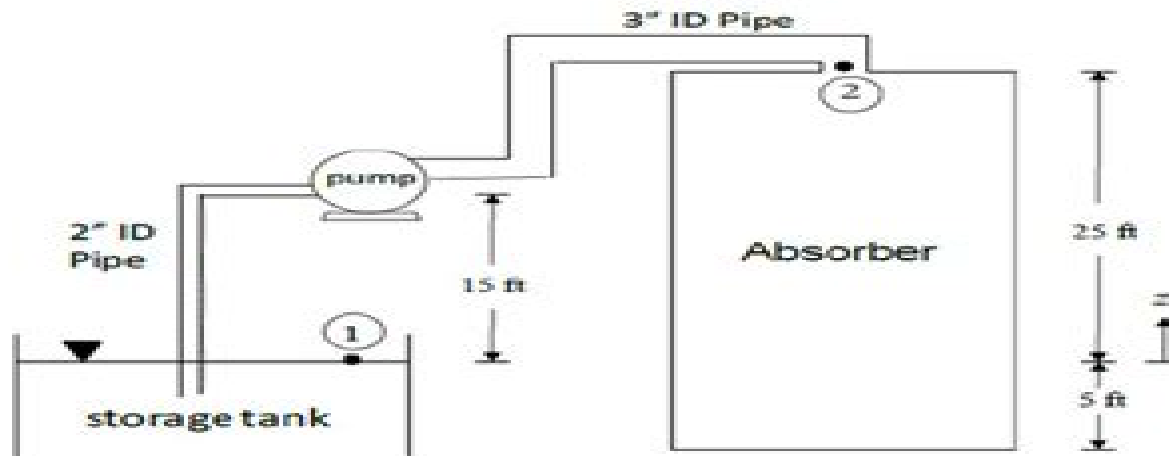


**Example 1:** The pump shown here is used to lift a process liquid of density  $1.93 \text{ sludge/ft}^3$  from a storage tank, and discharge it at a rate of  $0.75 \text{ cubic feet per second}$  into the top of an absorber. The inlet to the absorber is located  $25 \text{ feet}$  above the free surface of the liquid in the storage tank, and the pump inlet is located at an elevation of  $15 \text{ feet}$  above that of the free surface. You can assume that the absorber operates at atmospheric pressure.  $31.93 \text{ slug/ft}^3$

A  $2'' \text{ ID}$  pipe leads from the storage tank to the pump, while the pipe from the pump to the top of the absorber is of  $\text{ID } 3''$ . You can assume the losses in the  $2'' \text{ ID}$  pipe to be  $4 \text{ velocity heads}$ , and the losses in the  $3'' \text{ ID}$  pipe to be  $5 \text{ velocity heads}$ . Assuming the pump is  $85\%$  efficient, calculate the BHP (Brake Horse Power) of the pump.



### Solution

Location 1 is selected to be at the free surface of the liquid in the storage tank, and location 2 at the entrance to the absorber. Further, we select the datum for measuring heights to be at the free surface of the liquid in the storage tank, as shown in the sketch.

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