describes the actual process of creating the design and collecting the data shows how to perform the proper analysis of the data and illustrates the interpretation of results Drawing on a variety of application areas from pharmaceuticals to machinery the book presents numerous examples of experiments and exercises that enable students to perform their own experiments Harnessing the capabilities of SAS 9 2 it includes examples of SAS data step programming and IML along with procedures from SAS Stat SAS QC and SAS OR The text also shows how to display experimental results graphically using SAS ODS graphics The author emphasizes how the sample size the assignment of experimental units to combinations of treatment factor levels error control and the selection of treatment factor combinations treatment design affect the resulting variance and bias of estimates as well as the validity of conclusions This textbook covers both classical ideas in experimental design and the latest research topics It clearly discusses the objectives of a research project that lead to an appropriate design choice the practical aspects of creating a design and performing experiments and the interpretation of the results of computer data analysis SAS code and ancillaries are available at http lawson mooo com Design and Analysis of Experiments, Volume 3 Klaus Hinkelmann, 2011-12-28 Provides timely applications modifications and extensions of experimental designs for a variety of disciplines Design and Analysis of Experiments Volume 3 Special Designs and Applications continues building upon the philosophical foundations of experimental design by providing important modern applications of experimental design to the many fields that utilize them The book also presents optimal and efficient designs for practice and covers key topics in current statistical research Featuring contributions from leading researchers and academics the book demonstrates how the presented concepts are used across various fields from genetics and medicinal and pharmaceutical research to manufacturing engineering and national security Each chapter includes an

introduction followed by the historical background as well as in depth procedures that aid in the construction and analysis of the discussed designs Topical coverage includes Genetic cross experiments microarray experiments and variety trials Clinical trials group sequential designs and adaptive designs Fractional factorial and search choice and optimal designs for generalized linear models Computer experiments with applications to homeland security Robust parameter designs and split plot type response surface designs Analysis of directional data experiments Throughout the book illustrative and numerical examples utilize SAS JMP and R software programs to demonstrate the discussed techniques Related data sets and software applications are available on the book s related FTP site Design and Analysis of Experiments Volume 3 is an ideal textbook for graduate courses in experimental design and also serves as a practical hands on reference for statisticians and researchers across a wide array of subject areas including biological sciences engineering medicine and business Design and Analysis of Experiments, Volume 2 Klaus Hinkelmann, Oscar Kempthorne, 2005-04-29 The development and introduction of new experimental designs in the last fifty years has been guite staggering brought about largely by an ever widening field of applications Design and Analysis of Experiments Volume 2 Advanced Experimental Design is the second of a two volume body of work that builds upon the philosophical foundations of experimental design set forth by Oscar Kempthorne half a century ago and updates it with the latest developments in the field Designed for advanced level graduate students and industry professionals this text includes coverage of incomplete block and row column designs symmetrical asymmetrical and fractional factorial designs main effect plans and their construction supersaturated designs robust design or Taguchi experiments lattice designs and cross over designs Design and Analysis of Experiments Manindra Nath Das, Narayan C. Giri, 1979 Design and Analysis of Experiments, Introduction to Experimental Design Klaus Hinkelmann, Oscar Kempthorne, 1994-03-22 Design and analysis of experiments Hinkelmann v 1 Experimental Design Paul D. Berger, Robert E. Maurer, Giovana B. Celli, 2017-11-28 This text introduces and provides instruction on the design and analysis of experiments for a broad audience Formed by decades of teaching consulting and industrial experience in the Design of Experiments field this new edition contains updated examples exercises and situations covering the science and engineering practice. This text minimizes the amount of mathematical detail while still doing full justice to the mathematical rigor of the presentation and the precision of statements making the text accessible for those who have little experience with design of experiments and who need some practical advice on using such designs to solve day to day problems Additionally an intuitive understanding of the principles is always emphasized with helpful hints throughout **Statistical Design and** Analysis of Experiments Peter W. M. John, 1998-01-01 An invaluable reference on the design of experiments Includes hard to find information on change over designs and analysis of covariance <u>Design and Analysis of Experiments</u> Oscar Kempthorne, 1952 The principles of experimental design An introduction to the theory of least squares The general lenear hypothesis or multiple regression and the analysis of variance The analysis of multipli classifications Randomization The

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logical principles of statistical design rather than mathematical calculation the authors demonstrate how all available information can be used to extract the clearest answers to many questions. The principles are illustrated with a wide range of examples drawn from real experiments in medicine industry agriculture and many experimental disciplines. Numerous exercises are given to help the reader practise techniques and to appreciate the difference that good design can make to an experimental research project. Based on Roger Mead's excellent Design of Experiments this new edition is thoroughly revised and updated to include modern methods relevant to applications in industry engineering and modern biology. It also contains seven new chapters on contemporary topics including restricted randomisation and fractional replication. An Introduction to the Design & Analysis of Experiments George C. Canavos, Ioannis A. Koutrouvelis, 2009. Introduction to the Design Investigating a Single Factor Completely Randomized Experiments Investigating a Single Factor Randomized Complete and Incomplete Block and Latin Square Designs Factorial Experiments Completely Randomized Designs Factorial Experiments Randomized Block and Latin Square Designs Nested Factorial Experiments and Repeated Measures Designs 2f and 3f Factorial Experiments Confounding in 2f and 3f Factorial Experiments Fractional Factorial Experiments Regression Analysis. The General Linear Model Response Surface Designs for First and Second Order Models MARKET For all readers interested in experimental design.

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