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SUBLIMATION HEAT PRESS GUIDE

The following chart should serve only as a starting place. Producing quality end products is a matter of suitable substrates, a calibrated heat press, smart color management, following manufacturer guidelines, testing and practice! If you are having difficulty or the substrate is not listed below, contact your reseller or the substrate manufacturer for their specific recommendations.



Surface	Time	Temp	Pressure	Tips
Ceramic Mugs	150-200 sec	350-400 F 177-204 C	40 psi Medium	Time varies with press. Press into silicon pad. Mugs should be cooled down after transfer paper is removed either in a bucket of warm water or using a cooling plate.
Stainless Steel Tumblers	60-90 sec	365 F 185 C	40 psi Medium	Time varies with press. If you are doing a full wrap, press for 60-90 sec, then rotate your tumbler 180-degrees and press a second time for 60-90 sec.
Polyester Fabric	35-45 sec	400-410 F 204-210 C	40 psi Medium	Pre-press shirt for 3-5 seconds to eliminate moisture. Tack spray transfer and use blow-out sheet to avoid ghosting.
Vapor Apparel	45-55 sec	380-390 F 193-199 C	40 psi Medium	See vaporapparel.com for tips on reducing press lines.
Polyester with neoprene back	45 sec	400 F 204 C	40 psi Medium	Look for a tight knit and high white point for more brilliant color.
Metal/Chromalux (Unisub brand)	60 sec	400 F 204 C	40 psi Medium	Use blow-out paper. Remove plastic coating before pressing.
Metal (Other brands)	45 sec	375-400 F 190-204 C	40 psi Medium	Time varies with metal manufacturer (always consult manufacturer for correct time and temp). Place absorbent sheet on bottom of heat press. Then, place product transfer side DOWN on top of the absorbent sheet.
Unisub Products	60 sec	400 F 204 C	40 psi Medium	Remove plastic coating. Tear transfer paper away immediately after pressing.
Glass or Ceramic Tiles	300-720 sec	400 F 204 C	40 psi Medium	Time varies depending on tile type and size. Always consult manufacturer. Press tiles from back (transfer side down). Press into silicon pad.
Fire Retardant Plastic	40-75 sec	350-400 F 177-204C	40 psi Medium	Remove plastic coating. Tear transfer paper away immediately after pressing.
Hardboard	60 sec	400 F 204 C	40 psi Medium	Remove plastic coating and press with the transfer paper on top. Remove immediately after pressing unless the surface is textured. Then wait for substrate to cool and then remove the transfer paper.

Press Time Practice

Didier Musso



Press Time Practice:

Decoding **Press Time Practice**: Revealing the Captivating Potential of Verbal Expression

In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Press Time Practice**," a mesmerizing literary creation penned by a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

<https://pinsupreme.com/About/detail/default.aspx/Patience%20Please%20Testing%20In%20Progress.pdf>

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