

IEM 4103 Quality Control & Reliability Analysis

IEM 5103 Breakthrough Quality & Reliability

Control Charts for Attributes

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Outline

- **Introduction**
- **Control Chart for Fraction Nonconforming**
 - p -chart
 - np -chart
- **Control charts for Nonconformities (Defects)**
 - c -chart
 - u -chart
- Textbook: Chapter 7



6.1 Introduction

- Nonconforming: Defective

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