



Granite Downstream Production Dependent Size and Profitability Assessment: an application of Mathematical-based Artificial Intelligence Model and WipFrag Software

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Abstract

The purpose of this research work is to create empirical models for assessing the profitability of granite aggregate production in Akure, Ondo State, aggregate quarries. In addition, an Artificial Neural Network (ANN) model for granite profitability was developed. A structured survey questionnaire was used to collect data for the study. The data extracted from the case study mine for this study includes granite marketing operations, royalty, production costs, and mine production information. In this study, the efficacy of granite fragmentation was assessed using the WipFrag software. The relationship between particle size distribution, blast design, blast efficiency, and uniformity index were analyzed using the WipFrag result. The optimum blast design was also identified and recommended for mine production. The result revealed that large burden distances result in bigger X50, X80, and Xmax fragmentation sizes. A burden distance of 2 m and a 2 m spacing were identified as the optimum burden and spacing. The finding revealed that blast mean size and 80% passing mesh size have a positive correlation. The result from this study indicated that the uniformity index has a positive correlation with blast efficiency and a negative correlation with maximum blast fragmentation size. The prediction accuracy of the developed models was evaluated using the coefficient of determination (R²), root mean square error (RMSE), and mean square error (MSE). The error analysis revealed that the ANN model is suitable for predicting quarry-generated profit.

1. Introduction

Mining has played a crucial role in fostering national development and driving technological progress over the course of several centuries. According to Osasan, a robust mining sector, similar to other industries, serves as a fundamental basis for the economic development of a nation [1]. Quarrying, which is a sub-division of the broader mining industry, plays a fundamental role in the construction sector of any economy. Solid minerals

are inherently interconnected with the evolution and development of human society and civilization. According to Hirooka [2], the advancement of civilization and the process of democratization, together with the global push for industrial economic growth, have led to a heightened requirement and desire for robust mineral resources. There is a parallel increase in technological advancements, construction activities, and building

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