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## Research Article

## Mathematical Modeling of Heat and Mass Transfer Processes with Chemical Reaction at Polymeric Material Ignition by Several Small-Size Hot Particles

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Numerical research of interconnected heat and mass transfer processes in the "two hot particles—polymeric material—air" system was executed. The joint effect of several local heat sources on the main integrated characteristic of ignition process (ignition process (ignition process) (ignition process) time) was established. Two ignition models characterized by the relative positioning of hot particles on a polymeric material surface were revealed. Besides, there were established characteristics of local heat sources and the distance between them (700 K  $< T_p < 1150$  K and L > 1.5 or  $T_p > 1150$  K and 0.25 < L < 1.5) when regularities of heat and mass transfer processes in the "two-hot particles—polymeric material—air" system are similar to regularities of heat and mass transfer processes in the "single hot particle—polymeric material—air" system.

#### 1. Introduction

In recent years, polymeric materials (polymethyl methacrylate, polystyrene, polyethylene, etc.) have been widely adopted in various industries as decorative and constructive elements. Polymeric material products are very susceptible to thermal effects [1-4] even at rather low outside temperature  $(T=400-600 \, \mathrm{K})$ . Under conditions of some technological processes (at increased ambient temperature) strength characteristics are changed, melting occurs, dangerous carcinogens and are emitted. Possible temperatures of technological processes for power production can reach more than  $1000 \, \mathrm{K}$ . Under such conditions, the probability of local power sources (metal and nonmetallic particles warmed to high temperature with sizes about several millimeters) formation is high [5-9].

The numerical research results [10, 11] were obtained for thermal conduction and thermal convection processes during a polymeric material ignition by a single metal particle heated to high temperature. Established theoretical consequences can be used for developing guidelines and methods to reduce the flammability, ignition preventing, and

subsequent stages of polymeric material combustion processes. However, in practice, several (two, three, etc.) smallsize particles heated to high temperature can cause fires. Ignition conditions and heat transfer characteristics may be different for the "single hot particle-polymeric materialair" system and the "two hot particles-polymeric materialair" system. For example, it is known that ignition delay time of solid condensed substance (composite propellant) at high concentration (large number per unit area surfaces) of hot particles in the gas stream equals the values of ignition delay time at condensed substance heating by a massive plate with constant (during ignition period) high temperature [5, 6]. Therefore, more detailed information about characteristics of physical and chemical processes at polymeric material heating by several hot particles is necessary for the development of relevant precautionary activities.

The purpose of the present study was to develop the mathematical model and analyze the characteristics of interconnected heat and mass transfer processes during interaction of two small-size metal particles heated to high temperatures with a polymeric material at the accounting

# Mathematical Modelling Of Heat And Mass Transfer Processes

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