TRAINING PARTNER-CHAMELI DEVI GROUP OF INSTITUTIONS, INDORE QP NAME-WELDING TECHNICIAN LAVEL-4

WELDING

1. ELECTRIC ARC WELDING

Arc welding is the welding process, in which heat is generated by an electric arc struck between an electrode and the work piece. Electric arc is luminous electrical discharge between two electrodes through ionized gas.

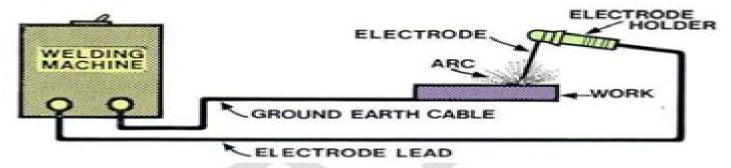


Figure 3.1: Arc welding set up.

Any arc welding method is based on an electric circuit consisting of the following parts:

a. Power supply (AC or DC);

b. Welding electrode;

c. Work piece;

d. Welding leads (electric cables) connecting the electrode and work piece to the power supply. Electric arc between the electrode and work piece closes the electric circuit. The arc temperature may reach 10000°F (5500°C), which is sufficient for fusion the work piece edges and joining them. When a long joint is required the arc is moved along the joint line. The front edge of the weld pool melts the welded surfaces when the rear edge of the weld pool solidifies forming the any arc welding me thod is based on an electric drout consisting of the following parts:

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