

WORKING LOAD LIMIT

The maximum force that you should load is determined by the working load limit (WLL). The WLL incorporates a safety factor (SF). The SF provides additional margin of safety. The design factor (DF) is the ratio of the breaking strength to the WLL.

Let's calculate the WLL of a chain or rope when SF = 5.

Note: Section 172 (1) of the Construction Regulation states that the SF shall be greater than or equal to 5.

WLL = 1000 pounds (rated capacity) ÷ 5 (SF) = 200 pounds

In this example, the chain or rope must have a breaking strength of 1000 pounds to comply with the Construction Regulation.

Fibre Rope Selection

Select the size and type of rope to use based on the degree of risk, the load, and proper multiplying the working load (WLL) by the SF to find at which a rope will break.

The manufacturer's SF provides a level of safety. The SF is greater than the SF of all requirements of users and regulations. Together, they provide the WLL to account for reduced capacity.

- wear, broken fibers, broken
- symptoms in construction
- shock loads
- some compression in load
- reduction in strength caused
- corrosion or degradation
- knots weakened or ground

If you notice rope that is defective or damaged, do not use it.

Let's calculate the WLL of a rope to lift a 100 lb. load.

Note: Section 172 (1) of the Construction Regulation states that the SF shall be greater than or equal to 5.

WLL = 100 pounds (load) ÷ 5 (SF) = 20 pounds

In this example, to meet the WLL, you must use a rope with a breaking strength of 100 pounds.

Similar to synthetic slings, you should only use a rope by attaching a strong, rated stop.

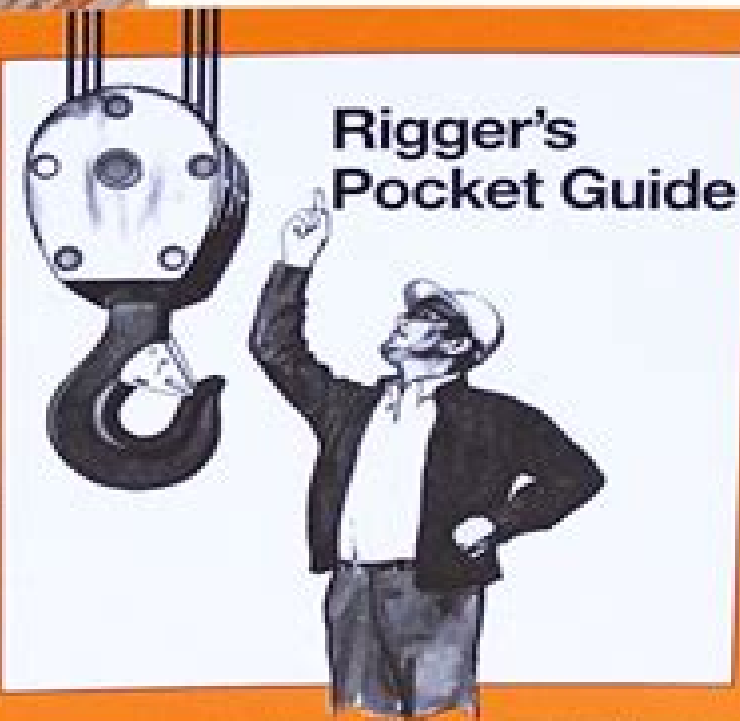
SHACKLES

Shackle size nominal	WLL tons of 2000 lbs	Use with Steel-Loop Sling size inch	Pin dia. B inch	A inch	E inch	C inch
3/8	1.0	5/16	.44	.66	1.03	1.44
7/16	1.5	3/8	.50	.75	1.16	1.66
1/2	2.0	7/16	.63	.91	1.31	1.88
5/8	3.25	1/2	.75	1.08	1.66	2.38
3/4	4.75	5/8	.88	1.25	2.00	2.81
7/8	6.5	3/4	1.00	1.44	2.25	3.21
1	8.5	7/8	1.13	1.66	2.50	3.75
1-1/8	11.0	1	1.25	1.81	2.81	4.25
1-1/4	13.5	1-1/8	1.38	2.00	3.25	4.89
1-3/8	16.0	1-1/4	1.50	2.25	3.63	5.25
1-1/2	19.0	1-3/8	1.63	2.38	3.88	5.75
1-3/4	22.0	1-1/2	1.75	2.50	4.00	6.00
2	26.0	2	2.00	2.88	4.50	6.75
2-1/2	33.0	2-1/2	2.25	3.25	5.00	7.50
3	40.0	3	2.50	3.63	5.50	8.25

Shackles for Synthetic Slings

Shackle size nominal	WLL tons of 2000 lbs	Fits up to Synthetic Sling	Fits up to Synthetic Sling	Pin dia. B inch	A inch	C inch
3/8	1.0	600	1	.75	.66	1.38
7/16	1.5	1200	1.5	.88	1.25	1.75
1/2	2.0	1700	2	1.00	1.38	2.21
5/8	3.25	2600	3	1.25	1.66	3.21
3/4	4.75	3900	4	1.50	2.12	4.50
7/8	6.5	5200	5	1.75	2.50	5.88
1	8.5	6500	6	2.00	2.88	6.75
1-1/8	11.0	7800	7	2.25	3.25	7.50
1-1/4	13.5	9100	8	2.50	3.63	8.25

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More information is included in the *Hoisting and Rigging Safety Manual* and the *Hoisting and Rigging – Basic Safety Training* course available from **Infrastructure Health and Safety Association**
 21 Voyager Court South, Etobicoke, Ontario M9W 5M7 Canada
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Riggers Pocket Guide

Edwin P. Anderson



Riggers Pocket Guide:

Rigging Pocket Guide Jerry Klinke,2007-03-01 *The Pocket Guide to Outdoor Knots* Geoffrey Budworth,2020-02-18

The Pocket Guide to Outdoor Knots provides easy to follow step by step diagrams and instructions for tying over eighty knots Over 300 full color illustrations and photographs guide the reader through the stages of tying each knot correctly This beautifully illustrated full color guide unties the mysteries of dozens of knots Using incredibly clear photographs and diagrams as well as straightforward easy to follow instructions any reader can master knots for fishing boating camping and climbing Climbers will feel safer knowing they have tied the perfect Water or Tape knot Fishermen will fight big fish with more confidence There are overhand knots figure eight knots bowlines and sheet bends crossing knots and more There is even fascinating knot lore Whether for practical use or just for fun this is a great place to start knotting so grab a piece of rope sit back and enjoy

Commercial Diver Training Manual, 6th Edition Hal Lomax,2016-08-01 Updates in the 6th Edition Comprehensive rewrite can be used as stand alone reference Extensive index Easy to read formatting Color photos tables figures added Colorful book cover ABOUT THE BOOK The 6th Edition of the Commercial Diver Training Manual represents an almost total rewrite Where previous editions were designed to be utilized in conjunction either with the NOAA Diving Manual or the U S Navy Diving Manual the 6th Edition has been written as a stand alone work that covers history physics physiology diving medicine and first aid in addition to those chapters devoted to diving technique diving equipment and working underwater This manual is presented with the understanding that fully qualified instructors experienced in underwater work will provide any further explanation required by the reader At the same time the intent was to provide a manual to enhance both the theoretical and the practical training of the diver with a view to providing graduates that are more knowledgeable and well informed in their chosen trade performing their assigned tasks in a safe and productive manner To that end this manual strives to present the following Diving physics in a clear concise manner The latest theory and procedure in physiology and diving medicine The latest in practice and procedure both inland and offshore The most commonly used diving and support equipment accepted for use in today s industry While it is understood it would require several volumes to address every conceivable task performed on every type of underwater project employing commercial divers this manual endeavors to cover the most commonly performed tasks and the most common underwater operations By presenting these more common projects and tasks in detail it is hoped the reader will be better informed and better prepared for a career underwater In addition by further illustrating both technique and safety concerns with case studies and personal accounts from the author s career the manual shows the reader these are more than just words being presented suggestions help the reader become more proficient and safety guidelines keep the reader from injury or death

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Bulletin of the American Institute of Mining Engineers ,1918 **Confined Space Entry and Emergency Response** D. Alan Veasey,Lisa Craft McCormick,Barbara M. Hilyer,Kenneth W. Oldfield,Sam Hansen,Theodore H. Kraye,2005-12-02 EVERY SECOND COUNTS WHEN YOU RE RESPONDING TO AN EMERGENCYINVOLVINGCONFINED SPACE HERE S THE DEFINITIVE GUIDE TO PERFORMINGFLAWLESS RESCUES Confined Space Entry and Emergency Response utilizes a realistic scenario based approach to teach you and your staff the right wayto respond to an incident involving a confined space The authorsprovide intensive step by step guidance through the challengingmaze of training regulations equipment needs and procedures tokeep your response team finely tuned and ready to go under anyconditions You ll find expert detailed coverage of complex and oftenconfusing topics such as The basic components of rescue OSHA s regulations for confined space entry and rescue Confined space entry permitting Assessing confined space hazards Hazardous atmospheres and how to protect entrants from them Air monitoring in confined spaces Selection and use of personal protective equipment The use of ropes and rigging The CD ROM includes the Instructor s Guide along with lesson plansand useful practice tools such as worksheets exercise handouts performance checklists diagrams and equipment lists for fieldexercises instructions for building field training simulators andguidelines for identifying rescue trainers and evaluating theircompetency as well as that of outside rescue teams Everything you need to effectively train those working in aconfined space can truly be found within these pages and on theCD ROM

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