

NATIONAL 1300-TON MAXIPRES



THE 1300-TON MAXIPRES is recommended for the production of forgings formerly made on 1,000-lb. steam and 3,500-lb. board hammers.

specifications

SHAFT DIAMETER AT JOURNALS, 15"
SHAFT DIAMETER AT ECCENTRIC, 25 $\frac{1}{4}$ "
SHUT HEIGHT, 25"
STROKES PER MINUTE, 80
STROKE, 10"
DIAMETER OF TIE RODS, 8"
WIDTH BETWEEN COLUMNS, 36"
MOTOR H.P., 75
WEIGHT, 130,000 lbs.

DIE SEAT:
FRONT TO BACK, 41"
RIGHT TO LEFT, 35"
RAM FACE:
FRONT TO BACK, 31"
RIGHT TO LEFT, 31"
FLOOR SPACE:
FRONT TO BACK, 9' 5"
RIGHT TO LEFT, 10' 4"
HEIGHT ABOVE FLOOR, 17' 4"

equipment

Design indicator, double-wedge die adjustment, flywheel brake, non-repeat and positive full-stroke controls, quick-setting selector providing inching, one-shot or continuous operation, automatic forced-feed lubrication with warning system, wrenches, V-belts, sheave and motor platform.

THE NATIONAL MACHINERY COMPANY, TIFFIN, OHIO, U.S.A.

Pioneers of Hot and Cold Forging Machinery Since 1874

National Machinery Company Forging Machi

G Orfield



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