

# Mechanical design of instruments

## 4: Kinematic components (Part B)

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### Transference of rotary motion

As in electrical systems, mechanical counterparts require means to transfer signals between sub-units of the system. These signals may have to be transmitted at the direct unity ratio or be operated upon to alter this ratio, up or down. The motion may need to be converted into such motions as intermittent, quick return and others.

Transferring signals and forces over large distances in mechanical equipment is more difficult than with electrical signals. Generally, today's practice would now convert mechanical information into electronic for long distance transmission. This was not always so and there still exist applications where direct mechanical transfer is more secure, more reliable and more easily serviced.

Mathematical uses of mechanisms are covered in more depth in a later part on computing mechanisms. Here will be discussed those components that, whilst not generally being thought of as computing elements, nevertheless might be used in that manner and should be regarded in that light. It is important to see coupling systems in this way for there are many traps to fall into because of imperfections of components and mechanism concepts. Covered here are the shaft coupling devices, gears of the various kinds, cams, flexible belt type, drives and electro-mechanical gearboxes.

The form and design of these components are well covered in the general machine design texts such as those already mentioned, Peatfield (1951), Failes (1955), Beggs (1955), Mable and Ocvirk (1958) and Lent (1970). Information specifically relating to instruments is given in Trylinski (1971) and Reliance Gear (1972). Because of the extensive use of gears and other couplings in industry, many national standard specifications are in existence.

### Couplings

When coupling two shafts together as a direct drive the factors to be considered are the amount of misalignment that must be tolerated, the constancy of the velocity and positional form transmitted within a revolution, the torque level, the distance between supports to reduce shaft whirr, damping of vibration, stiffness needed in closed-loop control, allowance for end-float and more severe longitudinal movement, ease of assembly and such factors as availability and cost. A sample of the range is shown in Fig. 4.7.

Constant-velocity couplings began with the design of Hooke reported in 1674. The single Hooke joint, however, does not give a constant velocity (or position) ratio between the input and the output. Two can be used together, in series, so that the modulation imposed by one is cancelled by the other. Other more compact forms of

constant velocity joints were later developed for the automotive industry, examples being the Bendix-Wiess, Rzeppa and Tracta joints. These, in general, have not been produced at instrument size. They have the advantage of providing constant velocity from a single coupling joint. The above coupling stages require the two coupled shafts to be positioned such that their extended centre-lines intersect in the coupling centre. A double Hooke joint can, however, also take up translational as well as angular, misalignments.

Where two shafts are parallel, but not in line, the Oldham coupling can be used. This allows for misalignment by a sliding, cross-shaped connector.

A solid, or rigid, coupling can only be used where the two shafts are aligned to exacting tolerances. If they are not, the coupling will "work" on its screws or bend the shafts causing looseness or failure to occur. Coupling drives come in many forms, see Reliance Gear (1972) and Trylinski (1971) for illustrations of the various instrument kinds: the latter work presents the geometrical theory for many designs. The following names are used in the literature for the various kinds of couplings: slip-joint and slip-couplings, membrane, spring and self-locking spring, anti-backlash, bellows, moulded plastic flexible, universal lateral, Kudriavetz, Flex-shane multiple polyurethane pins, multi-jaw, sleeve, slip-clutch, over-running clutch and phase adjust (a type in which the relative shaft phase can be slightly adjusted by a small screw rotation). There is no shortage of design possibilities; each has advantages and disadvantages and must be matched to the application.

Where the motion deliberately has not to provide constant velocity or positional adherence to the input form, intermittent drives may be used. These include the quick return, Geneva, intermittent gear drives and the various forms of clockwork escapement mechanisms. Many couplings used make use of elasticity to allow for misalignment. In these instances it is unlikely that they will be of use if information fidelity or smooth unmodulated drive is needed through the link.

### Gears

Although the toothed gear was in use in ancient times, it was not until more recently that it could be used extensively due to the relatively low cost resulting from mass-production and good quality control of the form and size of the two parts involved.

Gears are used to alter (or maintain) the ratio of speeds between two turning or partly rotating shafts. Many forms exist that enable the directions of the two shafts to be placed at any angle and displacement required. The main limitation of gears is that the shafts involved must be

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