

2-8-8-2

its most powerful locomotives. Although to history, their haulage Mountains of West are legendary.

The N&W's main line was 663 miles long, stretching from Norfolk, Virginia, to Columbus, Ohio. It was on the climbs, over the dramatic 66 gradients of the Allegheny mountains and on the numerous colliery branches in the deep Pennsylvanian valleys, that the 2-8-8-2 Mallet articulated compounds reigned for 40 years.

Continuous development

In 1918, the N&W built its prototype 2-8-8-2 compound, classified Y2, at its Roanoke shops. This was an enlargement of the 1903 freight locomotive, the 21 class 2-8-6-2s, derived from Chesapeake & Ohio Railroad (C&O) equipment.

By the end of 1924, the N&W had a fleet of 11 Class Y2 and Y3 2-8-8-2s, built by three outside workshops at Roanoke as well as by private builders, the Y3 being the United States Railway Administration (USRA) derivative of the N&W Y2. A further 10 of these locomotives, Class Y4, were added in 1927. These were given bolster side frames and cross tie units gave greater length.

The N&W Mallets were provided with a main valve, enabling them to operate as four-cylinder simple expansion locomotives. As such,

The Y6Bs were of the Mallet type, pioneered by the Swiss-born engineer of that name. The LP cylinders and driving wheels were mounted in a separate frame hinged from the main frame. This feature enabled large and powerful locomotives to have greater flexibility in negotiating curved tracks, of which the N&W had many.



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In August 1942, 1946-49 2171a
series of the N&W, at
Roanoke, VA. The Mallet
locomotive had a larger
propulsion of cylinder action
and more cylinders than
any other locomotive in
1942, the second the N&W
locomotive to achieve a
higher production in gross
ton miles per freight train per
hour, than any other US
locomotive.

An engineer's sight

In 1942, just after his
appointment as General
Manager of Motive Power
and Equipment, Clarence
Pond, who later had to carry
through the new president's
order to a Mallet-making
Roanoke as a Mallet master
said: "What you hear that
engine's exhaust crack, with
the rearward motion up
right, you wonder what
anyone would want to
do with it. With the
N&W's modern steam
power and maintenance
facilities contributing to the
highest productivity and
lowest cost, production
any comparable US
railroad, his location is
not hard to understand."

ing, the exhaust from the high pressure (HP) cylinders was taken directly to the blastpipe, instead of to the low pressure (LP) cylinders as normal. This eliminated back pressure on the HP pistons at starting and meant an increase in tractive effort.

During 1930-32, Roanoke built 30 Class Y5 locomotives. In these, the boiler pressure was increased from 240 to 300lb - a high figure for that time. By enlarging the firebox, the grate area was enlarged from 240 to 106sq ft. This increased the capacity of the heating surface and evaporative capacity of the locomotive. By enlarging the LP piston valves from 14 to 18in diameter and providing large bridge exhaust pipes from the LP cylinders to give free exhaust, the steam flow was improved for higher power output at speed.

The Y5s set the basic pattern for the classic Y6 series, of which 15 were produced during 1936-40. This class had the added refinement of cast-steel frame beds with integral cylinders, roller bearings on all axles and a modified valve setting to

increase power. In 1942, N&W once again modified the design and 16 Y6a engines incorporated an improved type of mechanical stoker (an essential feature on locomotives burning up to 6 or 7 tons of coal per hour) and plain instead of roller bearings for the tender axles.

Last of the line

In 1948, just as the big three commercial US locomotive builders, Alco, Lima and Baldwin, were fulfilling their final domestic steam orders, Roanoke embarked on the construction of a further series of compound 2-8-8-2s. Ultimately, 30 were built, classified Y6b, and numbered 2171 to 2200.

Compared to the earlier Y6 engines, refinements included increased firebox heating surface and volume, the combustion chamber being extended by 4in and the tube length correspondingly reduced. This resulted in better fuel combustion and increased evaporation. The blastpipe ori-

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Ultimately, 30 Y6b and numbered 2171 to 2200 the time they were all modified applied to all Y5, Y6 and Y7 were almost Y6b engine



Railroad Encyclopedia

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 - The Rise of Digital Reading Railroad Encyclopedia
 - Advantages of eBooks Over Traditional Books
2. Identifying Railroad Encyclopedia
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Railroad Encyclopedia
 - User-Friendly Interface
4. Exploring eBook Recommendations from Railroad Encyclopedia
 - Personalized Recommendations
 - Railroad Encyclopedia User Reviews and Ratings
 - Railroad Encyclopedia and Bestseller Lists
5. Accessing Railroad Encyclopedia Free and Paid eBooks

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- Railroad Encyclopedia eBook Subscription Services
- Railroad Encyclopedia Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Railroad Encyclopedia Compatibility with Devices
 - Railroad Encyclopedia Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Railroad Encyclopedia
 - Highlighting and Note-Taking Railroad Encyclopedia
 - Interactive Elements Railroad Encyclopedia
- 8. Staying Engaged with Railroad Encyclopedia
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Railroad Encyclopedia
- 9. Balancing eBooks and Physical Books Railroad Encyclopedia
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Railroad Encyclopedia
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Railroad Encyclopedia
 - Setting Reading Goals Railroad Encyclopedia
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Railroad Encyclopedia
 - Fact-Checking eBook Content of Railroad Encyclopedia
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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