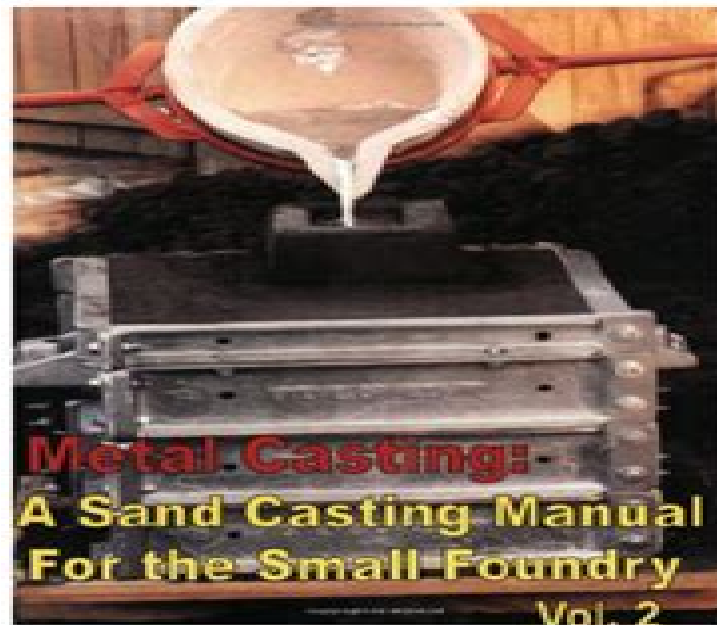


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# Metal Casting A Sand Casting Manual Volume 2

**Mahmood Aliofkhazraei**



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Comprehensive introduction to manufacturing process planning in the context of the latest techniques being used in industry  
Manufacturing Process Planning is a comprehensive guide to the intricacies of the manufacturing planning process that leads readers through each stage of planning while providing practical examples that illustrate the manufacturing activities taking place at every juncture Beginning with the fundamentals the book bridges the gap between technical documents and product specifications and how the information they contain can be effectively applied on the shop floor The focus of this book is honed around four key areas selection of manufacturing processes process planning in sand casting process planning in machining and process planning in inspection Each chapter highlights best practices for activities such as casting mold design machining sequence identification geometrical validation CNC programming the preparation of inspection reports and more Special attention is paid to manufacturing cost estimation and pricing ensuring that the production process is not only feasible but also cost effective To enhance the learning experience the book comes complete with an active learning project brief and tutorial sessions covering casting simulation pattern design and CNC simulation using freely available software  
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detrimental influences The enormous costs of this phenomenon can be better understand through studying the published statistics on direct and indirect corrosion damages on economy of governments The direct cost of corrosion is near 3 % of the gross domestic product GDP of USA Considering this huge cost it is necessary to develop and expand the corrosion science and its protection technologies      *Manufacturing Processes for Design Professionals* Rob Thompson,2007-11-30 An encyclopaedic guide to production techniques and materials for product and industrial designers engineers and architects Today s product designers are presented with a myriad of choices when creating their work and preparing it for manufacture They have to be knowledgeable about a vast repertoire of processes ranging from what used to be known as traditional crafts to the latest technology to enable their designs to be manufactured effectively and efficiently Information on the internet about such processes is often unreliable and search engines do not usefully organize material for designers This fundamental new resource explores innovative production techniques and materials that are having an impact on the design industry worldwide Organized into four easily referenced parts Forming Cutting Joining and Finishing over seventy manufacturing processes are explained in depth with full technical descriptions analyses of the typical applications design opportunities and considerations each process offers and information on cost speed and environmental impact The accompanying step by step case studies look at a product or component being manufactured at a leading international supplier A directory of more than fifty materials includes a detailed technical profile images of typical applications and finishes and an overview of each material s design characteristics With some 1 200 color photographs and technical illustrations specially commissioned for this book this is the definitive reference for product designers 3D designers engineers and architects who need a convenient highly accessible and practical reference      [Aluminum Alloy Castings](#) John Gilbert Kaufman,Elwin L. Rooy,2004-01-01 J G Gil Kaufman is currently president of his consulting company Kaufman Associates      **Mechanical Engineering** ,1919

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