

Preparation, microstructure, and mechanical properties of ZrB_2 -based ceramics with layered $\text{Zr}_2\text{Al}_4\text{C}_3$ inclusions

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Received 6 July 2012; received in revised form 13 August 2012; accepted 13 August 2012

Available online 18 August 2012

Abstract

$\text{ZrB}_2/\text{Zr}_2\text{Al}_4\text{C}_3$ composite ceramics with different volume contents of $\text{Zr}_2\text{Al}_4\text{C}_3$ formed in situ were fabricated by the spark plasma sintering technique at 1800 °C. The content of $\text{Zr}_2\text{Al}_4\text{C}_3$ was found to have an evident effect on the preparation, phase constitution, microstructure as well as the mechanical properties of $\text{ZrB}_2/\text{Zr}_2\text{Al}_4\text{C}_3$ ceramics. The results indicated that sinterability of the composites was remarkably improved by the addition of $\text{Zr}_2\text{Al}_4\text{C}_3$ compared to the single-phase ZrB_2 ceramic. The microstructure of the resulting composites was fine and homogeneous, the average grain size of the ZrB_2 decreased, and the average aspect ratio of the $\text{Zr}_2\text{Al}_4\text{C}_3$ increased with the increase in the amount of $\text{Zr}_2\text{Al}_4\text{C}_3$. As the content of $\text{Zr}_2\text{Al}_4\text{C}_3$ increased, both the Vickers hardness and Young's modulus of the composites first increased and then decreased. The fracture toughness of the ZrB_2 -40 vol% $\text{Zr}_2\text{Al}_4\text{C}_3$ composite was $4.25 \text{ MPa m}^{1/2}$, which increased by approximately 70% compared to the monolithic ZrB_2 ceramic. The improvement was mainly attributed to the toughening mechanisms such as the layered structure toughening, crack deflection and crack bridging, caused by the in situ formed layered $\text{Zr}_2\text{Al}_4\text{C}_3$ inclusions.

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Keywords: A. Sintering; B. X-ray methods; C. Mechanical properties; C. Toughness and toughening

1. Introduction

Zirconium diboride (ZrB_2), belonging to ultra-high-temperature ceramics (UHTCs), is currently expected to be a potential candidate material for aerospace applications, such as rocket engines and thermal protection structures for leading-edge parts on hypersonic re-entry space vehicles, attributing to their high melting point, high thermal and electrical conductivities, good chemical stability, low theoretical density, and good chemical inertness [1–6].

However, there are two main bottleneck problems that limit the development of ZrB_2 ceramics. On one hand, the densification of ZrB_2 , with additives, typically requires hot pressing at 2100–2300 °C due to its strong covalent bonding and the presence of surface oxide impurities [7]. On the other hand, ZrB_2 is very brittle and does not have sufficient toughness, strength, and thermal shock resistance to be

used successfully for aerospace applications [8]. Considerable efforts have been made to improve the sinterability and the mechanical properties of ZrB_2 -based composite ceramics. These efforts include the addition of second phases, various nitrides, silicides, such as MoSi_2 , ZrSi_2 , HfN , BN , AlN , ZrC , ZrO_2 [1,9–13], or combinations of various second phases. Among these second phases, SiC is a typical second phase particle for ZrB_2 , which can not only enhance the oxidation resistance of ZrB_2 ceramics, but also improve the sinterability and fracture toughness of the ZrB_2 -based composites [4]. Unfortunately, the ZrB_2 -SiC composites have appreciable shortcomings, for instance, the low fracture toughness and the poor thermal shock resistance limit its wider application.

Recent studies showed that the incorporation of ceramic inclusions with different shapes and sizes, including SiC whisker [14], SiC chopped fiber [15], ZrO_2 fiber [16], nanosized SiC [17], short carbon fiber [18], carbon nanotube [19], was attributed to the combination of debonding, pull-out, and bridging of these reinforcements as well as enhanced crack deflection and crack pinning. Meanwhile,

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