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**Current Research Issue, Trend & Applications of Powder Mixed Dielectric Electric
Discharge Machining (PM-EDM): A Review**

Sushil Kumar Choudhary^{*1}, R.S Jadoun²

^{*1-2} Industrial & Production Engineering, G.B.Pant University of Agriculture & Technology,
Pan Nagar, Uttarakhand, India

Sushil_think@rediffmail.com

Abstract

In this paper new concept of manufacturing uses non-conventional energy sources like sound, light, mechanical, chemical, electrical, electrons and ions. With the industrial and technological growth, development of harder and difficult to machine materials, which find wide application in aerospace, nuclear engineering and other industries owing to their high strength to weight ratio, hardness and heat resistance qualities has been witnessed. New developments in the field of material science have led to new engineering metallic materials, composite materials and high tech ceramics having good mechanical properties and thermal characteristics as well as sufficient electrical conductivity so that they can readily be machined by spark erosion. Erosion pulse discharge occurs in a small gap between the work piece and the electrode. This removes the unwanted material from the parent metal through melting and vaporizing in presence of dielectric fluid. In recent years, EDM researchers have explored a number of ways to improve EDM Process parameters such as Electrical parameters, Non-Electrical Parameters, tool Electrode based parameters & Powder based parameters. This new research shares the same objectives of achieving more efficient metal removal rate reduction in tool wear and improved surface quality. This paper reviews the research work carried out from the inception to the development of Powder Mixed Dielectric electric Discharge Machining within the past decade. It also briefly describing the Current Research technique Trend in EDM & optimization Technique used in the Powder mix. Electric Discharge Machining research field.

Keyword: EDM, PMEDM, MRR, TWR, SR, SQ, HAZ, RLT

Introduction

EDM as a process was introduced over fifty years ago; improvements in technology have led to increases in both cutting speeds and component precision. Developing from initially tool making industry sectors of press tool and mould tools, the EDM process is now mainly found within production engineering, aerospace, motor sport, medical and scientific industries. Electrical Discharge Machining (EDM) is non traditional, no physical cutting forces between the tool and the workpiece, high precision metal removal process using thermal energy by generating a spark to erode the workpiece. The workpiece must be a conductive electricity material which is submerged into the dielectric fluid for better erosion. EDM machine has wide application in production of die cavity with large components, deep small diameter hole and various intricate holes and other precision part.

The history of EDM Machining Techniques goes as far back as 1770, when English chemist Joseph Priestly discovered the erosive effect of electrical discharges or sparks. The EDM process was invented by two Russian scientists, Dr. B.R. Lazarenko and Dr. N.I. Lazarenko in 1943. The spark generator used in 1943, known as the Lazarenko circuit, has been employed over many years in power supplies for EDM machines and proved to be used in many current applications. The Lazarenko EDM system uses resistance-capacitance type of power supply, which was widely used as the EDM machine in the 1950's and later served as the model for successive development in EDM. Further developments in the 1960's of pulse and solid state generators reduced previous problems with weak electrode as well as the inventions of orbiting systems. In the 1970's the number of electrodes is reduced to create cavities. Finally, in the 1980's a computer numerical controlled (CNC) EDM was

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