

SHEET METAL

- Bend radius
- Bent flange interference
- Bend reliefs
- Edge distortion overhang
- Bend relief depth
- Bend relief width

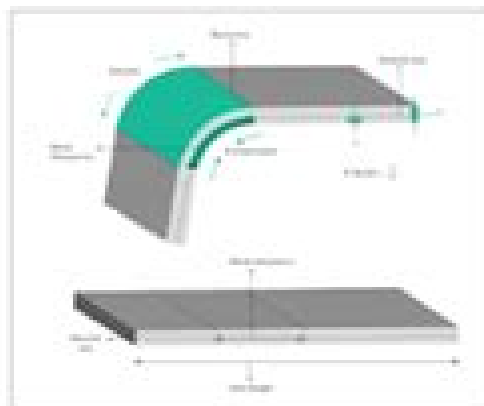
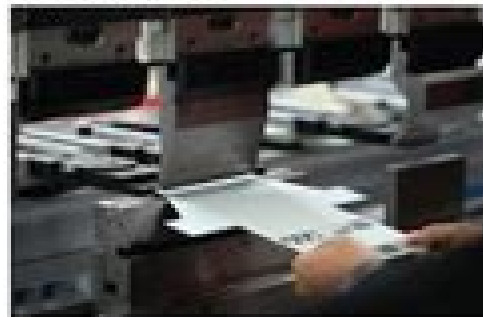


Figure 12: Sheet Metal Bending

Bend Lines

Bend lines are straight lines on the sheet's surface that define the exact location and angle of the bend. They are usually shown as dashed lines on the flat pattern of the sheet metal part.

Bend Allowance



Bend allowance is the amount of extra material that's needed to accommodate the bend. In other words, this is the length of extra material that a fabricator needs to cut to allow bending without disrupting the part's dimensions.

Bend Radius



Bent Flange Interference



Clearance

When two walls are joined at a corner, the bend radius of the corner is critical. To reduce the risk of interference, the bend radius of the corner must be at least equal to the thickness of the material. However, because the bend radius is difficult to control, it's often recommended to use a larger bend radius than the minimum required.



Figure 13: Bending sheet metal

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Metal Design Technique

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