Chapter 15 Thermo-mechanical Properties of Metals at Elevated Temperatures

Behrad Koohbor, Guillermo Valeri, Addis Kidane, and Michael A. Sutton

Abstract Results from novel DIC-based experiments focused on quantifying the high temperature thermo-mechanical properties of steel alloys at elevated temperatures are presented. In these studies, the vision-based high temperature measurement system is comprised of (a) an induction coil heating system, (b) blue and white light illumination of the specimen, (c) optical band-pass notch filters for each camera centered on the blue light illumination wavelength and (d) a stereo-camera configuration for acquisition of synchronized image pairs at the desired temperature. The entire system is portable and is sufficiently flexible such that it can be employed with a wide range of specimen geometries. Each pair of stereo images acquired at a specified temperature is analyzed using three-dimensional digital image correlation (stereo-DIC). Results from laboratory studies confirm that the blue light-illumination with optical notch filtering allows high contrast images to be obtained even when the specimen is glowing white hot. The effectiveness of the system is demonstrated by successfully performing experiments to obtain the coefficient of thermal expansion of a steel alloy as a function of temperature. Additionally, technical challenges (e.g., sensitivity, spatial resolution, and repeatablity of the measurements) when performing high temperature experiments with the proposed methodology will be discussed.

Keywords Digital image correlation • Full-field deformation • High-temperature measurement • Coefficient of thermal expansion • Thermal strain

15.1 Introduction

High temperature deformation measurement based on optical methods has been a subject of interest for decades. The significance of experimental measurements at high temperature is due to its importance in the full-field characterization of thermomechanical and thermophysical properties of various materials used in high temperature applications, such as aerospace industries and high temperature components in aero-engines. Among all available experimental methodologies used for this purpose, digital image correlation (DIC) is probably one of the most appealing owing to (1) its simple experimental setup with straight forward specimen preparation, and (2) the ability to adjust the spatial resolution [1]. However, there are certain limitations associated with the application of DIC at high temperatures. The most significant limitation in the use of conventional DIC techniques for high temperature full-field measurements is associated with changes in the speckle pattern grey scale intensity at high temperatures (>650 °C) which can lead to decorrelation and lack of measurement accuracy [2, 3]. In recent years, advances have been made to conduct successful DIC measurements at extreme temperature conditions. These include, but are not limited to, the application of novel speckling methods capable of sustaining integrity and efficiency at extreme temperature [4], use of narrow band pass optical filters [3, 4] and the use of monochromatic illumination sources, such as blue light or UV [5, 6].

The present work focuses on the application of a novel 3D DIC-based high temperature measurement system which is portable and sufficiently flexible, such that it can be employed with a wide range of specimen geometries. Technical challenges associated with the use of high temperature DIC measurements, e.g. sensitivity, spatial resolution and distortion, are studied and discussed for two different illumination conditions, i.e. white light and blue light. The effectiveness of the system is also demonstrated by successfully conducting experiments up to 1150 °C temperature, on a 309 stainless steel specimen to determine the variation of coefficient of thermal expansion (CTE) as a function of temperature.

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Properties Of Metals At Elevated Tempera

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