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Scott Foresman Reading Seeing Is Believing

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web if the installation marks have disappeared put a new installation mark on the timing belt before removing each part em 110 2uz fe engine mechanical engine unit b using the crankshaft damper bolt turn the crankshaft to align the timing marks of the crankshaft timing pulley and oil pump body em approx 45 timing mark turn

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web rotate the crankshaft pulley two complete turns clockwise and check the timing marks if the timing marks are correct tighten the lock bolt for the tensioner to 20 to 34 n m 200 to 350 kgfcm for fe to 37 to 52 n m 380 to 530 kgfcm for f2 engine check the movement on the tension side of the timing belt

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web fe engines use a timing assembly very similar to other ford engines with the aforementioned cam thrust plate an offset positioned dowel pin for locating and a single central cam bolt for retention the factory cam sprockets were often aluminum

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