## **Analytical Estimating**

(It is used for fixing the standard time for jobs which are very long and repetitive.)

## Historical Data Method

(It uses the past performance data to set performance standards.)

## Time Study

(It uses stop watch and is best suited for shortcycle repetitive jobs.)

# Work Measurement

Techniques / Methods / Types

## **Work Sampling**

(Here, workers are observed many times at random.)

## Predetermined Motion Time System (PMTS)

(Here, normally, three times are fixed for one job namely; normal, fast, and very-fast.)

## Synthesis Method

(The full job is divided into element or parts.)

## **Methods Analysis And Work Measurement**

Mark R. Lehto, Steven J. Landry, Jim Buck

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if it be a nice day 4 lf 1 not hear from you 1 be worried 5 you stay in shape if you exerclse 6 lf