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Customer:

Description:

Part Num:

Estimator:  Revision:  Date:  Scrap Allowance (%):

[Variable Costs \(Per-Part\)](#)

[Fixed Costs \(One Time\)](#)

[Summary](#)

Cycle Time (sec)	75.2	Gross Pcs/Hour	45
Cycle Time (min)	1.3	Pcs/8 Hours	363
Cycle Time (hrs)	0	Pcs/40 Hours	1819
Cost / Pc	1.32	Pcs/160 Hours	7276

[Add Op](#)

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Estimator is in alpha test and has bugs; use carefully!

Op	Description	Tool	Op Time	Cost	Add Time	Add Cost	Cut Depth	Cut Width	RF
Rough OD to 3.015, len = 1	OD Turning	Turning: Carbide	00:00:1.5	0.03	0		0.055	0	22
Finish OD to 3, len = 1	OD Turning	Turning: Carbide	00:00:7.8	0.13	0		0.015	0	19
Rough OD to 2.015, len = 1	OD Turning	Turning: Carbide	00:00:7.2	0.12	0		0.185	0	16
Finish OD to 2, len = 1	OD Turning	Turning: Carbide	00:00:5.2	0.09	0		0.015	0	29
Rough OD to 1.015, len = 1	OD Turning	Turning: Carbide	00:00:13.3	0.22	0		0.211	0	10
Finish OD to 1, len = 1	OD Turning	Turning: Carbide	00:00:2.6	0.04	0		0.015	0	58
Rough OD to 3.015, len = 1	OD Turning	Turning: Carbide	00:00:1.5	0.03	0		0.055	0	22
Finish OD to 3, len = 1	OD Turning	Turning: Carbide	00:00:7.8	0.13	0		0.015	0	19
Rough OD to 2.015, len = 1	OD Turning	Turning: Carbide	00:00:7.2	0.12	0		0.185	0	16
Finish OD to 2, len = 1	OD Turning	Turning: Carbide	00:00:5.2	0.09	0		0.015	0	29
Rough OD to 1.015, len = 1	OD Turning	Turning: Carbide	00:00:13.3	0.22	0		0.211	0	16
Finish OD to 1, len = 1	OD Turning	Turning: Carbide	00:00:2.6	0.04	0		0.015	0	58

# Machine Shop Estimating

**Thomas Griffiths**



## **Machine Shop Estimating:**

Machine-shop Estimating William A. Nordhoff,1960      *Design & Estimate of a Proposed Machine Shop for the Mitts & Merrill Keyseater Co., Saginaw, Michigan* Arthur Wilbur Wright,1916      **American Machinist** ,1924      *Machine Shops-job Type* Benjamin W. Niebel,1964      American Machinist & Automated Manufacturing ,1924      Realistic Cost Estimating for Manufacturing William Winchell,1989 This book contains material on the use of software organization strategies in cost estimating new types of costs learning curves and much more Topics presented include manufacturing costs standard vs actual costs cost in relation to product volume analysis types of estimates cost estimating controls cost requests from other departments evaluating supplier quotes calculating selling prices and much more      **Engineering Index** ,1925      The Engineering Index ,1929      *Machine-Shop Estimating ... Second Edition* William A. NORDHOFF,1960      *The New Building Estimator* William Arthur,1909      *Estimating the Cost of Ships* Michael Francis Carr,1929

**Hearings** United States. Congress. House. Committee on Merchant Marine and Fisheries,1944      **Machinery Repairman 1 + C** ,1959      Machinery Repairman 1 & C Rey R. Romero,1990      *Community College of the Air Force General Catalog* Community College of the Air Force (U.S.),1978      **The Elements of Engineering Estimating** A. Suggate,1912      **Engineering Journal** ,1925      **Mechanical Engineering** ,1919      **Accountants' Index** ,1921

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