

## Cast Metal in Sand Molds Using Your Own Backyard Foundry!

Learn how to cast metal in sand molds using simple techniques and readily available materials. Steve Chaman, a Mechanical and Materials Engineer, shows the beginner how to make a sand mold and then how to hone your skills to produce high quality castings. Written in non-technical terms, the sand casting manual begins by melting aluminum cans over a charcoal fire and ends by casting a cylinder head. All for little cost in your own back yard! Sold in over 30 countries, Chaman's popular "Small Foundry Series" is good for both the beginner and experienced metal caster.

### You will learn:

- How to build a 1450° F furnace from a steel bucket.
- How to make your own foundry tools and equipment.
- About green sand, skin-dry and baked sand molds.
- The effect of sand grain types and distributions.
- The surface area of various sands and why it matters.
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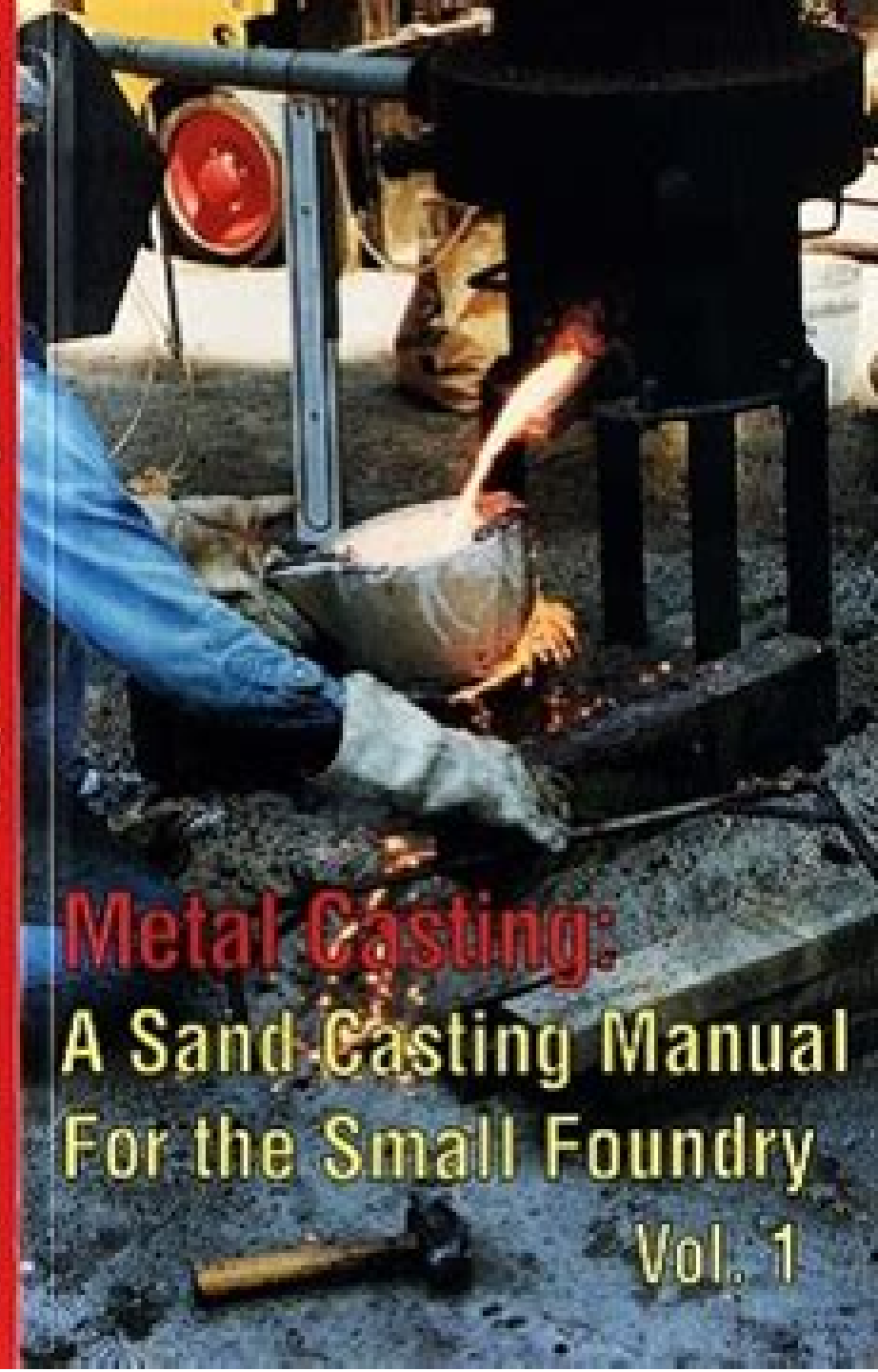


The real test of a book is not in reporting the author's knowledge, skill and achievements, but rather in showing the reader how it is done. Here is a book that shows YOU how to do it!

Metal Casting: A Sand Casting Manual Vol.1

Chaman

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# Metal Casting: A Sand Casting Manual For the Small Foundry Vol. 1

# **Metal Casting A Sand Casting Manual Volume 1**

**José V. Abellán-Nebot, Carlos Vila  
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