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6 2 3 shutdown of the stabilizer bypass manual option load power supply from mains through the manual bypass 6 3 2 supply the loads through the stabilizer 6 4 manual bypass panel option 6 4 1 supply the loads from mains with the manual bypass panel supply the loads from the stabilizer 7 control panel 7 1 led optic indicators

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presence of noise on command or tach signal wires 60 hz line frequency may be present incorrect wiring or grounding practice although these are some fairly common issues with servo systems should any repairs be required we highly recommend choosing an experienced dedicated servo motor repair shop such as tigertek

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then the drive current to the motor can be disabled

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if running through normal troubleshooting does not fix the issue such as settings and parameters then the servo needs service most likely involving a bearing change do not let this problem linger as it will get worse over time and lead to the motor failing

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