



Preparation, microstructure, and mechanical properties of ZrB₂-based ceramics with layered Zr₂Al₄C₅ inclusions

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Abstract

ZrB₂/Zr₂Al₄C₅ composite ceramics with different volume contents of Zr₂Al₄C₅ formed in situ were fabricated by the spark plasma sintering technique at 1800 °C. The content of Zr₂Al₄C₅ was found to have an evident effect on the preparation, phase constitution, microstructure as well as the mechanical properties of ZrB₂/Zr₂Al₄C₅ ceramics. The results indicated that sinterability of the composites was remarkably improved by the addition of Zr₂Al₄C₅ compared to the single-phase ZrB₂ ceramic. The microstructure of the resulting composites was fine and homogeneous, the average grain size of the ZrB₂ decreased, and the average aspect ratio of the Zr₂Al₄C₅ increased with the increase in the amount of Zr₂Al₄C₅. As the content of Zr₂Al₄C₅ increased, both the Vickers hardness and Young's modulus of the composites first increased and then decreased. The fracture toughness of the ZrB₂-40 vol% Zr₂Al₄C₅ composite was 4.25 MPa m^{0.5}, which increased by approximately 70% compared to the monolithic ZrB₂ ceramic. The improvement was mainly attributed to the toughening mechanisms such as the layered structure toughening, crack deflection and crack bridging, caused by the in situ formed layered Zr₂Al₄C₅ inclusions.

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Keywords: A. Sintering; B. X-ray methods; C. Mechanical properties; C. Toughness and toughening

1. Introduction

Zirconium diboride (ZrB₂), belonging to ultra-high-temperature ceramics (UHTCs), is currently expected to be a potential candidate material for aerospace applications, such as rocket engines and thermal protection structures for leading-edge parts on hypersonic re-entry space vehicles, attributing to their high melting point, high thermal and electrical conductivities, good chemical stability, low theoretical density, and good chemical inertness [1–6].

However, there are two main bottleneck problems that limit the development of ZrB₂ ceramics. On one hand, the densification of ZrB₂ with additives, typically requires hot pressing at 2100–2300 °C due to its strong covalent bonding and the presence of surface oxide impurities [7]. On the other hand, ZrB₂ is very brittle and does not have sufficient toughness, strength, and thermal shock resistance to be

used successfully for aerospace applications [8]. Considerable efforts have been made to improve the sinterability and the mechanical properties of ZrB₂-based composite ceramics. These efforts include the addition of second phases, various nitrides, silicides, such as MoSi₂, ZrSi₂, HfN, BN, AlN, ZrC, ZrO₂ [1,9–13], or combinations of various second phases. Among these second phases, SiC is a typical second phase particle for ZrB₂, which can not only enhance the oxidation resistance of ZrB₂ ceramics, but also improve the sinterability and fracture toughness of the ZrB₂-based composites [4]. Unfortunately, the ZrB₂-SiC composites have appreciable shortcomings, for instance, the low fracture toughness and the poor thermal shock resistance limit its wider application.

Recent studies showed that the incorporation of ceramic inclusions with different shapes and sizes, including SiC whisker [14], SiC chopped fiber [15], ZrO₂ fiber [16], nanosized SiC [17], short carbon fiber [18], carbon nanotube [19], was attributed to the combination of debonding, pull-out, and bridging of these reinforcements as well as enhanced crack deflection and crack pinning. Meanwhile,

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Stephen Mason

Preparation Microstructure And Mechanical Properties Of LaCoO₃ And SrFeO₃ Based Ceramics:

Preparation, Microstructure, and Mechanical Properties of LaCoO₃ and SrFeO₃ Based Ceramics Kjersti Kleveland, 2000

Effect of Processing on the Microstructure and Mechanical Properties of Polycrystalline Ceramics Prepared by High Pressures

T. Vasilos, AVCO CORP WILMINGTON MA RESEARCH AND ADVANCED DEVELOPMENT DIV., 1965

High pressure hot forming involving ceramic dies has been successfully used in preparing high density fine grain size specimens of a variety of high purity polycrystalline oxides. Besides conventional hot pressing, press forging was also used to obtain unique deformed microstructures and/or preferred orientation. Pressures up to 40 000 psi and temperatures up to 1200 °C were used in preparing dense compacts. Microstructure examination employing chiefly electron microscopy methods revealed that a large number of the hot pressed oxides investigated e.g. NiO, MgO, Al₂O₃, Cr₂O₃, Y₂O₃ had average grain sizes below 1 micron. Transmission electron microscopy of nickel oxide specimens revealed no evidence of any dislocation substructure in the as hot pressed condition. Transverse bend strength measurements were performed on the fabricated oxides and the values observed were generally among the highest yet reported. Press forging was observed to have modestly increased the fracture strength of both nickel and yttrium oxides. The high temperature strength of dense chromium oxide was found to be comparable to that of high purity high density alumina. Microhardness measurements were also performed on all the oxides in both as pressed and thermally annealed conditions.

Author Microstructure and Mechanical Properties of Si-Al-O-N Ceramics A. R. Bhatti, University of Warwick, 1979

Advanced Ceramic Processing

A.M.A Mohamed, 2015-11-11 Ceramic oxides typically have a combination of properties that make them attractive for many applications compared with other materials. This book attempts to compile, unify and present a recent development for the production techniques such as electrochemical foaming and microwave sintering of rare earth ceramic oxide materials. This book presents leading edge research in this field from around the world. Although there is no formal partition of the book, the chapters cover several preparation methods for ceramic oxides especially for coating and electrical applications. In addition, a fabrication foaming technique for porous ceramics with tailored microstructure along with distinctive properties is provided. The information provided in this book is very useful for a board of scientists and engineers from both academia and industry.

The Effect of Eutectic Microstructures on the Mechanical Properties of Ceramic Oxides

Charles O. Hulse, John A. Batt, UNITED AIRCRAFT RESEARCH LABS EAST HARTFORD CONN., 1972 The report reviews the third year of a research investigation directed toward an examination of the properties of oxide oxide eutectics unidirectionally solidified to form composite microstructures and describes the preparation and mechanical properties of several unidirectionally solidified high melting point systems.

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