

Production Flow Analysis

To group machines, part routings must be known. This section presents a method for clustering part operations onto specific machines to provide this routing information. The basic idea is:

- Identify items that are made with the same processes / the same equipment
- These parts are assembled into a part family
- Can be grouped into a cell to minimize material handling requirements.

Part															
Machine	13	2	8	5	11	6	1	10	7	4	3	15	9	12	14
a	1	1	1	1											
a	1		1	1	1										
a						1	1	1	1	1					
a						1	1		1	1	1				
i						1			1		1				
e							1		1	1	1				
e												1	1	1	
e												1		1	1

Production Flow Analysis For Planning Group Technology

Sebastian Brünink



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