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web a hille 100 rolling mill with rolls of 225 mm diameter and 254 mm length driven by a variable speed dc motor of 75 horse power was used the maximum rolling force torque and speed are 1500kn 13kn m and 70 rpm respectively the sensor roll nitrided surface hardness is 65 to 70 hrc

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web nov 25 2017 as we are looking for motor power selection for roller conveyors as per the following 1 length of roller 600mm 2 weight of roller 8 kg 3 diameter of roller 60mm 4 roller material m s 5 transportable mass 100 kg 6 number of rollers in conveyor 6 nos 7 length of conveyor 800mm mechanism of roller to roller drive is

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web abstract equations are derived for the normal roll pressure specific roll load and torque in hot rolling mills using the condition for plastic deformation in rolling derived by orowan together with von kármán s equation of equilibrium although applying strictly to the rolling of ideal plastic rigid materials these equations may be

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web e angular acceleration or deceleration of the motor in rolling s 40 60 rpm sec j moment of inertia of rotating parts referred to motor shaft g mass of rotating parts unit d diameter of gyration g acceleration due to gravity i e 9 81 m sec² s angular acceleration for electric motor of rolling mill the value varies from