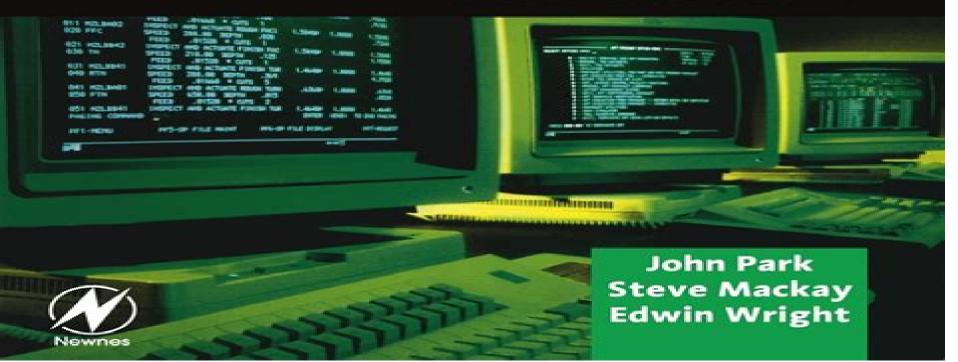


# **Practical**

# Data Communications for Instrumentation and Control



# <u>Practical Data Communications For Instrumentation</u> <u>And Control</u>

**Gerhard Greeff, Ranjan Ghoshal** 

#### **Practical Data Communications For Instrumentation And Control:**

Practical Data Communications for Instrumentation and Control Steve Mackay, Edwin Wright, John Park, 2003-06-11 Instrumentation and control systems are highly reliant on data communications so a working knowledge of the latest communications technologies and the essential protocols is essential for anyone designing specifying or using instrumentation and control systems This book is the only title on the market designed specifically for this audience This is a comprehensive treatment of industrial data communication systems Commencing with a thorough discussion of the popular RS 232 RS 422 and RS 485 standards it then moves on to industrial protocols industrial networks and the communication requirements for the smart instrumentation which is becoming de rigeur in industry today The book also provides a solid grounding in the various Fieldbus and DeviceNet standards on the market today This book provides you with the knowledge to analyse specify and debug data communications systems in the instrumentation and control environment The essential quide to communications techologies and protocols for engineers designing specifying or using instrumentation and control systems Provides the knowledge required to analyze specify and debug data communication systems introducing the latest digital technologies Coverage includes RS 232 RS422 and RS 485 standards industrial networks and protocols smart instrumentation FieldBus and DeviceNet standards Practical Data Communications for Instrumentation and Control John Park, Steve Mackay, Edwin Wright, 2003-07-28 Overview of Data Communications Basic Data Communication Principles Physical Serial Communication Standards Error Detection Cabling Basics Electrical Noise and Interference Modems and Multiplexers Introduction to Protocols Open Systems Interconnection Model Industrial Protocols HART Protocol Open Industrial Fieldbus and DeviceNet Systems Local Area Networks Appendix A Numbering Systems Appendix B Cyclic Redundancy Check CRC Program Listing Appendix C Serial Link Design Glossary Practical Data Acquisition for **Instrumentation and Control Systems** John Park, Steve Mackay, 2003-06-10 Covers all aspects of the data acquisition system from design and specification to programming installation and configuration Gives both the novice and experienced user a solid understanding of interfacing the PC and standalone instruments to real world signals from the laboratory to the industrial plant Provides a thorough grasp of PC data acquisition systems and the ability to design specify install and configure and program data acquisition systems quickly and effectivelyThis book focuses on data acquisition and control using the PC and standalone instruments The PC has made a dramatic impact in the ease with which the technician scientist and engineer today can set up their own test and measurement system at a remarkably low cost And this book aims to show you how easy it is with plenty of carefully researched information The popular IEEE 488 interface is also covered All aspects of the data acquisition system are included from design and specification to programming installation and configuration This book gives both the novice and experienced user a solid grasp of the principles and practical implementation of interfacing the PC and standalone instruments to real world signals from the laboratory to the industrial plant Once you have read the

book you will have a thorough grasp of PC data acquisition systems and will be able to design specify install and configure and program data acquisition systems quickly and effectively Covers all aspects of the data acquisition system from design and specification to programming installation and configuration Gives both the novice and experienced user a solid understanding of interfacing the PC and standalone instruments to real world signals from the laboratory to the industrial plant Provides a thorough grasp of PC data acquisition systems and the ability to design specify install and configure and program data acquisition systems quickly and effectively Practical Data Acquisition for Instrumentation and Control Systems John Park, Steve Mackay, 2003-07-28 Introduction to Data Acquisition Analog and Digital Signals Signal Conditioning The Personal Computer for Real Time Work Plug in Data Acquisition Boards Serial Data Communications Distributed IEEE 488 Standard Ethernet The Universal Serial Bus USB Specific Techniques The PCMCIA Card Appendix A Glossary Appendix B IBM PC Bus Specifications Appendix C Review of the Intel 8255 PPI Chip Appendix D Review of the Intel 8254 Timer Counter Chip Appendix E Thermocouple Tables Appendix F Numbers Systems Appendix G GPIB IEEE 488 Mnemonics Appendix H Practical Laboratories Appendix I Command Structure Programming Practical Industrial Data Communications Deon Reynders, Steve Mackay, Edwin Wright, 2004-11-10 The objective of this book is to outline the best practice in designing installing commissioning and troubleshooting industrial data communications systems In any given plant factory or installation there are a myriad of different industrial communications standards used and the key to successful implementation is the degree to which the entire system integrates and works together With so many different standards on the market today the debate is not about what is the best be it Foundation Fieldbus Profibus Devicenet or Industrial Ethernet but rather about selecting the most appropriate technologies and standards for a given application and then ensuring that best practice is followed in designing installing and commissioning the data communications links to ensure they run fault free The industrial data communications systems in your plant underpin your entire operation It is critical that you apply best practice in designing installing and fixing any problems that may occur This book distills all the tips and tricks with the benefit of many years of experience and gives the best proven practices to follow The main steps in using today s communications technologies involve selecting the correct technology and standards for your plant based on your requirements doing the design of the overall system installing the cabling and then commissioning the system Fiber Optic cabling is generally accepted as the best approach for physical communications but there are obviously areas where you will be forced to use copper wiring and indeed wireless communications This book outlines the critical rules followed in installing the data communications physical transport media and then ensuring that the installation will be trouble free for years to come The important point to make is that with today s wide range of protocols available you only need to know how to select install and maintain them in the most cost effective manner for your plant or factory knowledge of the minute details of the protocols is not necessary An engineer's guide to communications systems using fiber optic cabling copper cabling and

wireless technology Covers selection of technology and standards system design installation of equipment and cabling commissioning and maintenance Crammed with practical techniques and know how written by engineers for engineers

Practical E-Manufacturing and Supply Chain Management Gerhard Greeff, Ranjan Ghoshal, 2004-08-11 New technologies are revolutionising the way manufacturing and supply chain management are implemented. These changes are delivering manufacturing firms the competitive advantage of a highly flexible and responsive supply chain and manufacturing system to ensure that they meet the high expectations of their customers who in today s economy demand absolutely the best service price delivery time and product quality To make e manufacturing and supply chain technologies effective integration is needed between various often disparate systems To understand why this is such an issue one needs to understand what the different systems or system components do their objectives their specific focus areas and how they interact with other systems It is also required to understand how these systems evolved to their current state as the concepts used during the early development of systems and technology tend to remain in place throughout the life cycle of the systems technology This book explores various standards concepts and techniques used over the years to model systems and hierarchies in order to understand where they fit into the organization and supply chain It looks at the specific system components and the ways in which they can be designed and graphically depicted for easy understanding by both information technology IT and non IT personnel Without a good implementation philosophy very few systems add any real benefit to an organization and for this reason the ways in which systems are implemented and installation projects managed are also explored and recommendations are made as to possible methods that have proven successful in the past The human factor and how that impacts on system success are also addressed as is the motivation for system investment and subsequent benefit measurement processes Finally the vendor user supply demand within the e manufacturing domain is explored and a method is put forward that enables the reduction of vendor bias during the vendor selection process The objective of this book is to provide the reader with a good understanding regarding the four critical factors business physical processes systems supporting the processes company personnel and company personal performance measures that influence the success of any e manufacturing implementation and the synchronization required between these factors Discover how to implement the flexible and responsive supply chain and manufacturing execution systems required for competitive and customer focused manufacturing Build a working knowledge of the latest plant automation manufacturing execution systems MES and supply chain management SCM design techniques Gain a fuller understanding of the four critical factors business and physical processes systems supporting the processes company personnel performance measurement that influence the success of any e manufacturing implementation and how to evaluate and optimize all four factors Practical Electrical Network Automation and Communication Systems Cobus Strauss, 2003-12-22 A professional engineer's quide to communications technology applications in electricity transmission and distribution Practical Industrial Data Networks Steve

Mackay, Edwin Wright, Deon Reynders, John Park, 2004-02-27 There are many data communications titles covering design installation etc but almost none that specifically focus on industrial networks which are an essential part of the day to day work of industrial control systems engineers and the main focus of an increasingly large group of network specialists The focus of this book makes it uniquely relevant to control engineers and network designers working in this area The industrial application of networking is explored in terms of design installation and troubleshooting building the skills required to identify prevent and fix common industrial data communications problems both at the design stage and in the maintenance phase The focus of this book is outside the box The emphasis goes beyond typical communications issues and theory to provide the necessary toolkit of knowledge to solve industrial communications problems covering RS 232 RS 485 Modbus Fieldbus DeviceNet Ethernet and TCP IP The idea of the book is that in reading it you should be able to walk onto your plant or facility and troubleshoot and fix communications problems as quickly as possible This book is the only title that addresses the nuts and bolts issues involved in design installation and troubleshooting that are the day to day concern of engineers and network specialists working in industry Provides a unique focus on the industrial application of data networks Emphasis goes beyond typical communications issues and theory to provide the necessary toolkit of knowledge to solve industrial communications problems Provides the tools to allow engineers in various plants or facilities to troubleshoot and fix communications problems as quickly as possible Practical Modern SCADA Protocols Gordon Clarke, Deon Reynders, Edwin Wright, 2004-04 SCADA systems are at the heart of the modern industrial enterprise In a market that is crowded with high level monographs and reference guides more practical information for professional engineers is required This book gives them the knowledge to design their next SCADA system more effectively **Practical Embedded Controllers** John Park, 2003-06-12 This book will help the technician engineer and user understand the microcontroller based systems along with the most common problems and their solutions This book covers design specification programming installation configuration and of course troubleshooting An engineer's guide to the design applications and troubleshooting of microcontroller based systems The introductory chapters on embedded microcontroller architecture and programming are written at the right level with an applications focus for practicing engineers A highly topical book with a wide readership involved with product design and industrial processes including control systems Practical Fiber Optics David Bailey, Edwin Wright, 2003-08-11 Readers will use this knowledge to develop the required techniques for design installation and maintenance of their own fiber optic systems Ideal for those with some background in communications but without previous knowledge of fiber optics Provides a comprehensive treatment of the fundamentals of fiber optic systems and their individual components Places emphasis on practical techniques of component installation and system design **Practical** Variable Speed Drives and Power Electronics Malcolm Barnes, 2003-07-30 Variable frequency drive VFD frequency drives reductiemotor Practical Radio Engineering and Telemetry for Industry David Bailey, 2003-06-16 Instrumentation and

control and electrical power engineering are increasingly reliant on radio based communication technology. This is a comprehensive book covering the essentials of telemetry and radio communications It explains the principles of telemetry and radio communications describes their application and equips you with the skills to analyse specify and debug telemetry and radio communications systems Key issues addressed in this book are how to design and install radio wireless links apply latest satellite technologies to your telemetry system how to design and install microwave links troubleshoot telemetry communications problems tips tricks and traps with radio links A guide to the design installation and utilization of radio applications in instrumentation and control and electrical power engineering Explains the principles of telemetry and radio communications describes their application and equips you with the skills to analyse specify and debug telemetry and radio communications systems Addresses topical areas such as designing and installing wireless communications links the application of satellite technologies in telemetry microwave links etc Practical TCP/IP and Ethernet Networking for Industry Deon Reynders, Edwin Wright, 2003-08-20 TCP IP Transmission Control Protocol Internet Protocol is the suite of communications protocols used to connect hosts on the Internet TCP IP uses several protocols the two main ones being TCP and IP TCP IP is built into the UNIX operating system and is used by the Internet making it the de facto standard for transmitting data over networks The TCP IP suite of protocols has become a dominant technology due to its widespread use and reliability while Ethernet is fast becoming a de facto industrial networking standard A practical hands on book that covers troubleshooting and maintenance of TCP IP networks Provides a solid understanding of the application of TCP IP from an engineering perspective Complete coverage from networking fundamentals to Internet enabled control systems

Practical Industrial Safety, Risk Assessment and Shutdown Systems Dave Macdonald,2003-11-25 This is a book for engineers that covers the hardware and software aspects of high reliability safety systems safety instrumentation and shutdown systems as well as risk assessment techniques and the wider spectrum of industrial safety Rather than another book on the discipline of safety engineering this is a thoroughly practical guide to the procedures and technology of safety in control and plant engineering This highly practical book focuses on efficiently implementing and assessing hazard studies designing and applying international safety practices and techniques and ensuring high reliability in the safety and emergency shutdown of systems in your plant This book will provide the reader with the most up to date standards for and information on each stage of the safety life cycle from the initial evaluation of hazards through to the detailed engineering and maintenance of safety instrumented systems It will help them develop the ability to plan hazard and risk assessment studies then design and implement and operate the safety systems and maintain and evaluate them to ensure high reliability Finally it will give the reader the knowledge to help prevent the massive devastation and destruction that can be caused by today s highly technical computer controlled industrial environments Helps readers develop the ability to plan hazard and risk assessment studies then design implement and operate the safety systems and maintain and evaluate them to ensure

high reliability Gives the reader the knowledge to help prevent the massive devastation that can be caused by today s highly technical computer controlled industrial environments Rather than another book on the discipline of safety engineering this is a thoroughly practical guide to the procedures and technology of safety in control and plant engineering Practical Digital Signal Processing Edmund Lai,2003-10-21 The aim of this book is to introduce the general area of Digital Signal Processing from a practical point of view with a working minimum of mathematics The emphasis is placed on the practical applications of DSP implementation issues tricks and pitfalls Intuitive explanations and appropriate examples are used to develop a fundamental understanding of DSP theory laying a firm foundation for the reader to pursue the matter further The reader will develop a clear understanding of DSP technology in a variety of fields from process control to communications Covers the use of DSP in different engineering sectors from communications to process control Ideal for a wide audience wanting to take advantage of the strong movement towards digital signal processing techniques in the engineering world Includes numerous practical exercises and diagrams covering many of the fundamental aspects of digital signal processing

Practical Electrical Equipment and Installations in Hazardous Areas Geoffrey Bottrill, Derek Cheyne, G Vijayaraghavan, 2005-02-15 This book provides the reader with an understanding of the hazards involved in using electrical equipment in Potentially Explosive Atmospheres It is based on the newly adopted international IEC79 Series of Standards that are now harmonizing and replacing older national Standards Explosion proof installations can be expensive to design install and operate The strategies and techniques described in this book can significantly reduce costs whilst maintaining plant safety The book explains the associated terminology and its correct use from Area Classification through to the selection of explosion protected electrical apparatus describing how protection is achieved and maintained in line with these international requirements The IEC standards require that engineering staff and their management are trained effectively and safely in Hazardous Areas and this book is designed to help fulfill that need A basic understanding of instrumentation and electrical theory would be of benefit to the reader but no previous knowledge of hazardous area installation is required An engineer's guide to the hazards and best practice for using electrical equipment in Potentially Explosive Atmospheres Fully in line with the newly adopted international standards the IEC79 series Clear explanations of terminology and background information make this the most accessible book on this subject Practical Power System Protection Leslie Hewitson, Mark Brown, Ramesh Balakrishnan, 2005-02-28 Designed to increase understanding on a practical and theoretical basis this invaluable resource provides engineers plant operators electricians and technicians with a thorough grounding in the principles and practicalities behind power system protection Coverage of the fundamental knowledge needed to specify use and maintain power protection systems is included helping readers to increase plant efficiency performance and safety Consideration is also given to the practical techniques and engineering challenges encountered on a day to day basis making this an essential resource for all Practical SCADA for Industry David Bailey, Edwin Wright, 2003-06-23 A SCADA system

gathers information such as where a leak on a pipeline has occurred transfers the information back to a central site alerting the home station that the leak has occurred carrying out necessary analysis and control such as determining if the leak is critical and displaying the information in a logical and organized fashion SCADA systems can be relatively simple such as one that monitors environmental conditions of a small office building or incredibly complex such as a system that monitors all the activity in a nuclear power plant or the activity of a municipal water system An engineer s introduction to Supervisory Control and Data Acquisition SCADA systems and their application in monitoring and controlling equipment and industrial plant Essential reading for data acquisition and control professionals in plant engineering manufacturing telecommunications water and waste control energy oil and gas refining and transportation Provides the knowledge to analyse specify and debug SCADA systems covering the fundamentals of hardware software and the communications systems that connect SCADA operator stations Servitization and Physical Asset Management Michael John Provost, 2018-12-31 Servitization and Physical Asset Management third edition was developed to provide a structured source of guidance and reference information on the business opportunities linked to servitization and the management of physical assets A growing trend in the global economy servitization focuses on the actual deliverables of an asset from the perspective of the customer electricity instead of the power plant thrust instead of the engine mobility instead of a plane or a car The book offers high level overviews of how to servitized and manage assets from a variety of perspectives reviewing nearly 1 500 books magazine articles papers and presentations and websites Written by Michael J Provost Ph D and a subject matter expert in modeling simulation analysis and condition monitoring Servitization and Physical Asset Management third edition is an invaluable reference to those considering providing asset management services for the products they design and manufacture It is also meant to support middle management wishing to know what needs to be done to look after the assets they are responsible for and who to approach for help and academics doing research in this field Michael Provost is a British engineer with a doctoral degree in thermal power from Cranfield University

#### Practical Data Communications For Instrumentation And Control Book Review: Unveiling the Power of Words

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