



Managing mill maintenance

by Alice Neat, associate editor, Grain and Feed Milling Technology, United Kingdom

It would be wonderful if maintenance were easy. If machines only broke down during scheduled maintenance shutdowns, parts could be sourced quickly, maintenance would be simple. But of course, life is never so straightforward and things go wrong at the most inconvenient times.

Aside from the cost of shutting down a processing line, poor maintenance can have multiple impacts. Relying on cheap equipment regularly can lead to a reduction in product quality. Inconsistent products can lead to increased costs and do little to ensure customer confidence.

If defective products leave the mill, they can endanger human and animal health. In a worst-case scenario, lack of maintenance can cause the deaths of both staff and end users.

This responsibility towards consumers is echoed by the American Feed Industry Association (AFIA). "We believe that feed mill maintenance is of the utmost importance. Properly maintaining feed mills and other feed facilities is the industry's demonstration of its commitment to its consumers," says Linda Malone, communications manager, AFIA.

In addition to product quality and health and safety concerns, cost is a compelling reason to adhere to good maintenance. With

production costs escalating, the importance of a well thought out and structured maintenance schedule is vital.

Prevention rather than cure

As the old saying goes, prevention is better than cure but what is preventative maintenance and how can it be of use in the mill? Preventative maintenance is the simple, day-to-day checks and monitoring which help keep a mill running smoothly. The main aim of a preventative maintenance schedule is to reduce major repair bills by addressing minor problems as they occur. A preventative maintenance programme doesn't cost the earth and will save money in the long run.

"In order for a flour mill to benefit consistently from the maximum utilisation of

its assets, it is necessary to have an effective planned maintenance strategy in place. This will ensure that plant failures diminish. It is far better to discover a potential problem before it results in an unplanned stoppage," says Nigel Bennett, Company Secretary and Employment Affairs Manager, AFIA.

Checks need to be part of every day

American Feed Industry Association, USA and International

The American Feed Industry Association (AFIA) has initiated the Feed PM of the Year programme, as well as creating several voluntary, third party certification programs, including Safe Feed/Safe Food and its international counterpart and more recently, the PM Feed Manufacturing Facility and the PM Feed Ingredient Facility certification programs.

The organisation believes it is responsible for the industry producing safe feed, feed ingredients, pet feed and pet feed ingredients, in order to produce safe, healthy animals. Creating the certification programs to meet and exceed the highest standards of feed and feed safety demonstrates AFIA's commitment to its members and to the industry.

www.afia.org

GEAPS/NCU Program, distance learning

The Grain Elevator and Processing Society (GEAPS) works with partners, like Ramon Diaz University, to offer a multitude of distance learning courses. Covering topics such as the course ran periodically throughout the year however, larger groups can request on-demand courses. The Grain Elevator Equipment Maintenance course aims to familiarise participants with the proper and safe function, monitoring, adjustment, maintenance and repair of equipment used in everyday grain facility operations.

www.geaps.com

national, distance learning

The National Association of British and Irish Millers (NABIM) offers national and training via correspondence courses. Divided into seven parts, several of the modules contain a maintenance element, which relates specifically to the theme of the module. Virtual and the Curriculum, Power and Automation and Flour Milling Management all include maintenance.

www.nabim.org.uk

Wolfson Centre for Bulk Solids Handling Technology, UK

Based at the University of Greenwich, the Wolfson Centre has been running short training courses for more than 25 years. All courses are designed to suit the needs of engineers across different industries involved in the handling of bulk solid materials or the flow of powders. Previous qualifications are not required – only a basic technical education and/or industry experience. For more information on the forthcoming Particulate Handling Technology at the Wolfson Centre, read our interview with Paul Peter Bradley on page 62.

www2.gre.ac.uk

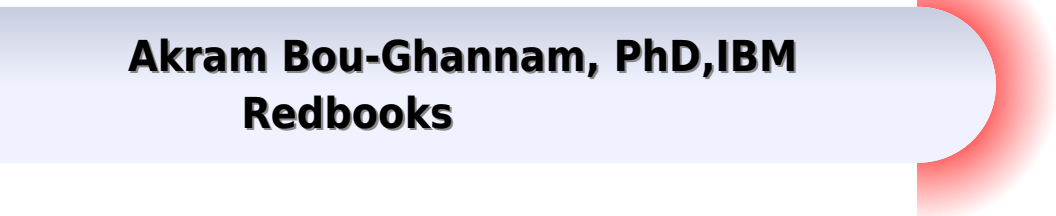
NABIM, USA

The Association of Operative Millers (AOM) runs a large set educational programme in the USA throughout the year. The popular PM Maintenance Course is an opportunity for those new to the grain-milling industry and assistance to keep their skills running at maximum capacity. The syllabus includes drawings, parts and names, belt and chains, gears, routing, conveyors, augers, screens, rollers, rolls, shafts, preventative maintenance and electrical troubleshooting.

www.aominc.com

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Plant Maintenance Management Set Anthony Kelly, 2006-06-07 Plant asset management is a holistic approach to managing maintenance Practical accessible and business centred these books provide a complete guide to understanding planning organising and managing maintenance Together they cover the needs of any organisation with assets to maintain and manage World renowned expert Tony Kelly identifies real world business aims and delivers a complete methodology for developing maintenance objectives formulating a maintenance strategy and designing and implementing maintenance systems that deliver With full coverage of key techniques including TPM RCM and CMMP this is the complete maintenance management resource The most comprehensive guide to all aspects of managing and executing maintenance World renowned author with stand out ability to cover this huge subject comprehensively and rigorously Fully developed for professionals and students with both theory and practice and cases form ranging from the process industries to customer services systems

Smarter Asset Management for the Integrated Mill Akram Bou-Ghannam, PhD, IBM Redbooks, 2016-03-18 IBM Smarter Asset Management for Integrated Mill Operations helps metals companies optimize asset performance and maintenance in the large unified facilities known as integrated mills The solution described in this IBM Redbooks Solution Guide gives metal making companies direct visibility into asset usage and operational health It helps executives and managers at all levels make decisions that are based on accurate up to date reports on the running conditions and performance of their most critical assets It also includes predictive analytics features that can help companies get ahead of the curve in terms of plant maintenance and turnarounds By combining sensor based condition monitoring with advanced analytics the solution delivers actionable data driven insights to aid in daily operations shutdown and turnaround management and regulatory compliance It helps reduce asset downtime by ensuring maintenance is performed exactly and only when needed and improves overall productivity which increases operational equipment efficiency OEE

Maintenance Resource Management B. Bhadbury, D Shenoy, 2003-09-02 This book is written for current and prospective users of maintenance management systems within industrial manufacturing facilities Whilst dealing with common resource management techniques it focuses on material requirements management including

Managing Chemical Risks Corporate Response to SARA Michael S. Baram, Patricia Dillon, 1992-01-21 SARA Title III is a legislative attempt to lower the risk of chemical manufacturing and use to the public These regulations have been in place now for over four years and this valuable new book represents a series of studies that explores the environmental management behavior of industrial corporations The book features excellent case studies that will serve as important reference material for environmental managers health and safety officials regulators consultants and environmental attorneys

Strategic Management of Built Facilities Craig Langston, Rima Lauge-Kristensen, 2013-05-13 The effective management of facilities can significantly improve business productivity In this

textbook the authors provide an overview of facility economics and outline the way in which businesses and facility managers can get better value from their physical assets Students on facilities management and property related degrees will find this an invaluable introduction *Management of Forest Industries* ,1986-01-01 Abstract **Management Staffing Needs in Arkansas Sawmills** Robert D. Hay,1961 *Airport Management* United States. Civil Aeronautics Administration,1944
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