

# RACE & CUSTOM CAR METAL FABRICATOR'S HANDBOOK

by Ron Fournier

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## About the Author

Ronald Fournier began his career as a metal fabricator with Holman and Moody in 1964. He joined Ford's racing shop, Kar Kraft, at its inception in 1966. He helped produce the LeMans Ford Mark IIs and Mark IVs.

He went to Penske Racing in 1967. At that time he, Mark Donohue, Karl Kainhofer, Roy Gaine and Roger Penske were Penske Racing. They won several championships in SCCA sports racing and Trans-Am racing. They also campaigned Indianapolis and Can-Am cars successfully.

In 1970, Ron joined A.J. Foyt, Jr. in Houston, Texas, to work primarily on Indianapolis cars.

Returning to the Detroit area, Ron established Race Craft, Inc., his own shop specializing in racing prototypes. He built everything from pro-stock cars for Wally Booth to Indianapolis car tabs for George Bignotti. He designed and built kits for '27 track roadsters. He did developmental work on the Chrysler kit stock car. He also worked on numerous restoration projects and custom street rods.

Ron worked with Marketing Corporation of America and McLaren Cars on Ford Motorsport vehicles.

His training in auto racing has taught him a diverse variety of specialized metalwork skills. Working beside metal masters such as Luigi Leovisky, Eddie Kuma and Herb Goode would inspire anyone; especially a guy who fell in love with race cars at the state fair track at the age of 12.

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Front-cover photo: Author installing newly fabricated aluminum turbocharger ducting on ZakSpeed-Roush GTX Mustang. Photo by Tom Monroe.

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# Race Custom Car Metal Fabricators Handbook

**Ron Fournier**



## **Race Custom Car Metal Fabricators Handbook:**

METAL FABRICATOR'S HANDBOOK, RACE & CUSTOM CAR, Ron Fournier, 1982      Race & Custom Car Metal Fabricator's Handbook Ron Fournier, 1982      *Metal Fabricator's Handbook* Ron Fournier, 1990-08-02 Winner of the prestigious Moto Award for Best Technical How to Book in 1984 the Metal Fabricator's Handbook applies master metal craftsman Ron Fournier's unique metal fabricating skills developed during years of building Indy cars drag racers stockers custom show cars and sports GT race cars Covers MIG TIG arc and gas welding fuel and oil tanks exhaust headers and much more      **Sheet Metal Handbook** Ron Fournier, 1989-05-11 Imagine transforming a flat sheet of aluminum alloy into an attractive hood scoop Or designing and making your own aluminum wheel tubs floorpan and dashboard for your street machine How about learning to design and build your own body panels manifolds brackets and fuel tanks These are just a few of the many tips and techniques shared by master metal craftsman Ron Fournier Author of HP's award winning Metal Fabricator's Handbook Fournier packs decades of experience designing and shaping sheet metal components for Indy cars drag race cars road racers street rods and street machines into 144 pages You'll find tips on Setting up your own shop Selecting and using basic hand tools Proper use of English wheels bead rollers brakes and power hammers Pattern design and proper sheet metal selection Basic metal shaping techniques The art of hammer forming Proper riveting techniques And finally tips on restoring original sheet metal Whether you're restoring a 32 Ford constructing a race car building a show winning street rod or street machine or perhaps developing your skills for work in the metal industry you'll find the information in this book invaluable and a perfect addition to any home automotive library      **Road and Track**, 1985

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