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**ON-LINE FAULT DETECTION
AND SUPERVISION IN THE
CHEMICAL PROCESS
INDUSTRIES 1998**

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PERGAMON

On Line Fault Detection And Supervision In The Chemical Process Industries 1998

Denis Dochain



On Line Fault Detection And Supervision In The Chemical Process Industries 1998:

On-line Fault Detection and Supervision in the Chemical Process Industries ,1999 **On-Line Fault Detection and Supervision in the Chemical Process Industries 1998** P.S. Dhurjati,Sylvie Cauvin,1998-10-20 The field of On Line Fault Detection and Supervision in the Chemical Process Industries is relatively young Major activity in this area has taken place only in the last fifteen years The goals of the first workshop in Delaware were to discuss various methodologies necessary for solving industrial problems in fault diagnosis supervision and to encourage interactions between academia and industry This workshop also focused on development and evaluation of methodologies for on line fault detection and supervision in the chemical process industries It addressed theory application validation performance and evaluation of methodologies such as parameter estimation observers parity equations signal analysis methods classification rule based systems with probabilistic approaches fuzzy logic and neural networks There are several trends that make the topic of this workshop especially relevant in today s world The first is the tremendous advances made in automation and information technology that can potentially bring in an ever increasing amount of information on to computer screens in the operating room of a plant Avoiding problems of information overload and converting plant data to on line useful knowledge is a key challenge In some respects one can draw parallels here to biological evolution where over billions of years human beings have evolved mental models to interpret the huge amount of information received through their senses In the absence of the time advantage that evolution has had we have to rely on methodologies such as those presented in this workshop to provide assistance to operators and engineers in interpreting plant information A second trend that makes this field relevant in today s world is the increasing emphasis on environment and safety Community activism and accidents such as those in Bhopal India have caused media spotlights to be turned on the smallest of toxic releases or loss of life due to chemical accidents The negative publicity generated by such events as well as the need to maintain the image of an environmentally conscious company make industry more sensitive to the issues of early detection of faults The third trend that makes this field very relevant is that of the globalization of the world economy Increasing globalization of the chemical process industry puts pressure on economic competitiveness and higher productivity This implies reduced down time due to faults quick and flexible response of production to supply and demand changes increasing reliance on automation and reduced personnel Process Plant Instrumentation Miguel J. Bagajewicz,2000-11-27 This is the first in depth presentation in book form of current analytical methods for optimal design selection and evaluation of instrumentation for process plants The presentation is clear concise and systematic providing process engineers with a valuable tool for improving quality costs safety loss prevention and production accounting From Chapter 1 Introduction Instrumentation is needed in process plants to obtain data that are essential to perform several activities Among the most important are control the assessment of the quality of products production accounting and the detection of failures related to safety In addition certain parameters than cannot be measured directly such as heat

exchanger fouling or column deficiencies are of interest Finally new techniques such as on line optimization require the construction of reliable computer models for which the estimation of process parameters is essential This book concentrates on the tasks of determining the optimal set of measured variables and selecting the accuracy and reliability of the corresponding instruments The goal is to obtain sufficiency accurate and reliable estimates of variables of interest while filtering bad data due to possible instrument malfunction An additional goal is to observe and diagnose single and multiple process faults From the Preface There is a vast amount of literature devoted to the selection and good maintenance of instruments This literature covers the selection of the right instrument for a particular range and system but only after the desired accuracy and reliability of measurement have been established Little has been written on how to systematically determine the right accuracy and reliability needed when selecting an instrument much less how much redundancy is needed for a particular system The key variables that needed estimation come from control requirements as well as monitoring needs for safety quality control and production accounting These are the starting points of the design methodology This book concentrates on determining the optimal accuracy and reliability of instruments and their location To determine this certain desired properties of the system of instruments are used as constraints while the cost is minimized These properties among others are variable observability system reliability and precision of certain variables This book is not a textbook Rather it is intended to be an organized collection of the most relevant work in this area It has been written with the intention of making it readable by engineers with some background in linear algebra mathematical optimization and graph theory It is organized so that the complexity of the sensor network design is addressed step by step The information in this new book serves the needs of chemical and other process engineers involved in instrumentation and control maintenance plant operations process design process development quality control safety and loss prevention Illustrations and Tables The text is supplemented with more than 100 flow charts diagrams and other schematics that illustrate procedures systems and instrumentation More than 70 tables provide useful reference data The Author Dr Miguel J Bagajewicz brings to this new book his extensive experience in design data management teaching and writing in the area of process engineering He received his M S and Ph D in Chemical Engineering from the California Institute of Technology He is presently Associate Professor School of Chemical Engineering and Materials Science and Director Center for Engineering Optimization at the University of Oklahoma He is the author or co author of more than 100 journal articles conference presentations and reports and the author of articles on data reconciliation and sensor location in the Instrument Engineers Handbook fourth edition He is a member of the American Institute of Chemical Engineers AIChE and on the executive committee of the Central Oklahoma Chapter

Automatic Control of Bioprocesses Denis Dochain, 2013-03-01 Giving an overview of the challenges in the control of bioprocesses this comprehensive book presents key results in various fields including dynamic modeling dynamic properties of bioprocess models software sensors designed for the on line estimation of parameters and state variables control and supervision of

bioprocesses **Fault Detection, Supervision and Safety of Technical Processes 2003 (SAFEPROCESS 2003)** Marcel Staroswiecki, Eva Wu, 2004-02-27 A three volume work bringing together papers presented at SAFEPROCESS 2003 including four plenary papers on statistical physical model based and logical model based approaches to fault detection and diagnosis as well as 178 regular papers On-line Fault Detection and Supervision in the Chemical Process Industries, 1995 A. J. Morris, E. B. Martin, 1996 Paperback These proceedings contain the papers from the IFAC Workshop on On Line Fault Detection and Supervision in the Chemical Process Industries held in Newcastle upon Tyne UK 12 13 June 1995 The Workshop provided an ideal forum for academic and industrial researchers to discuss their experience and research results in this field Topics covered included Multivariate Methods Neural Network Approaches Supervision Control Diagnosis Expert Systems Learning Dependable Systems Performance Fault Detection Model Based Systems and Applications

Fault-Diagnosis Systems Rolf Isermann, 2006-01-16 With increasing demands for efficiency and product quality plus progress in the integration of automatic control systems in high cost mechatronic and safety critical processes the field of supervision or monitoring fault detection and fault diagnosis plays an important role The book gives an introduction into advanced methods of fault detection and diagnosis FDD After definitions of important terms it considers the reliability availability safety and systems integrity of technical processes Then fault detection methods for single signals without models such as limit and trend checking and with harmonic and stochastic models such as Fourier analysis correlation and wavelets are treated This is followed by fault detection with process models using the relationships between signals such as parameter estimation parity equations observers and principal component analysis The treated fault diagnosis methods include classification methods from Bayes classification to neural networks with decision trees and inference methods from approximate reasoning with fuzzy logic to hybrid fuzzy neuro systems Several practical examples for fault detection and diagnosis of DC motor drives a centrifugal pump automotive suspension and tire demonstrate applications **On-line Fault Detection and Supervision in the Chemical Process Industries, 2001** G. Stephanopoulos, José Alberto Romagnoli, En Sup Yoon, 2001 This proceedings contains papers from the IFAC Symposium on On line Fault Detection and Supervision in the Chemical Process Industries CHEMFAS 4 held in Jejudo Island Korea 7 8 June 2001 The proceedings includes theoretical contributions as well as a wide range of industrial applications in process fault diagnosis monitoring and advanced supervision The papers are organized around the following themes fault detection and diagnosis statistical and trend analysis methodologies sensor location and data reconciliation and applications The driving forces for on line fault detection and improved supervision of process operation include human safety environmental safeguards and equipment protection as well as economic considerations such as the improvement of product quality increased production and so on These diverse incentives together with the development and evaluation of novel methodologies for on line process supervision and management form the focus of the symposium and of the papers in this Proceedings Altogether over 60 papers are presented

covering strategies including model based and data driven approaches as well as knowledge based systems statistical techniques and AI based pattern recognition techniques All the work presented is at the cutting edge of research in this dynamic field

Fault Detection and Diagnosis in Industrial Systems L.H. Chiang,E.L. Russell,R.D. Braatz,2012-12-06 Early and accurate fault detection and diagnosis for modern chemical plants can minimise downtime increase the safety of plant operations and reduce manufacturing costs The process monitoring techniques that have been most effective in practice are based on models constructed almost entirely from process data The goal of the book is to present the theoretical background and practical techniques for data driven process monitoring Process monitoring techniques presented include Data driven methods principal component analysis Fisher discriminant analysis partial least squares and canonical variate analysis Analytical Methods parameter estimation observer based methods and parity relations Knowledge based methods causal analysis expert systems and pattern recognition The text demonstrates the application of all of the data driven process monitoring techniques to the Tennessee Eastman plant simulator demonstrating the strengths and weaknesses of each approach in detail This aids the reader in selecting the right method for his process application Plant simulator and homework problems in which students apply the process monitoring techniques to a non trivial simulated process and can compare their performance with that obtained in the case studies in the text are included A number of additional homework problems encourage the reader to implement and obtain a deeper understanding of the techniques The reader will obtain a background in data driven techniques for fault detection and diagnosis including the ability to implement the techniques and to know how to select the right technique for a particular application

Intelligent Problem Solving. Methodologies and Approaches Rasiah Logananthara,Günther Palm,Moonis Ali,2003-07-31 The focus of the papers presented in these proceedings is on employing various methodologies and approaches for solving real life problems Although the mechanisms that the human brain employs to solve problems are not yet completely known we do have good insight into the functional processing performed by the human mind On the basis of the understanding of these natural processes scientists in the field of applied intelligence have developed multiple types of artificial processes and have employed them successfully in solving real life problems The types of approaches used to solve problems are dependant on both the nature of the problem and the expected outcome While knowledge based systems are useful for solving problems in well understood domains with relatively stable environments the approach may fail when the domain knowledge is either not very well understood or changing rapidly The techniques of data discovery through data mining will help to alleviate some problems faced by knowledge based approaches to solving problems in such domains Research and development in the area of artificial intelligence are influenced by opportunity needs and the availability of resources The rapid advancement of Internet technology and the trend of increasing bandwidths provide an opportunity and a need for intelligent information processing thus creating an excellent opportunity for agent based computations and learning Over 40% of the papers appearing in the conference

proceedings focus on the area of machine learning and intelligent agents clear evidence of growing interest in this area

On-line Fault Detection and Supervision in the Chemical Process Industries , Proceedings of the 5th International Conference on Electrical Engineering and Control Applications-Volume 1 Salim Ziani,Mohammed Chadli,Sofiane Bououden,Ivan Zelinka,2024-09-30 This book gathers papers presented during the 5th International Conference on Electrical Engineering and Control Applications ICEECA 2022 held on November 15 17 2022 Khenchela Algeria It covers new control system models troubleshooting tips and complex system requirements such as increased speed precision and remote capabilities Additionally the book discusses not only the engineering aspects of signal processing and various practical issues in the broad field of information transmission but also novel technologies for communication networks and modern antenna design The later part of the book covers important related topics such as fault diagnosis and fault tolerant control strategies for nonlinear systems and alternative energy sources This book is intended for researchers engineers and advanced postgraduate students in the fields of control and electrical engineering computer science signal processing as well as mechanical and chemical engineering

Dynamics and Control of Wastewater Systems, Second Edition Michael Barnett,1998-07-20 FROM THE PREFACE Dynamic modeling computer simulation and modern control systems are valuable tools for use in both the design and operation of dynamic systems From the tools point of view this book is designed to show practicing engineers how to develop models capable of describing dynamic behavior and how to solve these models using computer simulation The basic principles of process control are also presented so that the effects of different control systems on dynamic behavior can be established by computer simulation

Bioreaction Engineering K. Schügerl,K.-H. Bellgardt,2012-12-06 The book is intended to present various examples for reactor and process modeling and control as well as for metabolic flux analysis and metabolic design at an advanced level In Part A General principles and techniques with regard to reactor and process models process control and metabolic flux analysis are presented In addition the accuracy precision and reliability of the measured data are discussed which are extremely important for process modeling and control A virtual bioreactor system is presented as well which can be used for the training of students and operators of industrial plants and for the development of advanced automation tools In Part B the General principles are applied for particular bioreactor models It covers the application of the computational fluiddynamic CFD technique to stirred tank and bubble column bioreactors Different solution methods are presented the Reynolds averaging of the turbulent Navier Stokes equations and modeling of the Reynolds stresses with an appropriate turbulence k- ϵ model and the Euler two fluid model as well as the Euler Lagrange approaches

Fault Detection, Supervision and Safety of Technical Processes 2006 Hong-Yue Zhang,2007-03-01 The safe and reliable operation of technical systems is of great significance for the protection of human life and health the environment and of the vested economic value The correct functioning of those systems has a profound impact also on production cost and product quality The early detection of faults is critical in avoiding performance

degradation and damage to the machinery or human life Accurate diagnosis then helps to make the right decisions on emergency actions and repairs Fault detection and diagnosis FDD has developed into a major area of research at the intersection of systems and control engineering artificial intelligence applied mathematics and statistics and such application fields as chemical electrical mechanical and aerospace engineering IFAC has recognized the significance of FDD by launching a triennial symposium series dedicated to the subject The SAFEPROCESS Symposium is organized every three years since the first symposium held in Baden Baden in 1991 SAFEPROCESS 2006 the 6th IFAC Symposium on Fault Detection Supervision and Safety of Technical Processes was held in Beijing PR China The program included three plenary papers two semi plenary papers two industrial talks by internationally recognized experts and 258 regular papers which have been selected out of a total of 387 regular and invited papers submitted Discusses the developments and future challenges in all aspects of fault diagnosis and fault tolerant control 8 invited and 36 contributed sessions included with a special session on the demonstration of process monitoring and diagnostic software tools

Diagnosis and Fault-Tolerant Control
Mogens Blanke, Michel Kinnaert, Jan Lunze, Marcel Staroswiecki, 2013-03-14 Technological systems are vulnerable to faults Actuator faults reduce the performance of control systems and may even cause a complete break down of the system Erroneous sensor readings are the reason for operating points that are far from the optimal ones Wear reduces the efficiency and quality of a production line In most fault situations the system operation has to be stopped to avoid damage to machinery and humans As a consequence the detection and the handling of faults play an increasing role in modern technology where many highly automated components interact in a complex way and where a fault in a single component may cause the malfunction of the whole system Due to the simultaneously increasing economic demands and the numerous ecological and safety restrictions to be met high dependability of technological systems has become a dominant goal in industry in the recent years This book introduces the main ideas of fault diagnosis and fault tolerant control It gives a thorough survey of the new methods that have been developed in the recent years and demonstrates them by application examples To the knowledge of the authors all major aspects of fault tolerant control are treated for the first time in a single book from a common viewpoint

Issues of Fault Diagnosis for Dynamic Systems Ron J. Patton, Paul M. Frank, Robert N. Clark, 2013-06-29 Since the time our first book Fault Diagnosis in Dynamic Systems Theory and Applications was published in 1989 by Prentice Hall there has been a surge in interest in research and applications into reliable methods for diagnosing faults in complex systems The first book sold more than 1 200 copies and has become the main text in fault diagnosis for dynamic systems This book will follow on this excellent record by focusing on some of the advances in this subject by introducing new concepts in research and new application topics The work cannot provide an exhaustive discussion of all the recent research in fault diagnosis for dynamic systems but nevertheless serves to sample some of the major issues It has been valuable once again to have the co operation of experts throughout the world working in industry government

establishments and academic institutions in writing the individual chapters Sometimes dynamical systems have associated numerical models available in state space or in frequency domain format When model information is available the quantitative model based approach to fault diagnosis can be taken using the mathematical model to generate analytically redundant alternatives to the measured signals When this approach is used it becomes important to try to understand the limitations of the mathematical models i.e the extent to which model parameter variations occur and the effect of changing the systems point of operation

Robust Model-Based Fault Diagnosis for Dynamic Systems Jie Chen, R.J.

Patton, 2012-12-06 There is an increasing demand for dynamic systems to become more safe and reliable This requirement extends beyond the normally accepted safety critical systems of nuclear reactors and aircraft where safety is paramount important to systems such as autonomous vehicles and fast railways where the system availability is vital It is clear that fault diagnosis including fault detection and isolation FDI has been becoming an important subject in modern control theory and practice For example the number of papers on FDI presented in many control related conferences has been increasing steadily The subject of fault detection and isolation continues to mature to an established field of research in control engineering A large amount of knowledge on model based fault diagnosis has been accumulated through the literature since the beginning of the 1970s However publications are scattered over many papers and a few edited books Up to the end of 1997 there is no any book which presents the subject in an unified framework The consequence of this is the lack of common language different researchers use different terminology This problem has obstructed the progress of model based FDI techniques and has been causing great concern in research community Many survey papers have been published to tackle this problem However a book which presents the materials in a unified format and provides a comprehensive foundation of model based FDI is urgently needed

Bounded Dynamic Stochastic Systems Hong Wang, 2012-12-06

Over the past decades although stochastic system control has been studied intensively within the field of control engineering all the modelling and control strategies developed so far have concentrated on the performance of one or two output properties of the system such as minimum variance control and mean value control The general assumption used in the formulation of modelling and control strategies is that the distribution of the random signals involved is Gaussian In this book a set of new approaches for the control of the output probability density function of stochastic dynamic systems those subjected to any bounded random inputs has been developed In this context the purpose of control system design becomes the selection of a control signal that makes the shape of the system outputs p.d.f as close as possible to a given distribution The book contains material on the subjects of Control of single input single output and multiple input multiple output stochastic systems Stable adaptive control of stochastic distributions Model reference adaptive control Control of nonlinear dynamic stochastic systems Condition monitoring of bounded stochastic distributions Control algorithm design Singular stochastic systems A new representation of dynamic stochastic systems is produced by using B spline functions to describe the output p.d.f Advances in

Industrial Control aims to report and encourage the transfer of technology in control engineering The rapid development of control technology has an impact on all areas of the control discipline The series offers an opportunity for researchers to present an extended exposition of new work in all aspects of industrial control Optimal Automated Process Fault Analysis
Richard J. Fickelscherer, Daniel L. Chester, 2012-11-27 Tested and proven strategy to develop optimal automated process fault analyzers Process fault analyzers monitor process operations in order to identify the underlying causes of operational problems Several diagnostic strategies exist for automating process fault analysis however automated fault analysis is still not widely used within the processing industries due to problems of cost and performance as well as the difficulty of modeling process behavior at needed levels of detail In response this book presents the method of minimal evidence MOME a model based diagnostic strategy that facilitates the development and implementation of optimal automated process fault analyzers MOME was created at the University of Delaware by the researchers who developed the FALCON system a real time online process fault analyzer The authors demonstrate how MOME is used to diagnose single and multiple fault situations determine the strategic placement of process sensors and distribute fault analyzers within large processing systems Optimal Automated Process Fault Analysis begins by exploring the need to automate process fault analysis Next the book examines Logic of model based reasoning as used in MOME MOME logic for performing single and multiple fault diagnoses Fuzzy logic algorithms for automating MOME Distributing process fault analyzers throughout large processing systems Virtual SPC analysis and its use in FALCONEERTM IV Process state transition logic and its use in FALCONEERTM IV The book concludes with a summary of the lessons learned by employing FALCONEERTM IV in actual process applications including the benefits of intelligent supervision of process operations With this book as their guide readers have a powerful new tool for ensuring the safety and reliability of any chemical processing system

This book delves into On Line Fault Detection And Supervision In The Chemical Process Industries 1998. On Line Fault Detection And Supervision In The Chemical Process Industries 1998 is a crucial topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into On Line Fault Detection And Supervision In The Chemical Process Industries 1998, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to On Line Fault Detection And Supervision In The Chemical Process Industries 1998
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 - Chapter 4: On Line Fault Detection And Supervision In The Chemical Process Industries 1998 in Specific Contexts
 - Chapter 5: Conclusion
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 4. In chapter 3, this book will examine the practical applications of On Line Fault Detection And Supervision In The Chemical Process Industries 1998 in daily life. This chapter will showcase real-world examples of how On Line Fault Detection And Supervision In The Chemical Process Industries 1998 can be effectively utilized in everyday scenarios.
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 6. In chapter 5, the author will draw a conclusion about On Line Fault Detection And Supervision In The Chemical Process Industries 1998. This chapter will summarize the key points that have been discussed throughout the book.
- The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of On Line Fault Detection And Supervision In The Chemical Process Industries 1998.

Table of Contents On Line Fault Detection And Supervision In The Chemical Process Industries 1998

1. Understanding the eBook On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - The Rise of Digital Reading On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Advantages of eBooks Over Traditional Books
2. Identifying On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - User-Friendly Interface
4. Exploring eBook Recommendations from On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Personalized Recommendations
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 User Reviews and Ratings
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 and Bestseller Lists
5. Accessing On Line Fault Detection And Supervision In The Chemical Process Industries 1998 Free and Paid eBooks
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 Public Domain eBooks
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 eBook Subscription Services
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 Budget-Friendly Options
6. Navigating On Line Fault Detection And Supervision In The Chemical Process Industries 1998 eBook Formats
 - ePub, PDF, MOBI, and More
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 Compatibility with Devices
 - On Line Fault Detection And Supervision In The Chemical Process Industries 1998 Enhanced eBook Features

7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Highlighting and Note-Taking On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Interactive Elements On Line Fault Detection And Supervision In The Chemical Process Industries 1998
8. Staying Engaged with On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers On Line Fault Detection And Supervision In The Chemical Process Industries 1998
9. Balancing eBooks and Physical Books On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection On Line Fault Detection And Supervision In The Chemical Process Industries 1998
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Setting Reading Goals On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Fact-Checking eBook Content of On Line Fault Detection And Supervision In The Chemical Process Industries 1998
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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