

Modern drilling practice

A treatise on the use of various types of single- and multiple-spindle drilling machines, including their application to standard and special operations, the relation of speeds and feeds to intensive production, and the different types of tools and fixtures utilized in progressive machine shops for increasing the range and efficiency of machines of this class.

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Modern Drilling Practice Edward K. Hammond, 2018-03-18
Excerpt from *Modern Drilling Practice* A Treatise on the Use of Various Type of Single and Multiple Sindle Drilling Machines Including Their Application to Standard and Special Operations the Relation of Speeds and Feeds to Intensive Production and the Different Types of Tools and Fixtu All mechanics are familiar with the various types of drilling machines which are extensively used in machine shops Bearing this fact in mind it was felt that nothing beyond a brief descrip tion of the essential features of each type of machine would be of practical value After this preliminary discussion of machine design examples of good practice in operating each type of machine are illustrated and described In this connection complete information is given concerning the material the Size of holes being drilled the speed and feed at which the operation is performed and the rate of production which is obtained The examples selected Show operations which are conducted under conditions approximating maximum output and as a result should prove of value in suggesting conditions under which a new job may be successfully handled No attempt has been made to take up the subject of jigs and fixtures beyond explaining certain fundamental points in their design and the essential features of equipments used in performing the partic ular operations which are described The reason is that this subject has been considered of sufficient importance to warrant its treatment in a separate volume in which a full discussion is presented of various principles of jig and fixture design About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such

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This book describes the theory and practice of the Hole Drilling Method for measuring residual stresses in engineering components. Such measurements are important because residual stresses have a hidden character because they exist locked in within a material independent of any external load. These stresses are typically created during component manufacture for example during welding, casting or forming. Because of their hidden nature, residual stresses are difficult to measure and consequently are often ignored. However, they directly add to loading stresses and can cause catastrophic failure if not properly included during engineering design. Thus, there is an urgent need to be able to identify and measure residual stresses conveniently and reliably. The Hole Drilling Method provides an adaptable and well-proven method for measuring residual stresses in a wide range of materials and component types. It is convenient to use and gives reliable results. Because of the hidden nature of residual stresses, the measurement method must necessarily be indirect; thus, additional care and conceptual understanding are necessary to achieve successful results. This book provides a practical introduction to the Hole Drilling Method, starting from its historical roots and going on to focus on its modern practice. The various chapters describe the nature of residual stresses, the principle of hole drilling measurements, procedures and guidance on how to make successful measurements, and effective mathematical procedures for stress computation and analysis. The book is intended for practitioners who need to make residual stress measurements either occasionally or routinely, for practicing engineers, for researchers, and for graduate engineering and science students. *Mining Magazine* , 1906

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