

CONE 6 SINGLE FIRING SCHEDULE

This firing schedule is based on computerized electric kilns. Remember, temperatures are controlled by thermocouples, which are not very accurate devices. Your kiln could be calibrated differently than mine, so you should always use guide cones.

Segment	Ramp	End Point	Hold
1	200°F / hour	220°F	1–3 hours, depending on the wetness and/or thickness of the work.
2	100°F/ hour	500°F	0
3	400-500°F / hour	2100%	0
•	100°F/ hour	2160-2190%	60 Minutes—this temperature is about cone 5, with an hour soak cone 6 should fall. Not all kilns are calibrated the same, some adjustment may be necessary.
5	9999%/ hour On L&L Kilns you should program it for 4000/ hour.	1700%	0
6	50°F/ hour	1600°F	45-60 Minutes
7	50°F/ hour	1500°F	No hold, Kiln OFF!

Nothing is static with my firing schedules, however, so it will most likely change in the future. One thing is certain: there is no sense in extending the firing beyond what is necessary for desired results, as this is wasteful of electricity.

Single Firing

JE Gale

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