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exclusively to the design use adaptation and operation of the numerous sets of tools illustrated and to make as brief as possible the descriptions relating to the most modern and approved methods for constructing such tools The fundamentals have been fully and comprehensively covered in the first volume When it is considered that all other branches of practical mechanics enjoy a wide and extensive literature it is indeed strange that until lately this branch possessed comparatively none For many years all mechanics interested in the use and operation of dies presses and other sheet metal working tools in modern use were without any work that treated of these subjects in a thoroughly practical manner The wide circulation of my first volume demonstrated the widespread interest in the subjects and the need for other works that would cover the art carefully authoritatively and entirely There fore I beg to state that in this work I have striven to deal with the subjects which come within the scope of the book in a thoroughly practical manner to the exclusion of all that is technical or that might appear in any way ambiguous to the practical man A large number of valuable and inter esting processes rules formulas and designs have been em bodied in the work and it is believed will be found of ines timable value in connection with the construction use and adaptation of dies and press tools which form the subject matter of the book About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www forgottenbooks com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

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