

Powder Metallurgy Processes

RAW MATERIALS

ELEMENTAL OR ALLOY
METAL POWDERS

ADDITIVES
(DIE LUBRICANTS,
GRAPHITE)

MIXING

FORMING

HOT COMPACTION

ISOSTATIC, EXTRUSION,
DIE COMPACTING, SPRAYING,
SINTERING

COLD COMPACTION

DIE COMPACTING, ISOSTATIC,
ROLLING, INJECTION
MOULDING, SLIP CASTING

SINTERING

VACUUM OR ATMOSPHERE

OPTIONAL MANUFACTURING STEPS

SQING, REPRESSING,
RESINTERING, FORGING,
COINING, METAL INFILTRATION,
OIL IMPREGNATION

OPTIONAL FINISHING STEPS

HEAT TREATING, TUMBLING,
PLATING, MACHINING,
STEAM TREATING
HOT ISOSTATIC PRESSING

FINISHED PRODUCT

Principles Of Powder Metallurgy

Daniela Niemeyer



Principles Of Powder Metallurgy:

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