

## **"KOMPOZITNÉ DREVNÉ MATERIÁLY"**

### **Časť 1. – preglejované materiály**

**Drevárstvo (5.2.42) - II. ročník – bakalárske štúdium**

1. Charakteristika a základné delenie preglejovaných a ďalších kompozitných materiálov.
2. Konštrukčné princípy preglejok, latoviek a ostatných preglejovaných materiálov.
3. Vývoj preglejkárskeho priemyslu u nás a v zahraničí (výroba, spotreba, dovoz, vývoz).
4. Použitie preglejok.
5. Rozmerové a kvalitatívne požiadavky na ihličnaté a listnaté lupané dyhy.
6. Dôvody pre skúšanie vlastností dýh a preglejovaných materiálov a normalizáciu.
7. Zásady skúšania a odberu materiálu pre zisťovanie vlastností dýh a preglejovaných materiálov.
8. Vlastnosti dýh, fyzikálne vlastnosti preglejok a ich skúšanie.
9. Mechanické a technologické vlastnosti preglejok a ich skúšanie.
10. Technologický postup výroby preglejovaných materiálov.
11. Drevná surovina pre preglejkársky priemysel u nás a vo svete, kvalitatívne požiadavky na guľatinu, certifikácia lesa, požiadavky na lepidlá pre výrobu preglejok a ich vlastnosti.
12. Hydrotermická úprava guľatiny, režimy a spôsoby, odkôrňovanie guľatiny a manipulácia na lúparské výrezy.
13. Centrovanie výrezov pred procesom lúpania, centrovacie zariadenia a ich princípy.
14. Princíp lúpania, charakteristika lúpacích strojov, základné uhlové parametre lúpania, rezná rýchlosť pri lúpaní, dĺžka dyhového pásu.
15. Odsum dýh od lúpacieho stroja, strihanie dýh a zariadenia na strihanie dýh.
16. Sušenie dýh, počiatočná a konečná vlhkosť dýh, zosychanie dýh, sušiarne na dyhy.
17. Triedenie suchých dýh, zosadzovanie dýh, oprava chybných dýh.
18. Proces lepenia dýh, príprava lepidlovej zmesi, nanášanie lepidla, spotreba lepidla pri výrobe preglejok.
19. Skladanie súborov dýh, predlisovanie súborov dýh, lisovanie a zlisovanie preglejok.
20. Chyby lepenia, spôsoby ich odstránenia, orezávanie, oprava preglejok, brúsenie, triedenie a uskladnenie preglejok.
21. Latovky, vyfahčené preglejované dosky, špeciálne druhy preglejovaných výrobkov, kompozitné dosky.
22. Okrasné (dekoratívne) dyhy – základná charakteristika a použitie.
23. Voľba smeru rezu pri výrobe okrasných dýh.
24. Druhy dreva používané na výrobu okrasných dýh.
25. Kvalitatívne požiadavky na surovinu pre výrobu okrasných dýh a eliminácia rastových a výrobných chýb.
26. Charakteristika okrasných dýh z hľadiska kresby.
27. Charakteristika okrasných dýh z hľadiska farby, štruktúry, stavebných elementov a ostatných parametrov.
28. Technologický postup výroby okrasných dýh.
29. Príprava guľatiny na krájanie, strojné zariadenia na výrobu krájaných dýh, hodnotenie kvality okrasných dýh.
30. Dyhy s reprodukovateľnou kresbou.

# Robiiskobelgiiskaia Shkola Klabicheskoi Gomeopatii Materialy I Ii I Iii Semestrov

**N Noddings**



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