

NAVAL AND MILITARY
M E M O I R S
OF
G R E A T B R I T A I N ,

FROM
1727 TO 1783.

BY
ROBERT BEATSON, *Esq.* L.L.D.

IN SIX VOLUMES.

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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sequence an assembler can use this article which is intended for supervisors engineers or anyone else who oversees bolted flange assembly or maintenance will discuss different torque sequences

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