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Recent trends and future perspectives of thermoelectric materials and their applications

Pavithra Baskaran and Mani Rajasekar @*

This review explores the ever-evolving landscape of thermoelectric materials, focusing on the latest trends and innovations in ceramics, thermally conductive gel-like materials, metals, nanoparticles, polymers, and silicon. Thermoelectric materials have garnered significant attention for their capability to convert waster heat into electrical power, positioning them as promising candidates for energy harvesting and cooling applications. This review distinguishes itself by highlighting recent advancements in synthesis methods, advanced doping strategies, and nanostructuring techniques that have markedly enhanced material performance. It provides a comprehensive analysis of the controlled properties concerning their synthesis parameters, such as electrical conductivity. Seebeck coefficient, and thermal conductivity. Furthermore, this work delives into the emerging applications of thermoelectric devices across diverse fields, including automotive, aerospace, wearable electronics, and industrial waste heat recovery. By offering forward-looking insights, this review outlines thermoelectric devices' challenges and future prospects, underscoring their potential to contribute to sustainable energy solutions and efficient thermal management systems. By integrating current trends with future projections, this review offers a timely and comprehensive roadmap for researchers and engineers dedicated to advancing next-generation thermoelectric technologies.

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1. Introduction

Recent years have witnessed a surge of interest in thermoelectric devices and their applications, driven by the pressing need for sustainable energy solutions and efficient thermal management systems.1 Thermoelectric materials have become more attractive as potential solutions to these problems because of their exceptional capacity to transform waste heat into useful electrical power. This paper aims to provide a comprehensive overview of the recent trends in thermoelectric devices and their diverse applications across various industries, while also delving into the future prospects and potential impact of these advancements. The field of thermoelectric materials and devices has undergone significant evolution, marked by a growing emphasis on enhancing performance, scalability, and applicability.4-8 Recent advancements in materials science have led to the development of novel thermoelectric materials, including nanostructured materials, organic and materials, and the utilization of advanced manufacturing techniques. These innovations have opened new avenues for improving the efficiency and cost-effectiveness of

thermoelectric devices, thereby expanding their potential applications.**

One of the key future prospects in the realm of thermoelectric devices lies in the continued refinement of materials and manufacturing processes to achieve higher thermoelectric conversion efficiencies. The pursuit of materials with enhanced thermoelectric properties, such as high thermoelectric figure of merit (27), remains a focal point for researchers and industry stakeholders. Additionally, the exploration of scalable and costeffective manufacturing methods holds promise for enabling the widespread adoption of thermoelectric technology in diverse settings.* 11 The potential applications of thermoelectric devices span a wide spectrum of industries, each presenting unique opportunities for leveraging waste heat recovery and efficient thermal management. In the automotive sector, thermoelectric generators offer the prospect of harnessing waste heat from exhaust systems to power vehicle electronics and reduce fuel consumption. Similarly, in aerospace applications, thermoelectric devices hold the potential to enhance energy efficiency and provide reliable power sources for critical systems. The integration of thermoelectric modules in wearable electronics presents an intriguing avenue for self-powered, energy-autonomous wearable devices, catering to the burgeoning demand for portable and sustainable technologies. Furthermore, in industrial settings, thermoelectric systems offer the prospect of recovering waste heat from various

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Recent Trends In Thermoelectric Materials Research

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Recent Trends in Thermoelectric Materials Research: Part Three ,2001-01-03 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Professor Weber a well known expert in the field of semiconductor materials will further contribute to continuing the series tradition of publishing timely highly relevant and long impacting volumes Some of the recent volumes such as Hydrogen in Semiconductors Imperfections in III V Materials Epitaxial Microstructures High Speed Heterostructure Devices Oxygen in Silicon and others promise that this tradition will be maintained and even expanded Thermoelectric materials may be used for solid state refrigeration or power generation applications via the large Peltier effect in these materials To be an effective thermoelectric material a material must possess a large Seebeck coefficient a low resistivity and a low thermal conductivity Due to increased need for alternative energy sources providing environmentally friendly refrigeration and power generation thermoelectric materials research experienced a rebirth in the mid 1990 s Semiconductors and Semimetals Volume 71 Recent Trends in Thermoelectric Materials Research Part Three provides an overview of much of this research in thermoelectric materials during the decade of the 1990 s New materials and new material concepts such as quantum well and superlattice structures gave hope to the possibilities that might be achieved An effort was made to focus on these new materials and not on materials such as BiTe alloys since such recent reviews are available Experts in the field who were active researchers during this period were the primary authors to this series of review articles This is the most complete collection of review articles that are primarily Recent Trends in Thermoelectric Materials focussed on new materials and new concepts that is existence to date Research, Part Two ,2000-10-25 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Professor Weber a well known expert in the field of semiconductor materials will further contribute to continuing the series tradition of publishing timely highly relevant and long impacting volumes Some of the recent volumes such as Hydrogen in Semiconductors Imperfections in III V Materials Epitaxial Microstructures High Speed Heterostructure Devices Oxygen in Silicon and others promise that this tradition will be maintained and even expanded Thermoelectric materials may be used for solid state refrigeration or power generation applications via the large Peltier effect in these materials To be an effective thermoelectric material a material must possess a large Seebeck coefficient a low resistivity and a low thermal conductivity Due to increased need for alternative energy sources providing environmentally friendly refrigeration and power generation thermoelectric materials research experienced a rebirth in the mid 1990 s Semiconductors and Semimetals Volume 70 Recent Trends in Thermoelectric Materials Research Part Two provides an overview of much of this research in thermoelectric materials during the decade of the 1990 s New materials and new material concepts such as quantum well and superlattice structures gave hope to the possibilities that might be achieved An effort was made to focus on these new materials and not on materials such as BiTe alloys since such recent reviews are available Experts in the field who were active researchers during this period were the primary authors to this series of review articles This is the most complete collection of review articles that are primarily focussed on new materials and new concepts that is existence to date

Recent Trends in Thermoelectric Materials Research III Terry M. Tritt, 2001 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Professor Weber a well known expert in the field of semiconductor materials will further contribute to continuing the series tradition of publishing timely highly relevant and long impacting volumes Some of the recent volumes such as Hydrogen in Semiconductors Imperfections in III V Materials Epitaxial Microstructures High Speed Heterostructure Devices Oxygen in Silicon and others promise that this tradition will be maintained and even expanded Thermoelectric materials may be used for solid state refrigeration or power generation applications via the large Peltier effect in these materials To be an effective thermoelectric material a material must possess a large Seebeck coefficient a low resistivity and a low thermal conductivity Due to increased need for alternative energy sources providing environmentally friendly refrigeration and power generation thermoelectric materials research experienced a rebirth in the mid 1990 s Semiconductors and Semimetals Volume 71 Recent Trends in Thermoelectric Materials Research Part Three provides an overview of much of this research in thermoelectric materials during the decade of the 1990 s New materials and new material concepts such as quantum well and superlattice structures gave hope to the possibilities that might be achieved An effort was made to focus on these new materials and not on materials such as BiTe alloys since such recent reviews are available Experts in the field who were active researchers during this period were the primary authors to this series of review articles This is the most complete collection of review articles that are primarily focussed on new materials and new concepts that is existence to date Thermoelectric Power in Nanostructured Materials Kamakhya Prasad Ghatak, Sitangshu Bhattacharya, 2010-07-20 This is the first monograph which solely investigates the thermoelectric power in nanostrutured materials under strong magnetic field TPSM in quantum confined nonlinear optical III V II VI n GaP n Ge Te Graphite PtSb2 zerogap II V Gallium Antimonide stressed materials Bismuth IV VI lead germanium telluride Zinc and Cadmium diphosphides Bi2Te3 Antimony and carbon nanotubes III V II VI IV VI and HgTe CdTe superlattices with graded interfaces and effective mass superlattices under magnetic quantization the quantum wires and dots of the aforementiond superlattices by formulating the approprate respective carrier energy spectra which in turn control the quantum processes in quantum effect devices The TPSM in macro quantum wire and quantum dot superlattices of optoelectronic materials in the presence of external photo excitation have also been studied on the basis of newly formulated electron dispersion laws This monograph contains 150 open research problems which form the very core and are useful for PhD students and researchers in the fields of materials science solid state sciences computational and theoretical nanoscience and technology nanostructured thermodynamics and condensed matter physics in general in addition to the graduate courses on modern thermoelectric materials in various academic departments of many institutes and universities

Recent Trends in Thermoelectric Materials Research: Recent Trends in Thermoelectric Materials Research, 2001 Part Three ,2001-01-03 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Professor Weber a well known expert in the field of semiconductor materials will further contribute to continuing the series tradition of publishing timely highly relevant and long impacting volumes Some of the recent volumes such as Hydrogen in Semiconductors Imperfections in III V Materials Epitaxial Microstructures High Speed Heterostructure Devices Oxygen in Silicon and others promise that this tradition will be maintained and even expanded Thermoelectric materials may be used for solid state refrigeration or power generation applications via the large Peltier effect in these materials To be an effective thermoelectric material a material must possess a large Seebeck coefficient a low resistivity and a low thermal conductivity Due to increased need for alternative energy sources providing environmentally friendly refrigeration and power generation thermoelectric materials research experienced a rebirth in the mid 1990 s Semiconductors and Semimetals Volume 71 Recent Trends in Thermoelectric Materials Research Part Three provides an overview of much of this research in thermoelectric materials during the decade of the 1990 s New materials and new material concepts such as quantum well and superlattice structures gave hope to the possibilities that might be achieved An effort was made to focus on these new materials and not on materials such as BiTe alloys since such recent reviews are available Experts in the field who were

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Thermoelectricity and Advanced Thermoelectric Materials Ranjan Kumar, Ranber Singh, 2021-06-03 Thermoelectricity and Advanced Thermoelectric Materials reviews emerging thermoelectric materials including skutterudites clathrates and half Heusler alloys In addition the book discusses a number of oxides and silicides that have promising thermoelectric properties Because 2D materials with high figures of merit have emerged as promising candidates for thermoelectric applications this book presents an updated introduction to the field of thermoelectric materials including recent advances in materials synthesis device modeling and design Finally the book addresses the theoretical difficulties and methodologies of computing the thermoelectric properties of materials that can be used to understand and predict highly efficient thermoelectric materials This book is a key reference for materials scientists physicists and engineers in energy Reviews the most relevant emerging thermoelectric materials including 2D materials skutterudites clathrates and half Heusler alloys Focuses on how electronic structure engineering can lead to improved materials performance for thermoelectric energy conversion applications Includes the latest advances in the synthesis modeling and design of advanced thermoelectric Continuum Theory and Modeling of Thermoelectric Elements Christophe Goupil, 2016-02-23 Sound knowledge materials of the latest research results in the thermodynamics and design of thermoelectric devices providing a solid foundation for thermoelectric element and module design in the technical development process and thus serving as an indispensable tool for any application development The text is aimed mainly at the project developer in the field of thermoelectric technology both in academia and industry as well as at graduate and advanced undergraduate students Some core sections address the specialist in the field of thermoelectric energy conversion providing detailed discussion of key points with regard to optimization The international team of authors with experience in thermoelectrics research represents such institutes as EnsiCaen Universite de Paris JPL CalTech and the German Aerospace Center Thermoelectrics and its Energy

Harvesting, 2-Volume Set David Michael Rowe,2018-10-03 Comprising two volumes Thermoelectrics and Its Energy Harvesting reviews the vast improvements in technology and application of thermoelectric energy with a specific intention to reduce and reuse waste heat and improve novel techniques for the efficient acquisition and use of energy Materials Preparation and Characterization in Thermoelectrics i Low Temperature Electronics and Low Temperature Cofired Ceramic Based Electronic Devices Electrochemical Society. Meeting,2004 Silicon-Germanium Strained Layers and Heterostructures M. Willander,Suresh C. Jain,2003-10-02 The study of Silicone Germanium strained layers has broad implications for material scientists and engineers in particular those working on the design and modelling of semi conductor devices Since the publication of the original volume in 1994 there has been a steady flow of new ideas new understanding new Silicon Germanium SiGe structures and new devices with enhanced performance Written for both students and senior researchers the 2nd edition of Silicon Germanium Strained Layers and Heterostructures provides an essential up date of this important topic describing in particular the recent developments in technology and modelling Fully revised and updated 2nd edition incorporating important recent breakthroughs and a complete literature review The extensive bibliography of over 400 papers provides a comprehensive and coherent overview of the subject Appropriate for students and senior researchers

Nanomaterials for Innovative Energy Systems and Devices Zishan H. Khan, 2022-05-24 This book covers the latest research on applications of nanomaterials in the field of energy systems and devices It provides an overview of the state of art research in this rapidly developing field It discusses the design and fabrication of nanostructured materials and their energy applications Various topics covered include nanomaterials for perovskite solar cells transition metal dichalcogenides TMDs nanocomposites based supercapacitors battery materials and technologies major challenges toward development of efficient thermoelectric materials for energy efficient devices extraction and experimentation of biodiesel produced from leachate oils of landfills coupled with nano additives aluminium oxide and copper oxide on diesel engine and many more It has contributions from world renowned specialists in the fields of nanomaterials and energy devices The book will be useful for students researchers and professionals working in the area of nanomaterials and energy systems devices **Thermoelectrics** Xiaodong Wang, Zhiming M. Wang, 2013-11-18 For the efficient utilization of energy resources and the minimization of environmental damage thermoelectric materials can play an important role by converting waste heat into electricity directly Nanostructured thermoelectric materials have received much attention recently due to the potential for enhanced properties associated with size effects and quantum confinement Nanoscale Thermoelectrics describes the theory underlying these phenomena as well as various thermoelectric materials and nanostructures such as carbon nanotubes SiGe nanowires and graphene nanoribbons Chapters written by leading scientists throughout the world are intended to create a fundamental bridge between thermoelectrics and nanotechnology and to stimulate readers interest in developing new types of thermoelectric materials and devices for power generation and other applications Nanoscale Thermoelectrics is both a

comprehensive introduction to the field and a guide to further research and can be recommended for Physics Electrical Engineering and Materials Science departments Advances in Electronic Ceramics, Volume 28, Issue 8 Clive Randall, Hua-Tay Lin, Kunihito Koumoto, Paul Clem, 2007-11-09 Papers from The American Ceramic Society s 31st International Conference on Advanced Ceramics and Composites held in Daytona Beach Florida January 21 26 2007 Topics include advances in dielectric piezoelectric and ferroelectric materials electroceramic materials for sensors thermoelectric materials for power conversion applications and transparent conductive oxides *Introduction to Thermoelectricity* H. Julian Goldsmid, 2016-02-26 This second edition is a comprehensive introduction to all aspects of thermoelectric energy conversion It covers both theory and practice The book is timely as it refers to the many improvements that have come about in the last few years through the use of nanostructures The concept of semiconductor thermoelements led to major advances during the second half of the twentieth century making Peltier refrigeration a widely used technique The latest materials herald thermoelectric generation as the preferred technique for exploiting low grade heat The book shows how progress has been made by increasing the thermal resistivity of the lattice until it is almost as large as it is for glass It points the way towards the attainment of similar improvements in the electronic parameters It does not neglect practical considerations such as the desirability of making thermocouples from inexpensive and environmentally acceptable materials The second edition was extended to also include recent advances in thermoelectric energy conversion particularly the production of bulk nanostructures new materials with higher thermoelectric figures to use the possibility of large scale thermoelectric generation as part of the worldwide strategy for making better use of energy resources This book guides the newcomer towards the state of the art and shows the principles for further advancement to those who are already familiar with the subject The author has been able to draw on his long experience to cover the science and technology in a balanced way while drawing on the expertise of others who have made major contributions to the field Advances in Semiconductor Lasers James J Coleman, A. Catrina Bryce, Chennupati Jagadish, 2012-05-02 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer Series as it is widely known has succeeded in publishing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Materials for Sustainable Energy Vincent Dusastre, 2011 The search for cleaner cheaper smaller and more efficient energy technologies has to a large extent been motivated by the development of new materials The aim of this collection of articles is therefore to focus on what materials based solutions can offer and show how the rationale design and improvement of their physical and chemical properties can lead to energy production alternatives that have the potential to compete with existing technologies In terms of alternative means to generate

electricity that utilize renewable energy sources the most dramatic breakthroughs for both mobile i e transportation and stationary applications are taking place in the fields of solar and fuel cells And from an energy storage perspective exciting developments can be seen emerging from the fields of rechargeable batteries and hydrogen storage Annual Review of Nano Research Guozhong Cao, C. Jeffrey Brinker, Qifeng Zhang, 2010 Annual Review of Nano Research Volume 3 focuses mainly on nanofabrication nanomaterials and nanostructures and energy application of nanomaterials All the review chapters are contributed by well published scientists and bring the most recent advancement in selected topics to the readers This review volume will serve dual purposes either as an excellent introduction to scientists whose expertise lie in different fields but who are interested in learning about nanotechnology or as a quick reference for experts active in the field of nanoscience and nanotechnology Sample Chapter's Chapter 1 Nanoscale Biosensors and Biochips 64 KB Contents Nanoscale Biosensors and Biochips W R Leifert et al Surface Modifications and Applications of Magnetic and Selective Nonmagnetic Nanoparticles R Shen Progress in Bionanocomposite Materials E Ruiz Hitzky et al Mesoporous Silica Nanoparticles Synthesis and Applications J L Vivero Escoto et al Nanostructured Mesoporous Materials as Drug Delivery Systems I Izquierdo Barba et al Chemical Synthesis Self Assembly and Applications of Magnetic Nanoparticles S Peng et al Recent Development and Applications of Nanoimprint Technology X Cheng Three Dimensional Nanostructure Fabrication by Focused Ion Beam Chemical Vapor Deposition S Matsui Dye Sensitized Solar Cells Based on Nanostructured Zinc Oxide Q F Zhang Nanocomposites as High Efficiency Thermoelectric Materials S J Thiagarajan et al Nanostructured Materials for Hydrogen Storage S Sepehri Recent Advances in the Characterization of Mesoporous Materials by Physical Adsorption M Thommes Readership Research scientists and engineers in academia research institutes and industry as well as graduate students and upper level undergraduate students in the physical sciences and engineering

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