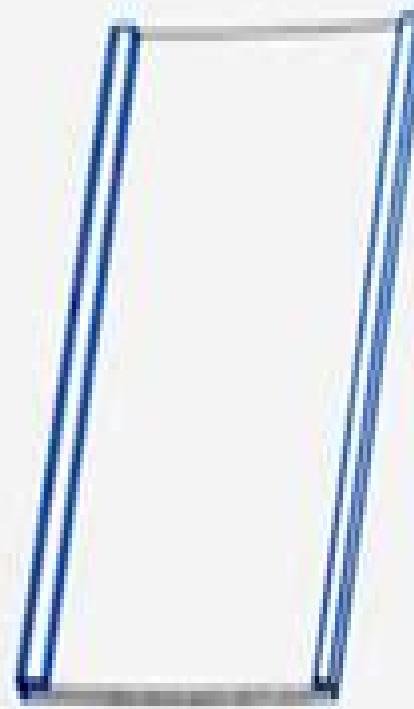


a) Straight bend



b) Flanges



c) Hems

Adding straight bend, flanges, and hems to improve the part strength

Rigidity Strength Of Steel Parts

CO Houle

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