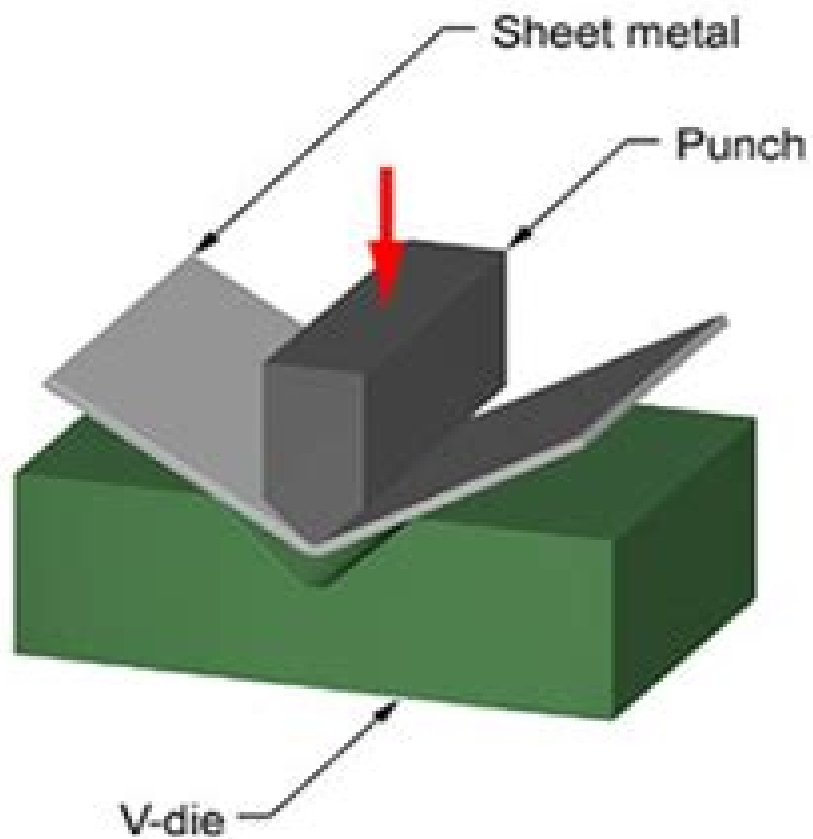
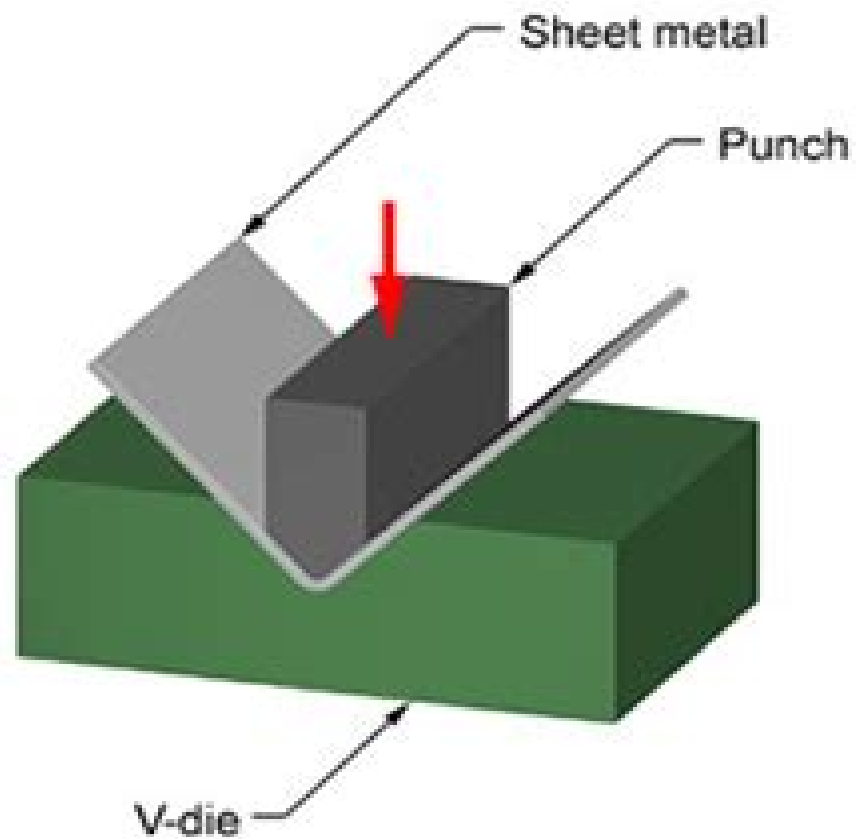




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Sheet Metal Forming Processes Dorel Banabic, 2010-06-21 The concept of virtual manufacturing has been developed in order to increase the industrial performances being one of the most efficient ways of reducing the manufacturing times and improving the quality of the products. Numerical simulation of metal forming processes as a component of the virtual manufacturing process has a very important contribution to the reduction of the lead time. The finite element method is currently the most widely used numerical procedure for simulating sheet metal forming processes. The accuracy of the simulation programs used in industry is influenced by the constitutive models and the forming limit curves models incorporated in their structure. From the above discussion we can distinguish a very strong connection between virtual manufacturing as a general concept, finite element method as a numerical analysis instrument and constitutive laws as well as forming limit curves as a specificity of the sheet metal forming processes. Consequently, the material modeling is strategic when models of reality have to be built. The book gives a synthetic presentation of the research performed in the field of sheet metal forming simulation during more than 20 years by the members of three international teams: the Research Centre on Sheet Metal Forming CERTETA, Technical University of Cluj Napoca, Romania; AutoForm Company from Zurich, Switzerland; and VOLVO automotive company from Sweden. The first chapter presents an overview of different Finite Element Formulations used for sheet metal forming simulation now and in the past.

The 8th International Conference and Workshop on Numerical Simulation of 3D Sheet Metal Forming Processes (NUMISHEET 2011), Seoul, Republic of Korea, 21-26 August 2011, 2011 *Numerical Simulation of 3D Sheet Metal Forming Processes* Lorenzo Marco Smith, 2005-08-19 The Numisheet Conferences occur once every three years alternating in location between North America, Europe and Asia. The conference attracts international participation from the metal forming industry and university professors interested in sheet metal forming technology with a strong emphasis on forming simulation. Although the conference is dominated by the automotive industry, the conference has a wider appeal drawing contributions from the aircraft and canning industries as well. The Numisheet Conference Proceedings include the latest developments in metal forming technology which is a rapidly growing and challenging opportunity for application of science to industry. The

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of manufactured parts Numerical Simulation of 3-D Sheet Metal Forming Processes Jong K. Lee, Gary L. Kinzel, Robert H. Wagoner, 1996 Numisheet 2014 ,2013 **NUMISHEET 2005** NUMISHEET (6, 2005, Detroit, Mich.),2005

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