

(2) The convex surface is that part of the shoe which rests over the horny sole.

25. Procedure.—A section of bar steel  $\frac{3}{8}$  by  $\frac{7}{16}$  inch and inches in length is suitable for this work.

a. Heat the center section of the bar to a cherry-red heat. With the tongs remove the bar from the fire and place one end on the outer edge of the face of the anvil; the other is held so that the bar takes a 45° angle with the horizontal. With the rounding hammer

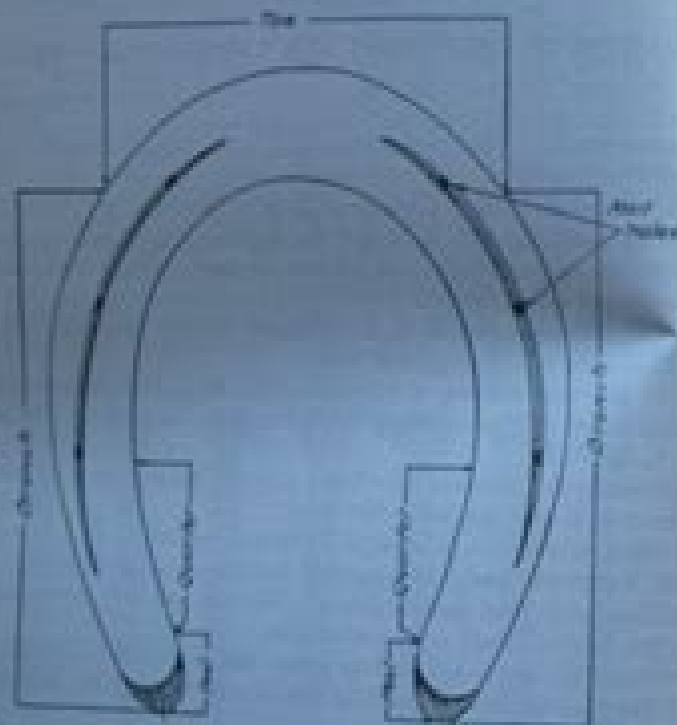


FIGURE 25.—Hand-forged shoe.

still light blows at the center of the edge of the bar until an even turn is made, and the branches form a right angle at the center of the bar. Bend each branch separately and shape them over the horn of the anvil to conform with the shape of the outline of the outer border of the hoof at the quarters and heels.

b. The position, shape, size, and angle of the nail holes are very important features of shoeing. The security of the shoe and strength of the wall depend largely on this particular part of the work. The

nails are spaced as far apart as will conform consistently to the size of the foot and insure firm nailing. To secure the shoe firmly and maintain the strength of the wall, the position of the nail holes in the shoe is as follows:

(1) The first nail hole is punched about 1 inch in rear of a line parallel to the toe of the shoe and  $\frac{3}{8}$  inch from the outer border of the web.

(2) The quarter nail hole is punched at the head of the quarter and  $\frac{3}{8}$  inch from the outer border of the web. A third hole is punched at an equal distance between the toe and quarter holes and  $\frac{3}{8}$  inch from the outer border of the web.

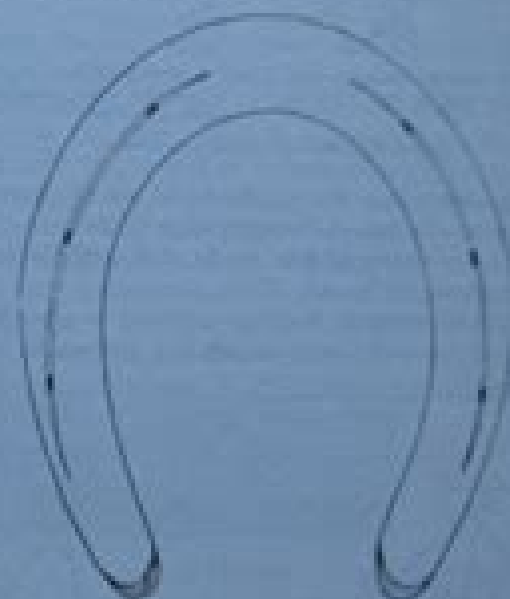


FIGURE 26.—Hand-forged shoe, showing position of nail holes.

(3) The nail holes in the other branch of the shoe are punched in the same manner. The position of the holes in the shoe now conforms to the position of the white line.

c. The nail holes in the shoe must be spaced to conform in size and shape to those of the nail used. They must be at an angle to correspond with the slope of the wall at the point where the nail enters the wall in order to insure easy, safe, and strong nailing.

d. The foot surface of the shoe is rounded around the toe and along the branches to about 1 inch beyond the quarter nail holes.

# Practical Guide To Horseshoeing

**George E. Rich**



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