

inspired surfaces

Whether you are applying a terra sigillata or a glaze to your surfaces, where the inspiration comes from for the color, the sheen, or the texture, can make all the difference in the personal value of the final piece.



Michael Griffin's Recipe

MIKE'S SIG RECIPE (1, 2)

Cone 6 Oxidation

OM 4 Ball Clay	14.0 lbs
Water	3.5 gal
Sodium Silicate	2.0 tbsp

Weigh and add the water to a larger clear plastic container, which will serve as the settling container. Add the dry clay to the water and allow it to settle into the water. Blend the clay and water using a drill with a mixer attachment until it's thoroughly incorporated. Add the deflocculant slowly as the drill continues to blend the clay, water, and deflocculant together. Let the mixture sit for 24 to 48 hours to let the heavy particles sink to the bottom of the bucket, then siphon off and collect the light stuff above the layer of silt on the bottom. The silt layer can be discarded. The resulting terra sigillata should be silky smooth to the touch, as it is made of only fine clay particles. I leave this in a bucket and mix it individually into jars with Mason stains that become my colors. I apply my terra sigillata in a blotting method with a sponge similar to the technique used by Candice Methe (as seen on YouTube). I like the way it applies and also the way it layers itself, which adds more depth to the surfaces. I also like the way it looks with my liner glaze when it's not smooth.

I found my terra sigillata recipe online, and it is also included in Rhonda Wilkins' book, *Terra Sigillata: Contemporary Techniques*. If you're thinking of doing anything with terra sigillata, her book is the best resource I have found.

The Clay Studio's Recipe

BEN FRANKLIN BRIDGE AQUA (3)

Cone 7 Oxidation/Reduction

Dolomite	10.50 %
Gerstley Borate	4.55
Soda Ash	3.43
Strontium Carbonate	19.09
Whiting	5.25
NC-4 (Soda Feldspar)	34.74
Calcined EPK Kaolin	3.60
EPK Kaolin	13.57
Silica (325 Mesh)	5.27
	100.00 %

Add: Copper Carbonate 1.00 %

This glaze is an adaptation of the cone-10 Ayumi Turquoise and cone-6 Ayumi recipes found on glazy.org. Elements of the two recipes were combined and reformulated into one recipe by Paul Seneca, The Clay Studio's studio technician. It yields all of the same surface qualities of the cone-10 Ayumi Turquoise recipe in our cone-7 gas firings. Ben Franklin Bridge Aqua glaze yields the most color variation when applied onto Grolleg porcelain.



1 Mike Griffin's tea mugs, to 3½ in. (9 cm) in height, Laguna Jr. Tile Red clay. Mike's Sig Recipe, Amaco underglaze embellishments. 2 Mike Griffin's large serving dish, 9 in. (23 cm) in diameter, Laguna Jr. Tile Red clay. Mike's Sig Recipe, Amaco underglaze embellishments. 3 Hans Halper's two tumblers with Ben Franklin Bridge Aqua glaze. Photo: Paul Seneca. 4 The Clay Studio named the Ben Franklin Bridge Aqua glaze for the iconic color of the Benjamin Franklin Bridge, Philadelphia's main bridge spanning the Delaware River. Photo: Mike Williams. Courtesy of the Delaware River Port Authority www.drpa.org/Bridges/ben-franklin-bridge.asp.

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