

VOLUME 1

MACHINING DATA HANDBOOK 3RD EDITION

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AND
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Machining Data Handbook 3ed 2vol

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Machining Data Handbook. 3rd Edition. Volume One MACHINABILITY DATA CENTER CINCINNATI OHIO.,1980

This Third Edition of the Machining Data Handbook is an extensive revision of the Second Edition Machining data are presented for additional operations and alloys and for technologies not covered in the Second Edition Machining recommendations are tabulated in both English and Metric units The purpose of this edition remains the same as the second namely to provide starting recommendations for important machining situations in an effort to help all types of personnel associated in one way or another with material removal processes Experience with the previous edition has shown that as a condensed and integrated source of machining information it is useful to manufacturing engineers manufacturing managers process engineers industrial engineers methods engineers production planners time study departments estimators machine shop supervisors machine tool operators NC programmers tool designers engineering personnel research technicians and purchasing agents The data were collected from many industry sources and from an extensive search of the technical literature Data were then evaluated by technical personnel in order to provide realistic machining parameters for general application in large and small shops While every reasonable attempt was made to obtain reliable data many data gaps were found which necessitated the careful exercise of engineering judgment in order to fill them Machining Data Handbook.

3rd Edition. Two Volume Set,1-2 Machinability Data Center Cincinnati Ohio,1997 **ASM Handbook** ASM International.

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