

# SHEET METAL

- Bend radius
- Bent flange interference
- Bend reliefs
- Edge distortion overhang
- Bend relief depth
- Bend relief width

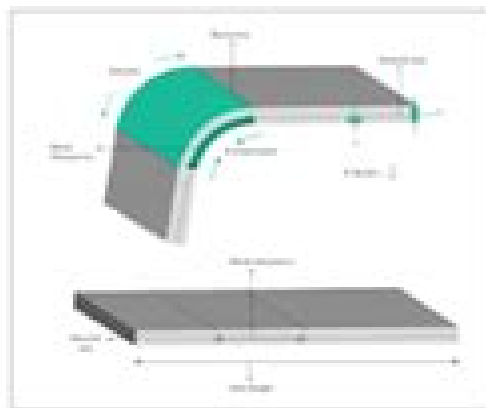
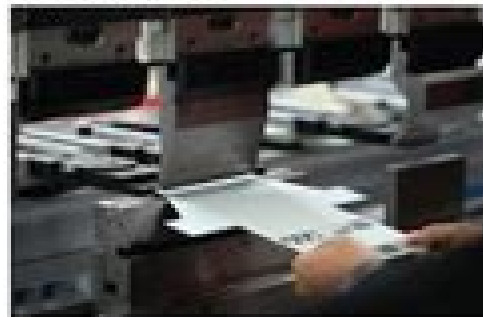


Figure 12: Sheet Metal Bending

## Bend Lines

Bend lines are straight lines on the sheet's surface that define the exact location and angle of the bend. They are usually shown as dashed lines on the flat pattern of the sheet metal part.

## Bend Allowance



Bend allowance is the amount of extra material that's needed to accommodate the bend. In other words, this is the length of extra material that a fabricator needs to cut to allow bending without disrupting the part's dimensions.

## Bend Radius



## Bent Flange Interference



Min. 0.2 mm interference

## Clearance

When two walls are joined at a corner, the corner radius is 0.2 mm. But with diametrically opposed bends, the corner is difficult to bend. However, because the corner is difficult to bend, the corner is difficult to bend.



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# Metal Design Technique

**Lingsheng Yao**

A red circular graphic with a gradient, appearing as a stylized arrow or a decorative element, located to the right of the author's name.

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