Managing for Quality		
Quality planning	Quality control	Quality improvement
1. Know customers expectations 2. Set objectives (% defectives), approve samples & checklist 3. Qualify capable suppliers & critical sub-suppliers 4. Audit systems & processes, know where the risks are (FMEA), plan accordingly	and products based on identified risks 2. Perform lab testing (compliance & safety, reliability)	1. Drive process improvements based on risks and on issues found 2. Set controls based on identified risks (control plan) 3. Update risk analysis, quality standard

Quality Planning Control And Improvement In Research And Development

George W. Roberts

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