



A Half-Ton Traveling Crane

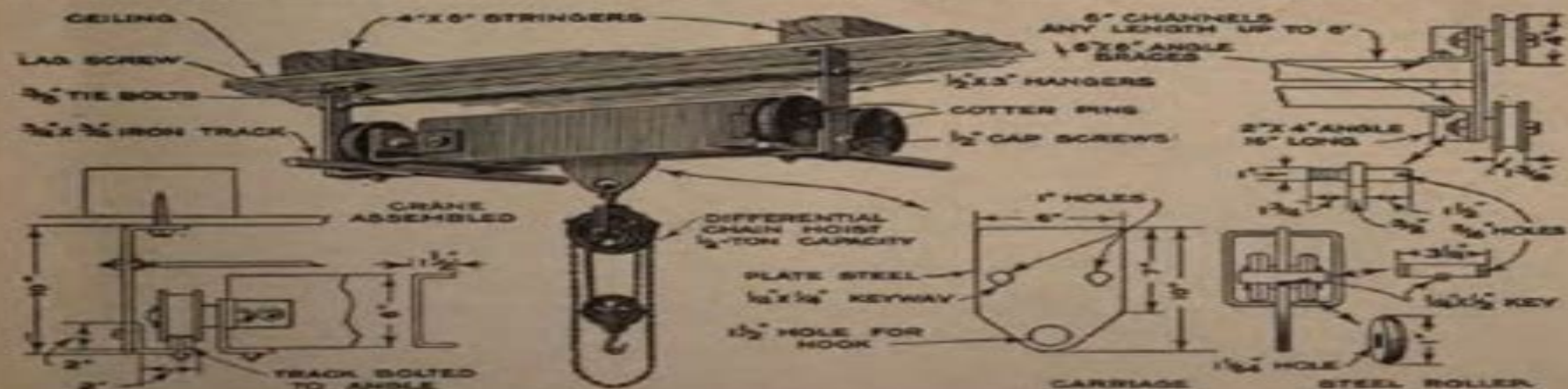
By J. V. ROMIG

THERE are many places where a small traveling crane can be used to advantage, such as small ice-making plants, shipping rooms, storage warehouses, etc., but where the cost of such an aid is a very big factor; to such places, the crane illustrated will prove a boon, as the various parts required in the assembly are usually to be found in the shop.

First, plan the exact location of the track; its length, width, and height from the floor; with these dimensions at hand, proceed to lay out the design of the various pieces. The dimensions shown in the drawing are suitable for a crane up to 6-ft. span. The channels which form the bridge are placed with their webs out, and the flanges about $\frac{3}{4}$ in. apart. The end-pieces are of 4 by 2-in. angle iron, with 1-in. holes drilled in the 4-in. flange for the trolley-wheel pins. These endpieces are fastened to the channel irons by braces made from 6 by 6-in. angle iron, 3 in. wide, one leg of the brace being bolted to the channel iron, while the other is clamped to the endpiece by the nut of the trolley pin. The trolley wheels, car-

riage rolls, trolley pins, and roll pins are turned from cold-rolled steel to the dimensions shown, the roll pins having a small feather key in the center which fits a keyway in the carriage plate. The carriage plate is made of $\frac{1}{2}$ -in. boiler plate, drilled for the roll pins and for the hoist hook.

When the crane has been assembled, measure the gauge of the trolley wheels, and put up stringers corresponding to this measurement, to carry the tracks. The track members are made up of $\frac{3}{4}$ -in. square machine steel, bolted to pieces of 2-in. angle iron, which in turn are bolted to the $\frac{1}{2}$ by 3-in. hangers. These hangers are fastened to the stringers by lag screws or bolts, and are braced as shown, by $\frac{3}{8}$ -in. tie bolts; the hangers should be spaced about 3 ft. apart. The crane is completed by the addition of a $\frac{1}{2}$ -ton hoist. By seeing that the track is level, and the trolley wheels and carriage rolls oiled at frequent intervals, a light-running crane will be the result, which will more than repay the labor of building it, by the saving effected in handling costs.



A Light-Running Crane, Which will Add Greatly to the Ease of Handling Materials in a Small Shop. Is Easily Constructed of Available Materials

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