



Modern Joining Processes

**R. Ganesh Narayanan, Jay S.
Gunasekera**



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Sridhar, Davim, J. Paulo, 2021-11-19 In the automotive industry the need to reduce vehicle weight has given rise to extensive research efforts to develop aluminum and magnesium alloys for structural car body parts In aerospace the move toward composite airframe structures urged an increased use of formable titanium alloys In steel research there are ongoing efforts to design novel damage controlled forming processes for a new generation of efficient and reliable lightweight steel components All these materials and more constitute today's research mission for lightweight structures They provide a fertile materials science research field aiming to achieve a better understanding of the interplay between industrial processing microstructure development and the resulting material properties The Handbook of Research on Advancements in the

Processing Characterization and Application of Lightweight Materials provides the recent advancements in the lightweight materials processing manufacturing and characterization This book identifies the need for modern tools and techniques for designing lightweight materials and addresses multidisciplinary approaches for applying their use Covering topics such as numerical optimization fatigue characterization and process evaluation this text is an essential resource for materials engineers manufacturers practitioners engineers academicians chief research officers researchers students and vice presidents of research in government industry and academia Joining Processes for Dissimilar and Advanced Materials Pawan Kumar Rakesh,J. Paulo Davim,2021-11-13 Joining Processes for Dissimilar and Advanced Materials describes how to overcome the many challenges involved in the joining of similar and dissimilar materials resulting from factors including different thermal coefficients and melting points Traditional joining processes are ineffective with many newly developed materials The ever increasing industrial demands for production efficiency and high performance materials are also pushing this technology forward The resulting emergence of advanced micro and nanoscale material joining technologies have provided many solutions to these challenges Drawing on the latest research this book describes primary and secondary processes for the joining of advanced materials such as metals and alloys intermetallics ceramics glasses polymers superalloys electronic materials and composites in similar and dissimilar combinations It also covers details of joint design quality assurance economics and service life of the product Provides valuable information on innovative joining technologies including induction heating of metals ultrasonic heating and laser heating at micro and nanoscale levels Describes the newly developed modelling simulation and digitalization of the joining process Includes a methodology for characterization of joints

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EARLY METALLURGY IN NIGERIA Adeniyi A. Afonja, Humankind is believed to have existed in Africa for over 6 million

years based on the dating of excavated fossils Transformations took place over time in response to severe climate changes and the Modern Human believed to be the first to spread beyond Africa evolved only about 2 million years ago and did not move to other parts of the world until about 200 000 years ago What is now known about ancient human history came from several sources paleontologists excavate and evaluate human and animal fossils dating back 2 3 million years archaeologists excavate ancient sites and study recovered artifacts mostly dating back 40 60 000 years historians study oral and recorded history but the scope is limited to about 3 000 years when writing was invented Archaeometallurgy evolved in the second half of the last century and has become a major tool for the study of ancient metals metalworking structures tools waste products and finished artifacts using techniques from the physical sciences While this does not in anyway distract from the traditional approach of other archaeo scientists it is a very valuable complement since it provides in depth information about ore and slag composition furnace design macro and micro analysis of objects all of which give vital information about the probable production techniques Materials have played a central role throughout human history starting with stone flint wood straw and transitioning to metals around ten to twelve thousand years ago In fact the major stages of historical evolution are delineated by the materials that were in prominent use Stone Age Bronze Age Iron Age etc If Africa is indeed the cradle of humankind then it should have a very rich archaeo history but most of the discoveries so far have been accidental This book presents the results of a comprehensive study of the rich early archeometallurgical history of Nigeria which dates back to around 800 BC in the context of early world metallurgy Issues treated include probable socio ethno cultural settings practices in the context of early world metal cultures provenance of technologies and local technological innovations

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