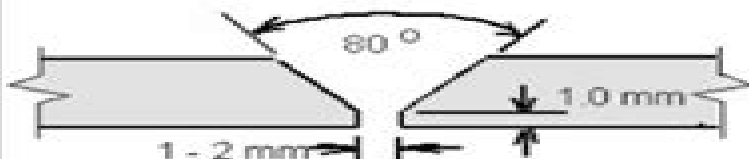



## Welding Procedure Specification:- Example

<b>Weld Procedure Number</b>		30 P1 TIG 01 Issue A	
<b>Qualifying Welding Procedure (WPAR)</b>		WP T17/A	
<b>Manufacturer:</b>	National Fabs Ltd 25 Lane End Birkenshaw Leeds	<b>Method Of Preparation and Cleaning:</b>	Machine and Degrease
<b>Location:</b>	Workshop	<b>Parent Metal Specification:</b>	Grade 304L Stainless Steel
<b>Welding Process:</b>	Manual TIG	<b>Parent Metal Thickness:</b>	3 to 8mm Wall
<b>Joint Type:</b>	Single Sided Butt Weld	<b>Pipe Outside Diameter:</b>	25 to 100mm
		<b>Welding Position:</b>	All Positions
		<b>Welding Progression:</b>	Upwards

<b>Joint Design</b>	<b>Welding Sequences</b>
	

Run	Process	Size Of Filler Metal	Current A	Voltage V	Type Of Current/Polarity	Wire Feed Speed	Travel Speed	Heat Input
1 2 And Subs	TIG TIG	1.2mm 1.6mm	70 - 90 80 - 140	N/A	DC- DC-	N/A	N/A	N/A

<b>Welding Consumables:-</b> Type, Designation Trade Name: Any Special Baking or Drying:	BS 2901 Part 2 : 308S92 No	<b>Production Sequence</b>
Gas Flux:	Argon 99.99% Purity	1. Clean weld and 25mm borders to bright metal using approved solvent.
Gas Flow Rate - Shield:	8 - 12 LPM	2. Position items to be welded ensuring good fit up and apply
- Backing:	5 LPM	

# Pipe Welding Procedures

**David Baud**



## **Pipe Welding Procedures:**

## Pipe Welding Procedures Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Pipe Welding Procedures**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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