

Using Process Modeling to Quantify the Benefits of an Integrated mAb Flow-Through Polishing Solution

Journal of Nursing, Management, 1999, 7, 101-106

MERCK

Introduction

The manufacturing industry currently addresses a dual threat: processes that reduce cost of goods (COG) while improving product quality and increasing existing manufacturing facilities. One potential opportunity for significant process improvement while driving cost-process advantage is in the mold casting line. Most typically contains a series of downstream moldlines and flow through thermoplastic operations. A fully connected line through mold casting process can offer significant advantages over a traditional production line.

Within the metabolic process involving food, a new compound has been created that incorporates an at-flow-through pathway. From laboratory experimental data to produce the metabolic model, results comparing the rate from through pathway process to a traditional process formulae highlights significant benefits with the proposed flow-through solution - 40% cost of goods reduction, 30% reduction in buffer volume usage, 10% reduction in processing time, and a reduction in footprint. A sensitivity analysis highlights that these benefits are essentially independent of process scale, and are achieved on industrial size increases.

Methodology

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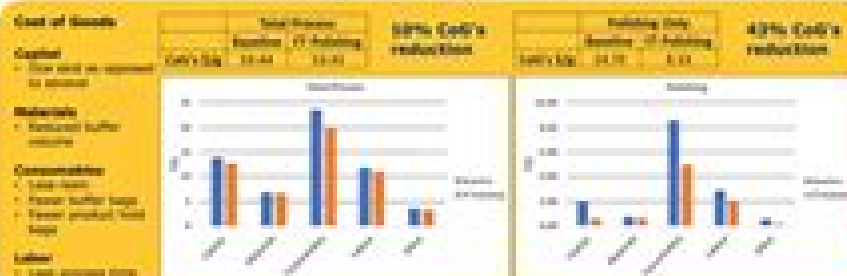
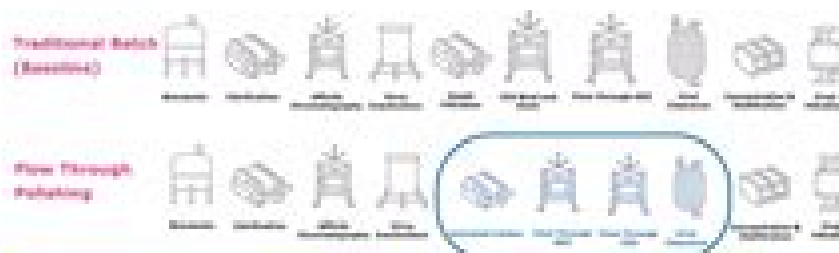
- Single channel is substituted with activated carbon
- Ion exchange chromatography (IEX) and cation exchange chromatography (CEX) are combined
- Experimental data suggests 40% capacity can be increased following activated carbon
- CEX is now a flow-through mode, instead of fixed bed mode
- Ion filtration follows flow-through (IF)
- Ion flow and treatment are connected without dead zones

1000

- ii) All incubations were performed using Relative Response software.

Measurement	Reference condition	200-100	200-50	200-0
Temperature	Temperature in Reference State	Temperature in Reference State	Temperature in Reference State	Temperature in Reference State
Height	0 m	0 m	0 m	0 m
Capacity	0 m³/g	0 m³/g	0 m³/g	0 m³/g
4-5 m water	0 m	0 m	0 m	0 m
4-5 m water	0 m	0 m	0 m	0 m

- Four through polishing, each matched to baseline process
- Baseline process measurements per (PPE) costs & measurements
- Four through polishing differs only that as opposed to four for traditional polishing
- 6 inspections per facility, 2000-1; first batch producing 1 (g) of water (10% inspection rate over)

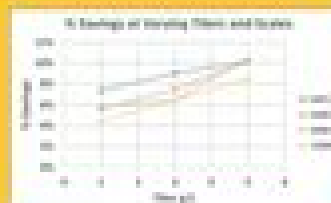


100

- Supplementing this through existing cuts reduces borrowing pressure (not for 100%)
- Total pressure limit can be reduced by 100%
- Reduced pressure limit can lead to higher contributions by different states (national and local)

100

- No findings of Cu²⁺ were determined depending on time and process used. No findings was observed by combining total Cu²⁺ of flow through process and traditional process
- All treated process water displayed low mercury
- As the volumes of process water stored at treatment site could increase



Buffer Usage

- **Large buffers and buffer returns** is necessary due to converting to flow through CEN are approximated to formulae (CEN, 2002), flow buffer is required for MFI due to time required to pass
- **Intermediate build up** are also considered for flow through pipelines, as well as zero buffer (only, leading to 0-4 decreases in frequency)
- **40% flow buffer** for the full conversion, **20% flow buffer** for oxidation states

SUMMARY

Process monitoring shows that a flow through polishing process offers more advantages over a traditional process.

- Reduction in cost of goods by 15% (likely due to a decrease in required materials) and unit resulting unit cost also is required to increase
- Process time for producing unit is decreased by 15%, lowering labor requirements and possibly increasing productivity
- Cost of goods savings found at all scales, and increases with higher production rates
- Significantly less buffer required for producing (15% less) which means smaller yards and less inventory in process (WIP)

Mab Through Time Pamphlet

Madeleine Callaghan



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U.S. MAB Bulletin ,1996 **A Supervisor's Guide to the Commissioned Personnel System 1999** Department of Health & Human Services Program Support Center (U.S.). Division of Commissioned Personnel,1999 *The Routledge History of Literature in English* Ronald Carter,John McRae,2001 This is a guide to the main developments in the history of British and Irish literature charting some of the main features of literary language development and highlighting key language topics **Early Shelley Pamphlets** Percy Vaughan,1905 *Language and literature (general) pamphlets* ,1879

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range of his achievement in prose works from novels to political and poetic treatises The third section explores Shelley's creativity and gift as a poet emphasizing his capacity to excel in many different poetic genres The fourth section looks at Shelley's response to past and present literary cultures both English and international and at his immersion in science music theatre the visual arts and travel The fifth section concludes the volume by analysing Shelley's literary and cultural afterlife from his influence on Victorians and Moderns to his status as the exemplary poet for Deconstruction Packed with stimulating insights and readings The Oxford Handbook of Percy Bysshe Shelley brings out the relevance to Shelley's own work of his dictum that All high poetry is infinite **Info MAB** ,1986 **Pamphlets** ,1759 *Fortitudine* ,1986 **Current**

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The Connoisseur ,1908 **A History of Atheism in Britain** David Berman,2013-05-02 Probably no doctrine has excited as much horror and abuse as atheism This first history of British atheism first published in 1987 tries to explain this reaction while exhibiting the development of atheism from Hobbes to Russell Although avowed atheism appeared surprisingly late 1782 in Britain there were covert atheists in the middle seventeenth century By tracing its development from so early a date Dr Berman gives an account of an important and fascinating strand of intellectual history

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